



DADI INSTITUTE OF ENGINEERING AND TECHNOLOGY

(Approved by A.I.C.T.E., New Delhi & Permanently Affiliated to JNTUK, Kakinada)

NAAC Accredited Institute

Recognized by UGC 2(F) and 12(B)

An ISO 9001:2008, 14001:2004 & OHSAS 18001:2007 Certified Institute NH-16, Anakapalle, Visakhapatnam-531002, Andhra Pradesh

DEPARTMENT OF CIVIL ENGINEERING

COURSE FILE

Name of the Course: Environmental Engineering-II

Class and Branch: III B.Tech, Civil

Department: Civil Engineering

Academic Year: 2019-20

Prepared by Course Instructor

Name : Mr B.Seshagiri Rao.

Designation: Assistant Professor

Signature :

Date:

Reviewed by Course Co-

Ordinator Name :

Designation: Signa

ture :

Date:

Reviewed by Module Co-

Ordinator Name :

Designation: Signa

ture :

Date:

Reviewed by Program Co-

Ordinator Name :

Signature :

Date:

Reviewed by

HOD Name :

Signature :

Date:

Approved by Academic

Convener Name :

Signature

:Date :

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1. Vision and Mission of the Institute and Department Vision

Vision of the Institute

To evolve into a Premier Technical Institution with Value based Education to nurture Competitive Technologists to Build New World.

Mission of the Institute

To Promote Personality Development, Academic Excellence, Creative Technology, Disciplined Career, Human Service, Ethical Values & Indian Culture for enlightenment of the Global Society.

Vision of the Department

To impart knowledge and excellence in Civil Engineering with innovative perspectives to the student community and make them strong Engineers ethically for building a strong nation.

Mission of the Department

- To promote innovative ideas with original thinking in the minds of budding Engineers to face the future challenges.
- To provide knowledge base and consultancy services to the community in all areas of Civil Engineering.
- To produce Civil Engineers of high caliber with advanced technical skills and ethical values to serve the society and the nation.
- To make the Department a centre of excellence in the field of Civil Engineering and allied research activities.

2. Syllabus of the Course

IV Year B.Tech CE-I Semester		L	T	P	C
		3	0	0	3
Environmental Engineering-II					

UNIT – I: Introduction to Sanitation – Systems of sanitation – relative merits & demerits – collection and conveyance of wastewater – sewerage – classification of sewerage systems- Estimation of sewage flow and storm water drainage – fluctuations – types of sewers - Hydraulics of sewers and storm drains– design of sewers

UNIT – II: Sewer appurtenances – cleaning and ventilation of sewers. Pumping of wastewater: Pumping stations – location – components– types of pumps and their suitability with regard to wastewaters. House Plumbing: Systems of plumbing-sanitary fittings and other accessories– one pipe and two pipe systems – Design of drainage in Gate communities, Apartments and Hotels.

UNIT – III: Sewage characteristics – Sampling and analysis of wastewater - Physical, Chemical and Biological Examination-Measurement of BOD and COD – BOD equations. ThOD and Nitrogen Oxygen Demand. Ultimate Disposal of sewage: Methods of disposal – disposal into water bodies-Oxygen Sag Curve- Disposal into sea, disposal on land, Crown corrosion, Sewage sickness. Effluent standards.

UNIT – IV: Treatment of Sewage: Primary treatment- Screens- Grit chambers Grease traps– floatation– Sedimentation – Design of preliminary and primary treatment units. Secondary treatment: Aerobic and anaerobic treatment process comparison. Suspended growth process: Activated Sludge Process, principles, designs, and operational problems, modifications of Activated Sludge Processes, Oxidation ponds, Aerated Lagoons. Attached Growth Process: Trickling Filters – mechanism of impurities removal – classification – design, operation and maintenance problems. RBCs, Fluidized bed reactors.

UNIT V: Miscellaneous Treatment Methods: Nitrification and Denitrification Removal of Phosphates – UASB– Membrane reactors- Integrated fixed film reactors. Anaerobic Processes: Septic Tanks and Imhoff tanks- working Principles and Design– Reuse and disposal of septic tank effluent, FAB Reactors. Bio-solids (Sludge) management: Characteristics-SVI, handling and treatment of sludge-thickening – anaerobic digestion of sludge, Sludge Drying Beds. Centrifuge. Case studies.

Text Books

1. Wastewater Engineering Treatment and Reuse, Metcalf & Eddy, Tata McGraw-Hill edition.
2. Industrial Water and Wastewater Management, K.V.S.G. Murali Krishna.
3. Elements of Environmental Engineering, K.N. Duggal, S.Chand & Company Ltd. New Delhi, 2012.

References

4. Environmental Engineering, Howard S. Peavy, Donald R. Rowe, Teorge George Tchobanoglous–Mc-Graw-Hill Book Company, New Delhi, 1985
5. Wastewater Treatment for Pollution Control and Reuse, Soli. J. Arceivala, Sham R. Asolekar, Mc-Graw Hill, New Delhi; 3rd Edition
6. Environmental Engineering –II: Sewage disposal and Air Pollution Engineering, Garg, S. K., Khanna Publishers
7. Sewage treatment and disposal, P.N. Modi & Sethi.
8. Environmental Engineering, Ruth F. Weiner and Robin Matthews– 4th Edition Elsevier, 2003 Environmental Engineering, D. Srinivasan, PHI Learning Private Limited, New 2011

3. Additional Reference Books, Journals, websites and E-links

Reference Books:

1. Sk. Garg, Environmental Engineering Vol1, Vol2

websites and E-links:

1. <https://www.open.edu/openlearncreate/mod/oucontent/view.php?id=80395&printable=1>

2. <https://www.slideshare.net/gauravhtandon1/pumping-stations3>

3. <http://www.fao.org/3/t0551e/t0551e03.htm>

4. <https://www.youtube.com/watch?v=pvkzItheDAk>

5. https://www.youtube.com/watch?v=sW5j775s_hw

6. https://en.wikipedia.org/wiki/Sewage_treatment

4. Gaps in the Syllabus to Meet Industry Requirements (if any)

- As per the industry level the following are the known gaps of the subject which is in the JNTU curriculum.
- The _____ subject as per the curriculum is not matching with the _____
- This subject is not matching with real-time applications



5. CourseHandout

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DEPARTMENT OF CIVIL ENGINEERING

COURSE HANDOUT

Part – A

(Course Description, Course Objectives, Course Outcomes, Course Articulation Matrix)

PROGRAM	: B.Tech, Civil
CLASS and Semester	: IV B.Tech I-Sem, Civil Engineering
ACADEMIC YEAR	: 2019-20
COURSE NAME & CODE	: Environmental Engineering-II
L-T-P STRUCTURE	: 3-0-0
COURSE CREDITS	: 3
COURSE INSTRUCTOR	: Mr. B. Seshgiri Rao
COURSE COORDINATOR	: Mr. B. Seshgiri Rao
PRE-REQUISITE	: Environmental Engineering-II

COURSE DESCRIPTION : This course provides the knowledge on the issues related to the **Environment**. It mainly deals with Environment based subjects like pollution (Water), industrial hygiene, hazardous waste management.

COURSE OBJECTIVES

The student will be able to

- Outline planning and the design of wastewater collection, conveyance and treatment systems for a community/town/city
- Provide knowledge of characterisation of wastewater generated in a community
- Impart understanding of treatment of sewage and the need for its treatment.
- Summarize the appurtenance in sewerage systems and their necessity
- Teach planning, and design of septic tank and imhoff tank and the disposal of the effluent from these low cost treatment systems
- Effluent disposal method and realise the importance of regulations in the disposal of effluents in rivers

COURSE OUTCOMES (COs)

After going through this course the student will be able to

- Plan and design these sewerage systems
- Design of Plumbing for an apartment, Gated community or Hotels or Individual houses and Select the appropriate appurtenances in the sewerage systems
- Estimation of BOD and COD and Suggest a suitable disposal method with respect to effluent standards, and Identify the critical point of pollution in a river for a specific amount of pollutant disposal into the river
- Analyze sewage and design suitable treatment system for sewage treatment for a village/City.
- Design of sewage treatment systems like Septic tank soak pit system and FAB reactor for buildings and understanding tertiary treatment of sewage.

COURSE ARTICULATION MATRIX (Correlation between Cos & POs, PSOs):

COs	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2
CO1	1	-	-	-	-	-	-	-	-	-	-	1	1	-
CO2	2	2	2	-	-	-	-	-	-	-	-	2	2	-
CO3	2	2	3	-	-	-	-	-	-	-	-	2	3	-
CO4	1	1	-	-	-	-	-	-	-	-	-	1	2	-

1:Slight(Low)

2:Moderate(Medium)

3:Substantial(High)

-:None



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DEPARTMENT OF CIVIL ENGINEERING

Part - B

COURSE DELIVERY PLAN

Name of the Course: Environmental Engineering-II

Class & Branch: IV B.Tech I Sem

Academic Year : 2021-2022

Regulation : R16

Faculty Name : Mr. B. Seshgiri Rao

Designation : Assistant Professor

S.No.	Topic	No. of periods required	Teaching Learning Method	Proposed date of completion	Actual date of completion	HOD Review
UNIT - 1						
1.	Introduction of Sanitation	1	TLM 2			
2.	Terminology used in Sanitation-Necessity	1	TLM 2			
3.	Systems Of Sanitation	1	TLM 2			
4.	Relative Merits & Demerits	1	TLM 2			
5.	Collection And Conveyance Of Waste Water	1	TLM 2			
6.	Sewerage, Classification Of Sewerage Systems	1	TLM 2			
7.	Estimation Of Sewage Flow And Storm Water Drainage	1	TLM 2			
8.	Types Of Sewers,	1	TLM 2			
9.	Design Of Sewers	1	TLM 4			
10.	Tutorial-1	1	TLM 3			
UNIT- 2						
11.	Introduction					
12.	Appurtences in sewer	1	TLM 2			
13.	Pumping Stations – Requirements	1	TLM 2			
14.	Pumps-Definition-Types	1	TLM 2			
15.	Centrifugal Pumps –Description-Design	1	TLM 2			
16.	House Plumbing	1	TLM 2			
17.	Systems Of Plumbing	1	TLM 2			
18.	Sanitary Fittings And Other Accessories	1	TLM 2			
19.	Design Of Building Drainage	1	TLM 2			
20.	Pumping Stations – Location, Components	1	TLM 2			
21.	Systems of plumbing and sanitary fittings	1	TLM 2			
22.	One pipe and two pipe systems	1	TLM 2			
23.	Design of drainage in gated communities and apartments and hotels	1	TLM 2			
24.	Tutorial-2	1	TLM 3			
UNIT - 3						
25.	Sampling And Analysis Of Wastewater	1	TLM 2			
26.	Physical & Chemical Characteristics	1	TLM 2			
27.	Biological Examination(BOD)	1	TLM 2			
28.	Measurement Of BOD And COD	1	TLM 2			
29.	BOD Equations	1	TLM 2			
30.	Methods of disposal of sewage in water bodies	1	TLM 2			
31.	Oxygen sag curve and disposal into sea and land	1	TLM 2			
32.	Crown corrosion	1	TLM 2			
33.	Sewage sickness and Effluent standards	1	TLM 2			
34.	Tutorial-3	1	TLM 3			
UNIT - 4						
35.	Introduction	1	TLM 1			
36.	Design of Preliminary And Primary Treatment Units	2	TLM 1			
37.	Aerobic And Anaerobic Treatment Process	1	TLM 2			
38.	Comparison Of Aerobic And Anaerobic	1	TLM 2			
39.	Suspended Growth Process	1	TLM 2			
40.	Activated Sludge Process, Principles,	1	TLM 2			
41.	Design-Problems	1	TLM 4			
42.	Modifications Of Activated Sludge Processes	1	TLM 2			
43.	Oxidation Ponds	1	TLM 2			
44.	Aerated Lagoons	1	TLM 2			
45.	Attached Growth Process	1	TLM 2			

46.	Trickling Filters–Mechanism Of Impurities	1	TLM 2		
47.	Design-Operation And Maintenance Problems	1	TLM 2		
48.	Fluidized Bed Reactors	1	TLM 2		
49.	Tutorial-4	1	TLM 3		
UNIT – 5					
50.	Miscellaneous Treatment Methods	1	TLM 1		
51.	Nitrification	1	TLM 1		
52.	De Nitrification	1	TLM 1		
53.	Removal Of Phosphates	1	TLM 2		
54.	UASB&Membrane Reactors	1	TLM 2		
55.	Integrated Fixed Film Reactors&Anaerobic Processes	1	TLM 2		
56.	Septic Tanks And Imhoff Tanks	1	TLM 2		
57.	Principles And Design Of Anaerobic	1	TLM 1		
58.	Disposal of Septic Tank Effluent&FAB Reactors	1	TLM 2		
59.	Introduction to Bio solids	1	TLM 4		
60.	Characteristics	1	TLM 2		
61.	Handling And Treatment Of Sludge	1	TLM 2		
62.	Thickening	1	TLM 1		
63.	Anaerobic Digestion Of Sludge	1	TLM 1		
64.	Sludge Drying Beds	1	TLM 1		
65.	Tutorial-5	1	TLM 3		

TotalNo.ofclassesRequiredtocompletethesyllabus:66

CourseInstructor

CourseCoordinator

ModuleCo-Ordinator

ProgramCo-Ordinator

HOD



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Part – C

Name of the Course: Environmental Engineering-II

Class & Branch: IVB.Tech I Sem

Academic Year : 2019-2020

Regulation : R16

Teaching Learning Methods			
TLM1	Chalk and Talk	TLM5	Activity based Learning
TLM2	LCD Projector	TLM6	Flipped//Blended Learning
TLM3	Tutorial (Problem Solving)	TLM7	Experiential Learning
TLM4	Participatory Learning	TLM8	Project Based Learning

ACADEMIC CALENDAR:

Description	From	To	Weeks
I Phase of Instructions-1			7W
I Mid Examinations			1W
II Phase of Instructions			7W
II Mid Examinations			1W
Preparation and Practicals			1W
Semester End Examinations			2W

EVALUATION PROCESS:

Evaluation Task	COs	Marks
First Mid Examination	1,2,3	M1=15
First Online Examination	1,2,3	OL1=10
First Assignment	1,2,3	A1=5
First Mid Marks Total (X1)=M1+OL1+A1	1,2,3	X1=30
Second Mid Examination	4,5,6	M2=15
Second Online Examination	4,5,6	OL2=10
Second Assignment	4,5,6	A2=5
Second Mid Marks Total (X2)=M2+OL2+A2	4,5,6	X2=30
Cumulative Internal Examination Marks (X): (80% of Highest + 80% of Lowest)	1,2,3,4,5,6	X=30
Semester End Examinations	1,2,3,4,5,6	Y=70
Total Marks: X+Y	1,2,3,4,5,6	100

Course Instructor

Course Coordinator

Module Co-Ordinator

Program Co-Ordinator

HOD

6. PEOs and PO's

Program Educational Objectives

Program Educational Objectives of the UG Civil Engineering are:

- PEO1:** Provide Engineering design solutions for the real world problems in Structures, Environmental, Geotechnical, Constructional planning and techniques, Water resources, Remote Sensing and Transportation Engineering domains of Civil Engineering.
- PEO2:** They will succeed and excel in their chosen professional practice/research and enroll/pursue higher education in the reputed Institutions of India and Abroad from the field of Civil Engineering.
- PEO3:** Make ethical decisions and demonstrate a commitment to the profession bodies and society.
- PEO4:** Acquire a position that values adaptability and innovation in their profession.
- PEO5:** Demonstrate leadership, both in their chosen profession and in other social responsibilities.

Programme Outcomes

The Programme Outcomes of UG Civil Engineering are:

- PO 1:** Engineering knowledge: Apply the knowledge of Mathematics, Science, Engineering Fundamentals, and an Engineering specialization to the solution of complex engineering problems.
- PO 2:** Problem analysis: Identify, formulate, review research literature, and analyze complex engineering problems reaching substantiated conclusions using first principles of Mathematics, Natural Sciences, and Engineering sciences.
- PO 3:** Design/development of solutions: Design solutions for complex engineering problems and design system components or processes that meet the specified needs with appropriate consideration for the public health and safety, along with cultural, societal, and environmental considerations.
- PO 4:** Conduct investigations of complex problems: Use research-based knowledge and research methods including design of experiments, analysis and interpretation of data, and synthesis of the information to provide valid conclusions.
- PO 5:** Modern tool usage: Create, select, and apply appropriate techniques, resources, and modern Engineering and IT tools including prediction and modeling to complex engineering activities with an understanding of the limitations.
- PO 6:** The Engineer and society: Apply reasoning based on the contextual knowledge to assess societal, health, safety, legal and cultural issues and the consequent responsibilities relevant to the professional engineering practice.
- PO 7:** Environment and sustainability: Understand the impact of the professional engineering solutions in societal and environmental contexts, and demonstrate the knowledge of, and need for, sustainable development.
- PO 8:** Ethics: Apply ethical principles and commit to professional ethics and responsibilities and norms of the engineering practice.
- PO 9:** Individual and team work: Function effectively as an individual, and as a member or leader in diverse teams, and in multidisciplinary settings.
- PO 10:** Communication: Communicate effectively on complex engineering activities with the engineering community and with society at large, such as, being able to comprehend and write effective reports and design documentation, make effective presentations, and give and receive clear instructions.
- PO 11:** Project management and finance: Demonstrate knowledge and understanding of the Engineering and Management principles and apply these to one's own work, as a member and leader in a team, and to manage projects in multidisciplinary environments.
- PO 12:** Life-long learning: Recognize the need for, and have the preparation and ability to engage in independent and life-long learning in the broadest context of technological change.

POs&PSOREFERENCE:

PO1	EngineeringKnowledge	PO7	Environment&Sustainability	PSO1	
PO2	ProblemAnalysis	PO8	Ethics	PSO2	
PO3	Design&Development	PO9	Individual&TeamWork		
PO4	Investigations	PO10	CommunicationSkills		
PO5	ModernTools	PO11	ProjectMgt.&Finance		
PO6	Engineer&Society	PO12	LifeLongLearning		

ProgramSpecificoutcomes

PSO1: To enhance the employability skills by making the students good in codes of practice, materials, techniques andSoftwares.

PSO2:Todevelopanddesignsustainableandsmartinfrastructureconsideringtheglobalenvironmentalchallenges.

PSO 3: The graduates will be able to work effectively as an individual or in a team having acquired leadership skills andmanageprojectsinmultidisciplinaryenvironments.

7. List of the Students of the Class with Roll Numbers

IV B. TECH ISEM CIVIL

1	16U41A0101	BANDARU SANKAR
2	16U41A0102	CHANDRA AMUKTHA MALYADA
3	16U41A0104	GANNU PYDI RAJESH
4	16U41A0106	KORIBILLI ANIL KUMAR
5	16U41A0107	KOTNI NARESH
6	16U41A0108	PALLA PARAMESWARI
7	16U41A0109	POTHALA ARUN KUMAR
8	16U41A0110	POTNURU SAI KUMAR
9	16U41A0111	SONU KUMAR URAW
10	16U41A0112	SURISSETTY INDRA NAGAPHANEENDRA
11	16U41A0113	VIYYAPU BHASKAR RAO
12	16U41A0114	PEDADA RAJ MAHESH
13	16U41A0115	SIDDA SIRISHA
14	16U41A0116	PENTAKOTA GEETHANJALI
15	17U45A0101	ALLA BABA AJAY
16	17U45A0102	BADAMPUDI RAVICHINNA
17	17U45A0103	BALIREDDI HEMANTH KUMAR
18	17U45A0104	BODDETI NAVEENA LAKSHMI
19	17U45A0105	BOTLA TARUN
20	17U45A0106	BOTTA SIVA VENKATA SAI
21	17U45A0107	CHAKKALA DURGAPRASAD
22	17U45A0108	CHUKKALA JAGADISH LOVA SAIRAM
23	17U45A0109	DEKKA RAMCHANDU
24	17U45A0110	DEVI POLAMARASETTY
25	17U45A0111	GEDUTHURI RAMYA
26	17U45A0112	GODDU ASIRINAIDU
27	17U45A0113	GUDE NANDI PRIYA
28	17U45A0114	GUNNABATTULA GAYATRI
29	17U45A0115	JAGARAPU YASWANTH
30	17U45A0116	J. SRAVANI NAGADURGA ABHAVANI
31	17U45A0117	JOMMALA VANI
32	17U45A0118	KAKARA KARTHIK
33	17U45A0119	KANDREGULA SAMPATH KUMAR
34	17U45A0120	KANDULA RAVI TEJA
35	17U45A0121	KONKUPUDI SANKAR SAI
36	17U45A0122	KOPPISETTY RAJESH
37	17U45A0123	K. ROHINI RENUKA NAGA SAILAXMI
38	17U45A0124	LALAM ANANTHA BABU
39	17U45A0125	MADDALA ANURADHA LAKSHMI
40	17U45A0126	MADDALA CHAKRAVARTHI
41	17U45A0127	MADIBOYINA MADHURI
42	17U45A0128	MAGARAPU SANTOSH KUMAR
43	17U45A0129	MANDAPAKA KISHORE
44	17U45A0130	MANNI GOVINDA KRISHNA
45	17U45A0131	MANTHINI VENKATA RAMANA
46	17U45A0132	MATHALA PRAVEEN KUMAR
47	17U45A0133	MEDISETTI BHANU PRASAD

48	17U45A0134	MUDAPAKA NAVEEN
49	17U45A0135	P. KANAKA VENKATA LAKSHMI HARIKA
50	17U45A0136	PEELA BALA SAI
51	17U45A0137	PETLA YAMINI SWETHA
52	17U45A0138	PIRADI NOOKARAJU
53	17U45A0139	POLIMERA SURYANARAYANA
54	17U45A0140	PONNAGANTI SATEESH
55	17U45A0141	SALAPU DURGA PRASAD
56	17U45A0142	SALAPU JAGADEESH
57	17U45A0143	SARAGADAM GAYATHRI
58	17U45A0144	SATHIVADA SITARAM
59	17U45A0145	SILAPARASETTI VENKATESH
60	17U45A0146	SURISETTI JAGADEESH
61	17U45A0147	SURISSETTY JYOTHI
62	17U45A0148	TADI BHANU SEKHAR
63	17U45A0149	THONDA GANESH
64	17U45A0151	SILAPARASETTI JAGADEESH

8. ClassTimeTableandIndividualTimeTable

TIMING/DAY	09:00a m-09.50a m	09.50a mto10.40a m	10.40a mto11.00a m	11:00a m-11:50a m	11:50a m-12:40p m	12.40p mto1.30 pm	1:30pm -02:20p m	02:20p m-03:10p m	03:10p m-04:00p m
MON	WRE-I	SA		CT	RRB		EE-II	PM	RRB
TUE	SA	CT		PM	EE-II		SFW-II LAB/ CT LAB		
WED	EE-II	WRE-I		CT	RRB		SA	CT	WRE-I
THU	CT	SA		WRE-I	RRB		PM	EE-II	LIBRARY
FRI	WRE-I	RRB		EE-II	SA		CT LAB/SFW-II LAB		
SAT	RRB	PM		WRE-I	CT		PM	SA	SPORTS

Mrs.K.Manoharini

Day /Time	9:00 AM to 10:00A M	10:00 AM to 10:50A M	Break	11:00 AM to 11:50A M	11:50 AM to 12:40PM	Lunch	01:30PM to 2:20P M	2:20 PM to 3:10PM	3:10 PM to 4:00PM	
Mon		EE-II								
Tue	EE-II				EE-II					
Wed	EE-II									
Thu								EE-II	EE-II	
Fri					EE-II			EE-II		
Sat		EE-II							EE-II	

9. Tutorial Questions (Unitwise)



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DEPARTMENT OF CIVIL ENGINEERING

PROGRAM : B.Tech
CE CLASS AND SEMESTER : IV B.Tech, I-Sem.,
CE ACADEMIC YEAR : 2019-20
COURSE NAME & CODE: Environmental Engineering-II
COURSE INSTRUCTOR : Mr. B. Seshgiri Rao

Tutorial-1

1. Design a sewer for a maximum discharge of 650 L/s running half full. Consider Manning's roughness coefficient $n=0.012$, and gradient of sewer $=0.0001$?
2. Explain in detail the various steps involved in design of sewers?

Tutorial-2

1. Explain types of pumps and their suitability with regard to wastewaters. -10M
2. Explain one pipe and two pipe systems?

Tutorial-3

1. Draw the Sewage Treatment Process and explain?
2. A 2% dilution of sewage sample is incubated for 5 days at 20°C. The depletion of oxygen was found to be 4 ppm. Determine the BOD_5 of sewage at 20°C. Calculate ultimate BOD and 2 day BOD at 35°C and estimate BOD_5 at 20°C whose BOD_8 at 20°C is given as 160 mg/L. Assume BOD rate constant $k_e=0.225 d^{-1}$?

Tutorial-4

1. Explain RBCs, Fluidized bed reactors.?
2. Design a high rate Trickling Filter to treat 30 ML D of sewage. Assume suitable design data?

Tutorial-5

1. Explain the final end products of an anaerobic process. With the help of the sketch explain UASB process?
2. Design single chamber septic tank to treat sewage for 60 persons. Follow procedure as given in BIS 2470 (Code of practice for design and construction of septic tanks). Draw the sketch of septic tank for the design. Assume 4 persons per family?
3. Explain characteristics-handling and treatment of sludge?

10. Assignment Questions (Unitwise)

DADI INSTITUTE OF ENGINEERING AND TECHNOLOGY

(Approved by A.I.C.T.E., New Delhi & Permanently Affiliated to JNTUK, Kakinada)

NAAC Accredited Institute

An ISO 9001:2008, 14001:2004 & OHSAS 18001:2007 Certified
Institute NH-16, Anakapalle, Visakhapatnam-531002, Andhra Pradesh

DEPARTMENT OF CIVIL ENGINEERING

Program	: IVB.Tech-I-Sem, Civil Engineering
Academic Year	: 2019-20
Course Name & Code	: Environmental Engineering-II
Course Instructor	: Mr. B. Seshgiri Rao , Assistant Professor

ASSIGNMENT

1 UNIT-I

Introduction to Sanitation

Date of Assignment:

1. Define Sewerage? Explain different types of Sewerage Systems?
2. Define Sanitation? Write about Systems of Sanitation?

Note: Students have to submit the Assignment by

ASSIGNMENT

2 UNIT-II

Pumping of Waste Water

Date of Assignment:

ASSIGNMENT 3

UNIT-III

Sewage Characteristics

1. Explain types of pumps and their suitability with regard to wastewaters?
2. Explain systems of plumbing?
3. Explain sanitary fittings and other accessories?

Note: Students have to submit the Assignment by

Date of Assignment:

1.ExplainPhysical,ChemicalandBiologicalExaminationandSamplingandanalysis ofwastewater?

2.DefineBODandCOD.DeriveamathematicalexpressionforfirstorderBOD.Alsodiscuss firststage andsecondstage BOD?

Note:StudentshavetosubmittheAssignmentby

ASSIGNMENT
4UNIT-IV
SecondaryTreatment

DateofAssignment:

1.ExplainActivated Sludge Process,principles,designs,and operationalroblems,modificationsofActivatedSludge Processes?

2.ExplainTricklingFiltersandmechanismofimpuritiesremoval?

Note:Students havetosubmittheAssignmentby

ASSIGNMENT
5UNIT-V
MiscellaneousTreatmentMethods

DateofAssignment:

1.ExplainSepticTanksandImhofftanks- workingPrinciples?

2.ExplainOxygenSagCurveandExplainedisposalonland-sewagesickness?

3.Differentiateand discussfunctioning ofSeptictank andImhofftank?

Note:StudentshavetosubmittheAssignmentby

11. Quiz Questions/Objective type Questions (Unitwise)

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Institute NH-16, Anakapalle, Visakhapatnam-

531002, Andhra Pradesh

DEPARTMENT OF ELECTRONICS AND COMMUNICATION ENGINEERING

PROGRAM : B.Tech
CE CLASS AND SEMESTER : IV B.Tech., I-Sem.,
CE ACADEMIC YEAR : 2019-20
COURSE NAME & CODE: Environmental Engineering-II
COURSE INSTRUCTOR : Mr. B. Seshgiri Rao

Date:

Quiz Questions/Objective type Questions

UNIT-I

Introduction to Sanitation

1. The polluted water is one which. [B]
(A) Contains pathogenic bacteria
(B) Consists of undesirable substances rendering it unfit for drinking and domestic use
(C) Is safe and suitable for drinking and domestic use
(D) Is contaminated
2. Orthotolidine test is used for determination of [B]
(A) Dissolved oxygen
(B) Residual chlorine
(C) Biochemical oxygen demand
(D) Dose of coagulant
3. The chemical most commonly used to increase speed of sedimentation of sewage is [C]
(A) Sulphuric acid
(B) Copper sulphate
(C) Lime
(D) Sodium permanganate
4. The disinfection efficiency of chlorine increases by [D]
(i) Decreasing the time of contact
(ii) Decreasing the temperature of water
(iii) Increasing the temperature of water
(A) Only (i)
(B) Both (i) and (ii)
(C) Both (i) and (iii)
(D) Only (iii)
5. The layout of distribution system in which water flow is toward the outer periphery is [C]
(A) Ring system
(B) Dead end system
(C) Radial system

- (D) Gridiron system
6. The type of valve which allows water to flow in one direction but prevents its flow in the reverse direction is [A]
- (A) Reflux valve
 (B) Sluice valve
 (C) Air relief valve
 (D) Pressure relief valve
7. The suitable system of sanitation for an area of distributed rainfall throughout the year with less intensity is [B]
- (A) Separate system
 (B) Combined system
 (C) Partially separate system
 (D) Partially combined system
8. The main disadvantage of cement concrete sewer is [C]
- (B) Difficulty in construction
 (C) Difficulty in transportation due to heavy weight
 (D) Less life
9. Settling velocity increases with [C]
- (A) Specific gravity of solid particles
 (B) Size of particles
 (C) Depth of tank
 (D) Temperature of liquid
10. Facultative bacteria are able to work in [C]
- (A) Presence of oxygen only
 (B) Absence of oxygen only
 (C) Presence as well as absence of oxygen
 (D) Presence of water
11. The suitable layout of distribution system for a city with roads of rectangular pattern is [A]
- (A) Gridiron system
 (B) Dead end system
 (C) Ring system
 (D) Radial system
12. The slope of sewer shall be [A]
- (A) Given in the direction of natural slope of ground
 (B) Given in the direction opposite to natural slope of ground
 (C) Zero
 (D) Steeper than 1 in 20
13. The correct relation between theoretical oxygen demand (TOD), Biochemical oxygen demand (BOD) and Chemical oxygen demand (COD) is given by [B]
- (A) $TOD > BOD > COD$
 (B) $TOD > COD > BOD$
 (C) $BOD > COD > TOD$
 (D) $COD > BOD > TOD$
14. The working conditions in Imhoff tanks are [D]
- (A) Aerobic only
 (B) Anaerobic only
 (C) Aerobic in lower compartment and anaerobic in upper compartment
 (D) Anaerobic in lower compartment and aerobic in upper compartment
15. The pipe which is used to carry the discharge from sanitary fittings like bathrooms, kitchen etc. is called [A]
- (A) Waste pipe
 (B) Soil pipe
 (C) Vent pipe
 (D) Anti-siphonage pipe
16. If the total hardness of water is greater than its total alkalinity, the carbonate hardness will be equal to [A]

- (A) Totalalkalinity
 - (B) Totalhardness
 - (C) Totalhardnesstotalalkalinity
 - (D) Noncarbonatehardness
17. Foragivendischarge,theefficiencyofsedimentationtankcanbeincreasedby[C]
- (A) Increasingthedepthof tank
 - (B) Decreasingthedepthoftank
 - (C) Increasingthesurfaceareaof tank
 - (D) Decreasingthesurfaceareaoftank
18. Airbindingphenomenainrapidsandfiltersoccurdueto[A]
- (A) Excessivenegativehead
 - (B) Mudballformation
 - (C) Higherturbidityintheeffluent
 - (D) Lowtemperature
19. Thesuitablemethodfordisinfectionofswimmingpoolwateris[A]
- (A) Ultravioletraystreatment
 - (B) Limetreatment
 - (C) Byusingpotassiumpermanganate
 - (D) Chlorination
20. The commonly used material for water supply pipes, which has the properties of being strong, not easily corrodedandlonglifebutisheavyandbrittle,is.[B]
- (A) Steel
 - (B) Castiron
 - (C) Copper
 - (D) Reinforcedcementconcrete

UNIT-II PumpingofWasteWater

21. Thewatercarriagesystemofcollectionofwasteproduct.[B]
- (A) Ischeaperininitialcostthandryconservancysystem
 - (B) Requirestreatmentbeforedisposal
 - (C) Createshygienicproblem
 - (D) Alloftheabove
22. Theeffect ofincreasingdiameterofsewerontheselfcleansingvelocityis[B]
- (A) Todecreaseit
 - (B) Toincreaseit
 - (C) Fluctuating
 - (D) Nil
23. TherateofBOD exertedatanytimeis.[B]
- (A) DirectlyproportionaltoBODsatisfied
 - (B) DirectlyproportionaltoBODremaining
 - (C) InverselyproportionaltoBODsatisfied
 - (D) InverselyproportionaltoBODremaining
24. Generallythedetentionperiodforgritchambersiskeptas.[A]
- (A) 1minute
 - (B) 5minutes
 - (C) 24hours
 - (D) 12hours
25. Sludgevolumeindexisdefinedastheratioof[A]
- (A) Percentageofsludgebyvolumetopercentageofsuspendedsolidsbyweight
 - (B) Percentageofsludgebyvolumetopercentageoftotalsolidsbyweight
 - (C) Percentageofsuspendedsolidsbyweighttopercentageofsludgebyvolume

- (D) Percentage of total solids by weight to percentage of sludge by volume
26. The biochemical treatment of sewage effluents is essentially a process of. [A]
 (A) Oxidation
 (B) Dehydration
 (C) Reduction
 (D) Alkalinization
27. Which of the following causes a decrease in per capita consumption? [A]
 (A) Use of metering system
 (B) Good quality of water
 (C) Better standard of living of the people
 (D) Hotter climate
28. The suitable method of forecasting population for a young and rapidly increasing city is. [B]
 (A) Arithmetical increase method
 (B) Geometrical increase method
 (C) Incremental increase method
 (D) Graphical method
29. Which of the following is not a waterborne disease? [D]
 (A) Dysentery
 (B) Cholera
 (C) Typhoid
 (D) Malaria
30. Standard EDTA (ethylenediaminetetraacetic acid) solution is used to determine the. [A]
 (A) Hardness in water
 (B) Turbidity in water
 (C) Dissolved oxygen in water
 (D) Residual chlorine in water
31. The settling velocity of a particle in a sedimentation tank depends on. [B]
 (A) Depth of tank
 (B) Surface area of tank
 (C) Both depth and surface area of tank
 (D) None of the above
32. The detention period in coagulation tanks is usually kept as. [C]
 (A) 1 to 2 minutes
 (B) 30 to 45 minutes
 (C) 2 to 6 hours
 (D) 2 to 6 days
33. Period of cleaning of slow sand filters is about [C]
 (A) 10-12 days
 (B) 2-3 months
 (D) 1-2 years
34. The process in which the chlorination is done beyond the breakpoint is known as. [C]
 (A) Pre-chlorination
 (B) Post-chlorination
 (C) Superchlorination
 (D) Breakpoint chlorination
35. Disinfection efficiency is. [A]
 (A) Reduced at higher pH value of water
 (B) Unaffected by pH value of water
 (C) Increased at higher pH value of water
 (D) Highest at pH value equal to 7
36. The suitable layout of a distribution system for an irregularly growing town is. [A]
 (B) Grid iron system

- (C) Radialsystem
(D) Ringsystem
37. A sewer that receives the discharge of a number of house sewers is called. [B]
(A) House sewer
(B) Lateral sewer
(C) Intercepting sewer
(D) Sub-main sewer
38. The time of concentration is defined as. [C]
(A) The time taken by rainfall water to run from most distant point of watershed to the inlet of sewer
(B) The time required for flow of water in sewer to the point under consideration
(C) Sum of (A) and (B)
(D) Difference of (A) and (B)
39. Most suitable section of sewer in separate sewage system is. [B]
(A) Rectangular section
(B) Circular section
(C) Standard form of egg shaped sewer
(D) Modified egg shaped section
40. The pathogen can be killed by. [B]
(A) Nitrification
(B) Chlorination
(C) Oxidation
(D) None of the above

UNIT-III Sewage Characteristics

41. The minimum dissolved oxygen which should always be present in water in order to save the aquatic life is [B]
(A) 1ppm
(B) 4ppm
(C) 10ppm
(D) 40ppm
42. If the sewage contains grease and fatty oils, these are removed in [C]
(A) Grit chambers
(B) Detritus tanks
(C) Skimming tanks
(D) Sedimentation tanks
43. Composting and lagooning are the methods of. [B]
(A) Sludge digestion
(B) Sludge disposal
(C) Sedimentation
(D) Filtration
44. The gas from sludge digestion tank is mainly composed of. [D]
(A) Nitrogen
(B) Carbon dioxide
(C) Hydrogen sulphide
(D) Methane
45. Assertion A: The consumption of water increases with increase in the distribution pressure. [A]
Reason R: Higher distribution pressure causes more loss and waste of water
Select your answer according to the coding system given below
(A) Both A and R are true and R is the correct explanation of A
(B) Both A and R are true but R is not the correct explanation of A

(C) Ais true but R is false

(D) A is false but R is true

46. The depression of water table in a well due to pumping will be maximum. [B]

(A) At a distance R from the well

(B) Close to the well

(C) At a distance $R/2$ from the well

(D) None of the above

Where ' R ' is the radius of influence

47. Groundwater is usually free from. [A]

(A) Suspended impurities

(B) Dissolved impurities

(C) Both suspended and dissolved impurities

(D) None of the above

48. On standard silica scale, the turbidity in drinking water should be limited to. [A]

(A) 10 ppm

(B) 20 ppm

(C) 30 ppm

(D) 50 ppm

49. The settling velocity of a particle in a sedimentation tank increases if. [D]

(A) Particle size is decreased

(B) The surface area of tank is increased

(C) The depth of tank is decreased

(D) None of the above

50. As compared to rapid sand filters, slow sand filters give. [C]

(i) Slower filtration rate

(ii) Higher filtration rate

(iii) Lesser efficiency in removal of bacteria

(iv) Higher efficiency in removal of bacteria

(A) (i) and (ii)

(B) (ii) and (iii)

(C) (i) and (iv)

(D) (ii) and (iv)

51. Chlorine demand of water is equal to. [D]

(A) Applied chlorine

(B) Residual chlorine

(C) Sum of applied and residual chlorine

(D) Difference of applied and residual chlorine

52. In lime-soda process. [C]

(A) Only carbonate hardness is removed

(B) Only non-carbonate hardness is removed

(C) Lime reduces the carbonate hardness and soda-ash removes the non-carbonate hardness

(D) Lime reduces the non-carbonate hardness and soda-ash removes the carbonate hardness

53. Which of the following methods of analysis of water distribution system is most suitable for long and narrow pipe system?

[B]

(A) Circle method

(B) Equivalent pipe method

(C) Hardy cross method

(D) Electrical analysis method

54. Which of the following sewers is preferred for combined system of sewage? [B]

(A) Circular sewer

(B) Egg shaped sewer

(C) Rectangular sewer

- (D) None of the above
55. An egg shaped section of sewer. [B]
 (A) Is economical than circular section
 (B) Provides self-cleansing velocity at low discharges
 (C) Is more stable than circular section
 (D) Is easy to construct
56. Sewage treatment units are normally designed for. [B]
 (A) 5-10 years
 (B) 15-20 years
 (C) 30-40 years
 (D) 40-50 years
57. The means of access for inspection and cleaning of sewer line is known as. [B]
 (A) Inlet
 (B) Manhole
 (C) Drop manhole
 (D) Catch basin
58. The maximum efficiency of BOD removal is achieved in. [B]
 (A) Oxidation pond
 (B) Oxidation ditch
 (C) Aerated lagoons
 (D) Trickling filters
59. For the same solid content, if the quantity of sludge with moisture content of 98% is X, then the quantity of sludge with moisture content of 96% will be. [B]
 (A) $X/4$
 (B) $X/2$
 (C) X
 (D) 2X
60. The process of lagooning is primarily a means of. [B]
 (A) Reducing the excessive flow in sewers
 (B) Disposing of sludge
 (C) Increasing the capacity of storage reservoirs
 (D) Increasing flow of sewage through Imhoff tanks

UNIT-IV Secondary Treatment

61. The per capita consumption of a locality is affected by. [D]
 (i) Climatic conditions
 (ii) Quality of water
 (iii) Distribution pressure
- (A) Only (i)
 (B) Both (i) and (ii)
 (C) Both (i) and (iii)
 (D) All (i), (ii) and (iii)
62. Select the correct relationship between porosity (N), specific yield (y) and specific retention (R). [A]
 (A) $N = y + R$
 (B) $y = N + R$
 (C) $R = N + y$
 (D) $R > (N + y)$
63. The maximum permissible limit for fluoride in drinking water is. [B]

- (A) 0.1mg/liter
- (B) 1.5mg/liter
- (C) 5mg/liter
- (D) 10mg/liter

64. The dissolved oxygen level in natural unpolluted waters at normal temperature is found to be of the order of. [B]

- (A) 1mg/liter
- (B) 10mg/liter
- (C) 100mg/liter
- (D) 1000 mg/liter

65. The amount of coagulant needed for coagulation of water increases with. [B]

- (i) Increase in turbidity of water
- (ii) Decrease in turbidity of water
- (iii) Increase in temperature of water
- (iv) Decrease in temperature of water

- (A) (i) and (ii)
- (B) (i) and (iv)
- (C) (ii) and (iii)
- (D) (ii) and (iv)

66. The rate of Alteration of pressure filters is. [C]

- (A) Less than that of slow sand filters
- (B) In between the filtration rate of slow sand filters and rapid sand filters
- (C) Greater than that of rapid sand filters
- (D) Equal to that of slow sand filters

67. The treatment of water with bleaching powder is known as. [D]

- (A) Pre-chlorination
- (B) Superchlorination
- (C) De-chlorination
- (D) Hypo-chlorination

68. Activated carbon is used for. [C]

- (A) Disinfection
- (B) Removing hardness
- (C) Removing odours
- (D) Removing corrosiveness

69. A pipe conveying sewage from plumbing system of a single building to common sewer or point of immediate disposal is called. [A]

- (A) House sewer
- (B) Lateral sewer
- (C) Main sewer
- (D) Sub-main sewer

70. The self-cleansing velocity for all sewers in India is usually. [B]

- (A) Less than 1.0m/sec
- (B) 1.0m/sec to 1.2m/sec
- (C) 1.5m/sec to 2.0m/sec
- (D) 3.0m/sec to 3.5m/sec

71. The type of sewer which is suitable for both combined and separate system is. [B]

- (A) Circular sewer
- (B) Egg-shaped sewer
- (C) Horseshoe type sewer
- (D) Semi-elliptical sewer

72. In a BOD test, 1.0 ml of raw sewage was diluted to 100 ml and the dissolved oxygen concentration of diluted sample at the beginning was 6 ppm and it was 4 ppm at the end of 5 day incubation at 20°C. The BOD of raw sewage will be. [B]
- (A) 100ppm
 (B) 200ppm
 (C) 300ppm
 (D) 400ppm
73. Corrosion in concrete sewers is caused by [A]
- (A) Septic conditions
 (B) Dissolved oxygen
 (C) Chlorine
 (D) Nitrogen
74. The main disadvantage of oxidation pond is that. [A]
- (A) Large area is required for construction
 (B) Maintenance and operation cost are high
 (C) BOD removal is very low
 (D) None of the above
75. Most of the bacteria in sewage are. [B]
- (A) Parasitic
 (B) Saprophytic
 (C) Pathogenic
 (D) Anaerobic
76. The hourly variation factor is usually taken as. [A]
- (A) 1.5
 (B) 1.8
 (C) 2.0
 (D) 2.7
77. The maximum discharge of a tubewell is about. [B]
- (A) 5 liters/sec
 (B) 50 liters/sec
 (C) 500 liters/sec
 (D) 1000 liters/sec
78. Turbidity is measured on. [A]
- (A) Standard silica scale
 (B) Standard cobalt scale
 (C) Standard platinum scale
 (D) Platinum cobalt scale
79. The overflow rate for plain sedimentation tanks is about [A]
- (A) 500 to 750 liters/hour/m²
 (B) 1000 to 1250 liters/hour/m²
 (C) 1250 to 1500 liters/hour/m²
 (D) 1500 to 2000 liters/hour/m²
80. Assertion A: Slow sand filters are more efficient in removal of bacteria than rapid sand filters. Reason R: The sand used in slow sand filters is finer than that in rapid sand filters. Select your answer based on the coding system given below. [A]
- (A) Both A and R are true and R is the correct explanation of A
 (B) Both A and R are true but R is not the correct explanation of A
 (C) A is true but R is false (D) A is false but R is true

UNIT-V

Miscellaneous Treatment Methods

81. Which of the following chemical compounds can be used for de-chlorination of water? [C]
- (A) Carbon dioxide

(B) Bleaching powder

(C) Sulphur dioxide

(D) Chloramines

82. Hardly cross method of analysis of distribution system. [C]

(i) Involves successive trials

(ii) Takes economic aspects into account

(iii) Is time consuming

(A) Only (i)

(B) (i) and (ii)

(C) (i) and (iii)

(D) All are correct

83. Average rate of water consumption per head per day as per Indian Standard is. [B]

(A) 100 liters

(B) 135 liters

(C) 165 liters

(D) 200 liters

84. The hydraulic mean depth (HMD) for an egg-shaped sewer flowing two-thirds full is. [C]

(A) Equal to HMD when flowing full

(B) Less than HMD when flowing full

(C) Greater than HMD when flowing full

(D) None of the above

85. Select the correct statement. [C]

(A) 5 day BOD is the ultimate BOD

(B) 5 day BOD is greater than 4 day BOD keeping other conditions same

(C) 5 day BOD is less than 4 day BOD keeping other conditions same

(D) BOD does not depend on time

86. Laying of sewers is usually done with the help of. [C]

(A) A theodolite

(B) A compass

(C) Sight rails and boning rods

(D) A plan table

87. For normal sludge, the value of sludge index for Indian conditions is. [C]

(B) 50 to

150 (C) 150 to

350 (D) 350 to 50

0

88. If the average daily consumption of a city is $100,000 \text{ m}^3$, the maximum daily consumption on peak hourly demand will be. [D]

(A) $100,000 \text{ m}^3$

(B) $150,000 \text{ m}^3$

(C) $180,000 \text{ m}^3$

(D) $270,000 \text{ m}^3$

89. The most common cause of acidity in water is. [A]

(A) Carbon dioxide

(B) Oxygen

(C) Hydrogen

(D) Nitrogen

90. The amount of residual chlorine left in public water supply for safety against pathogenic bacteria is about. [B]

(A) 0.01 to 0.05 ppm

(B) 0.05 to 0.5 ppm

(C) 0.5 to 1.0 ppm

(D) 1.0 to 5.0 ppm

91. The detention period and overflow rate respectively for plain sedimentation as compared to sedimentation with coagulation are generally. [C]

- (A) Less and more
- (B) Less and less
- (C) More and less
- (D) More and more

92. The effective size of sand particles used in slow sand filters is. [A] (A) 0.25 to 0.35 mm

- (B) 0.35 to 0.60 mm
- (C) 0.60 to 1.00 mm
- (D) 1.00 to 1.80 mm

93. In chlorination, with the rise in temperature of water, death rate of bacteria. [A]

- (A) Increases
- (B) Decreases
- (C) Remains unaffected
- (D) None of the above

94. The method of analysis of distribution system in which the domestic supply is neglected and fire demand is considered is. [A]

- (A) Circle method
- (B) Equivalent pipe method
- (C) Electrical analysis method
- (D) Hardy cross method

95. The specific gravity of sewage is. [D]

- (A) Much greater than 1
- (B) Slightly less than 1
- (C) Equal to 1
- (D) Slightly greater than 1

96. Which of the following retard the self-purification of stream? [D]

- (A) High temperature
- (B) Sunlight
- (C) Satisfying oxygen demand
- (D) None of the above

97. Sewerage system is designed for. [D]

- (A) Maximum flow only
- (B) Minimum flow only
- (C) Average flow only
- (D) Maximum and minimum flow

98. In facultative stabilization pond, the sewage is treated by. [C]

- (A) Aerobic bacteria only
- (B) Algae only
- (C) Dual action of aerobic bacteria and anaerobic bacteria
- (D) Sedimentation

99. A pipe which is installed in the house drain to preserve the water seal of traps is called [B]

- (A) Vent pipe
- (B) Anti-siphonage pipe
- (C) Waste pipe
- (D) Soil pipe

100. The distribution mains are redesigned for. [D]

- (A) Maximum daily demand
- (B) Maximum hourly demand

(C) Averagedailydemand

(D) Maximumhourlydemandonmaximumday.

101. Thetypeofvalve,whichisprovidedonthesuctionpipeinatube-well,is.[B]

(A) Airreliefvalve

(B) Refluxvalve

(C) Pressurereliefvalve

(D) Sluicevalve

102. Alkalinityinwaterisexpressedasmilligramspertreintermsofequivalent.[A]

(B) Magnesiumcarbonate

(C) Sodiumcarbonate

(D) Calciumhydroxide

103. Thelengthofrectangularsedimentationtankshouldnot bemorethan.[C]

(A) B

(B) 2B

(C) 4B

(D) 8B

Where‘B’isthewidthofthetank

104. Inwatertreatment, rapidgravityfiltersareadoptedtoremove.[D]

(A) Dissolvedorganicsubstances

(B) Dissolvedsolidsanddissolvedgases

(C) Floating solidsanddissolvedinorganicsolids

(D) Bacteriaandcolloidalsolids

105. Disinfectionofwaterresultsin. [C]

(A) Removalofturbidity

(B) Removalofhardness

(C) Killingofdiseasebacteria

(D) Completesterilisation

106. The type of valve which is provided to control the flow of water in the distribution system at street corners andwherethepipelinesintersectis[B]

(A) Checkvalve

(B) Sluicevalve

(C) Safetyvalve

(D) Scourvalve

107. Thedesigndischargefortheseparatesewersystemshall betakenas.[D]

(A) Equaltodryweatherflow(DWF)

(B) 2×DWF

(C) 3×DWF

(D) 6×DWF

108. Themostcommonlyusedsewerunderculverts is.[A]

(A) Circularbricksewer

(B) Circularcastironsewer

(C) Semi-ellipticalsewer

(D) Horseshoetypesewer

109. The relative stability of a sewage sample, whose dissolved oxygen is same as the total oxygen required to satisfyBOD,is.[B]

(A)1

(B)100

(C) Infinite

(D) Zero

110. Forsatisfactoryworkingofasludgedigestionunit, thepHrangeofdigestedsludgeshouldbemaintainedas.[B]

(A)4.5to6.0

- (B) 6.5 to 8.0
- (C) 8.5 to 10.0
- (D) 10.5 to 12.0

111. As compared to geometrical increase method of forecasting population, arithmetical increase method gives. [A]

- (A) Less value
- (B) High value
- (C) Same value
- (D) Accurate value

112. The phenolic compounds in public water supply should not be more than. [C]

- (A) 0.1 ppm
- (B) 0.01 ppm
- (C) 0.001 ppm
- (D) 0.0001 ppm

113. Percentage of bacterial load that can be removed from water by the process of plain sedimentation is about. [C]

- (A) 10 to 25
- (B) 50
- (C) 75
- (D) 100

114. Double filtration is used. [A]

- (A) To increase the filtration sludge and filter capacity
- (B) To increase the filtration rate and filter capacity
- (C) For isolated buildings like pools, hotel sets, swimming
- (D) All of the above

115. The major disadvantage of lime soda process of water softening is that. [B]

- (A) It is unsuitable for turbid and acidic water
- (B) Huge amount of precipitate is formed which creates a disposal problem
- (C) The effluent cannot be reduced to zero hardness
- (D) It is unsuitable for softening the water of excessive hardness

116. Scour valves are provided. [B]

- (A) At street corners to control the flow of water
- (B) At every depression and dead end to drain out the wastewater that may collect there
- (C) At the foot of rising main along the slope to prevent back running of water
- (D) At every summit of rising mains

117. The velocity of flow does not depend on. [B]

- (A) Grade of sewer
- (B) Length of sewer
- (C) Hydraulic mean depth of sewer
- (D) Roughness of sewer

118. The ratio of 5 day BOD to ultimate BOD is about. [B]

- (A) 1/3
- (B) 2/3
- (C) 3/4
- (D) 1.0

119. Septic tank is a. [B]

- (i) Settling tank
- (ii) Digestion tank
- (iii) Aeration tank

- (A) Only (i)
- (B) (i) and (ii)
- (C) (i) and (iii)

(D) Only(iii)

120. The population of a town in three consecutive years are 5000, 7000 and 8400 respectively. The population of the town in the fourth consecutive year according to geometrical increase method is. [D]

(A) 9500

(B) 9800

(C) 10100

(D) 10920

121. Which of the following compounds is widely used for algae control? [B]

(A) Sodium sulphate

(B) Copper sulphate

(C) Sodium chloride

(D) Calcium chloride

122. Dissolved oxygen in streams is. [A]

(A) Maximum at noon

(B) Minimum at noon

(C) Maximum at midnight

(D) Same throughout the day

123. If the coli form bacteria is present in a sample of water, then the coli-form test to be conducted is. [D]

(i) Presumptive coli-form test

(ii) Confirmed coli-form test

(iii) Completed coli-form test

(A) Only (i)

(B) Both (i) and (ii)

(C) Both (i) and (iii)

(D) All (i), (ii) and (iii)

124. As compared to higher pH values, the contact period required for efficient chlorination at lower pH values is.

[A]

(A) Smaller

(B) Larger

(C) Same

(D) None of the above

125. Standard BOD is measured at. [C]

(A) 20°C - 1 day

(B) 25°C - 3 day

(C) 20°C - 5 day

(D) 30°C - 5 day

126. The velocity of flow of water in a sedimentation tank is about. [C]

(B) 15 to 30 cm/sec

(C) 15 to 30 cm/minute

(D) 15 to 30 cm/hour

127. Alum as a coagulant is found to be most effective when pH range of water is. [C]

(A) 2 to 4

(B) 4 to 6

(C) 6 to 8

(D) 8 to 10

128. The percentage of filtered water, which is used for backwashing in rapid sand filters, is about. [C]

(A) 0.2 to 0.4

(B) 0.4 to 1.0

(C) 2 to 4

(D) 5 to 7

129. For a country like India, where rainfall is mainly confined to one season, the suitable sewerage system will be.

[A]

- (A) Separatesystem
- (B) Combinedsystem
- (C) Partiallycombinedsystem
- (D) Partiallyseparatesystem

130. If the time of concentration is 9 minutes, then the intensity of rainfall according to British Ministry of Health formulawill be. [D]

- (A) 4mm/hr
- (B) 10mm/hr
- (C) 20mm/hr
- (D) 40mm/hr

131. The minimum and maximum diameters of sewers shall preferably be.[B]

- (B) 15cm and 300cm
- (C) 30cm and 450cm
- (D) 60cm and 300cm

132. Sewagetreatmentunitsaredesignedfor. [C]

- (A) Maximumflowonly
- (B) Minimumflowonly
- (C) Averageflowonly
- (D) Maximumandminimumflow

133. Whenthereisnorecirculationofsewage,thenrecirculationfactoris.[B]

- (B) 1
- (C) Infinity
- (D) Noneoftheabove

134. WhichofthefollowingvaluesofpHrepresentsastrongeracid? [A]

- (A) 2
- (B) 5
- (C) 7
- (D) 10

135. Thealum,whenaddedasacoagulantinwater. [D]

- (A) Doesnotrequirealkalinityinwaterforflocculation
- (B) DoesnotaffectpHvalueofwater
- (C) IncreasespHvalueofwater
- (D) DecreasespHvalueofwater

136. Cleaningisdoneby. [C]

- (i) Scrapingandremovalinfiltersslowsand
 - (ii) Backwashingin slowsandfilters
 - (iii) Scrapingandremovalinfiltersrapidsand
 - (iv) Backwashinginrapidsandfilters
- (A) (i)and(ii)
 - (B) (ii)and(iii)
 - (C) (i)and(iv)
 - (D) (ii)and(iv)

137. Ascomparedtocastironpipes,steelpipesare. [B]

- (A) Heavier
- (B) Stronger
- (C) Costlier
- (D) Lesssusceptibleto corrosion

138. Thedesigndischargeforthecombinedsewersystemshallbetakenas. [C]

- (A) Equaltorainfall
- (B) Rainfall+DWF
- (C) Rainfall+2DWF

(D) Rainfall +6DWF

139. If Biochemical oxygen demand (BOD) of a town is 20000 kg/day and BOD per capita per day is 0.05 kg, then population equivalent of town is. [D]

(A) 1000

(B) 4000

(C) 1,00,000

(D) 4,00,000

140. The detention period for oxidation ponds is usually kept as. [C]

(A) 48 hours

(B) 24 hours

(C) 10 to 15 days

(D) 3 months

141. The devices which are installed for drawing water from the sources are called. [D]

(A) Aquifers

(B) Aquiclude

(C) Filters

(D) Intakes

142. Residual chlorine in water is determined by. [C]

(A) Starch iodide method

(B) Orthotolidine method

(C) Both (A) and (B)

(D) None of the above

143. The percentage of chlorine in fresh bleaching powder is about. [C]

(B) 20 to 25

(C) 30 to 35

(D) 40 to 50

144. Sewerage system is usually designed for. [B]

(A) 10 years

(B) 25 years

(C) 50 years

(D) 75 years

145. The characteristics of fresh and septic sewage respectively are. [B]

(A) Acidic and alkaline

(B) Alkaline and acidic

(C) Both acidic

(D) Both alkaline

146. Which of the following unit works in anaerobic conditions? [A]

(A) Sludge digestion tank

(B) Sedimentation tank

(C) Activated sludge treatment

(D) Trickling filters

147. As compared to shallow wells, deep wells have. [C]

(A) More depth

(B) Less depth

(C) More discharge

(D) Less discharge

148. The rate of filtration in slow sand filters in million litres per day per hectare is about. [A]

(A) 50 to

60 (B) 100 to

150 (C) 500 to 6

00

12. QuestionBank(DescriptiveQuestionswithBLOOMSTaxonomy)

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NAAC Accredited Institute

An ISO 9001:2008, 14001:2004 & OHSAS 18001:2007 Certified
Institute NH-16, Anakapalle, Visakhapatnam-531002, Andhra

Pradesh **DEPARTMENT OF CIVIL ENGINEERING**

PROGRAM : B.Tech
CE CLASS AND SEMESTER : IV B.Tech., I-Sem.,
CE ACADEMIC YEAR : 2019-20
COURSE NAME & CODE: Environmental Engineering-II
COURSE INSTRUCTOR : Mr.B.Seshgiri Rao

UNIT-I

CO	Level	Q.No	Questions
1	3	1	Design a sewer for a maximum discharge of 650 L/s running half full. Consider Manning's roughness coefficient $n=0.012$, and gradient of sewer $=0.0001$
1	2	2	Explain in detail the various steps involved in design of sewers.
1	1	3	Define health and sanitation. Mention various components of sanitation and define 1. Sewage 2. Sullage 3. Sewerage 4. Sewer 5. DWF 6. WWF.
1	1	4	Discuss the various methods for estimating sewage flow and storm water flow.
1	2	5	Mention the sanitary fittings used in plumbing and explain.

UNIT-II

CO	Level	Q.No	Questions
2	2	1	Explain types of pumps and their suitability with regard to wastewaters.
2	2	2	Explain one pipe and two pipe systems.
2	2	3	Explain Design of building drainage.
2	1	4	What is a Pump? Classify the pumps based on mechanical principles indicating merits and demerits of each type of pump.
2	2	5	Write about different types of pumps and factors to be considered in selection of pumps for sewerage.

UNIT-III

CO	Level	Q.No	Questions
3	2	1	Explain Physical, Chemical and Biological Examination and Sampling and analysis of wastewater.
3	3	2	Draw the Sewage Treatment Process and explain.
3	3	3	A 2% dilution of sewage sample is incubated for 5 days at 20°C. The depletion of oxygen was found to be 4 ppm. Determine the BOD ₅ of sewage at 20°C. Calculate ultimate BOD and 2 day BOD at 35°C and Estimate BOD ₅ @20°C whose BOD ₈ @ 20°C is given as 160 mg/L. Assume BOD rate constant $k = 0.225 \text{ d}^{-1}$.
3	3	4	Define BOD and COD. Derive a mathematical expression for first order BOD. Also discuss first stage and second stage BOD.
3	3	5	Design a grit Chamber to treat 10 MLD of sewage. Assume surface loading rate of 1200 m ³ /day/m ² and HDT of 60 seconds. Mention velocity control devices.
3	2	6	Explain the phenomena of self-purification in running streams. Draw the oxygen sag curve and explain its significance.

UNIT-IV

CO	Level	Q.No	Questions
4	2	1	Explain Activated Sludge Process, principles, designs, and operational problems, modifications of Activated Sludge Processes
4	2	2	Explain Trickling Filters and mechanism of impurities removal
4	2	3	Explain RBCs, Fluidized bed reactors.
4	3	4	Design a high rate Trickling Filter to treat 30 MLD of sewage. Assume suitable design data.
4	3	5	Draw process flow diagram of high rate two stage trickling filter and discuss its function. Also explain the importance of recirculation.

UNIT-V

CO	Level	Q.No	Questions
5	2	1	Explain Nitrification and Denitrification and Removal of Phosphates – UASB
5	2	2	Explain Septic Tanks and Imhoff tanks - working Principles
5	3	3	Differentiate and discuss the functioning of Septic tank and Imhoff tank.
5	2	4	Design single chamber septic tank to treat sewage for 60 persons. Follow procedure as given in BIS 2470 (Code of practice for design and construction of septic tanks). Draw the sketch of

			septic tank for the design. Assume 4 persons per family.
5	3	5	Explains sludge thickening and anaerobic digestion of sludge and Explain methods of sewage disposal.

CO : Course Outcomes Blooms Taxonomy Levels

L1: Remembering

L2 : Understanding

L3: Applying

L4 : Analysing

L5: Evaluating

L6: Creating

13. Previous University Question papers (Minimum Five)

October 2019 R 16 (SET 1)

PART-A (14 Marks)

1. a) What are the factors which mainly affect the quantity of storm sewage? [3]
- b) Explain the classification of traps. [3]
- c) Distinguish between BOD and COD. [2]
- d) What are the objectives of Oxidation Pond? [2]
- e) What do you mean by Nitrification? [2]
- f) Define sewage sickness. [2]

PART-B (4x14=56 Marks)

2. a) What do you mean by variation in flow of sewage? Discuss average flow, dry weather flow, and maximum flow. [7]
- b) A 30 cm dia. sewer having an invert slope of 1 in 150 was flowing full. What would be the velocity of flow and discharge? ($n=0.013$). Is the velocity self-cleansing? What would be the velocity and the discharge when the same is flowing 0.20 and 0.80 of the full depth? [7]
3. a) Briefly discuss with neat sketch the functions and uses of a sewage pumping station. [8]
4. a) State and describe four important tests that may be carried out to know the characteristics of sanitary sewage. [6]
- b) The average sewage flow from a city is 80×10^6 l/d. If the average 5-day BOD is 285 mg/l, compute the total daily 5-day oxygen demand in kg, and the population equivalent of sewage $k=0.1$. Assume per capita BOD of this sewage per day = 75 gm. [8]
5. a) Differentiate suspended growth process and attached growth process. [7]
6. a) Explain a method for removal of phosphates. [7]
- b) Design a septic tank for a small colony of 100 persons with daily sewage flow of 135 litres per head per day. [7]
7. a) Write notes on self-purification of streams. [7]
- b) Describe the ultimate disposal of wastewater.

October 2019 R 16 (SET 2)

PART-A (14 Marks)

1. a) Explain the time of concentration and its significance in design of storm sewers.
- b) Write a Hazen-William's formula for flow of water through pipe.
- c) What is the purpose of Flotation?
- d) What are the objectives of Activated sludge process?
- e) What do you mean by Denitrification?
- f) What are the different methods of sewage disposal?

PART-B (4x14=56 Marks)

2. a) Draw two suitable

disadvantages.

- b) A sanitary sewer is to serve a uniformly distributed population of 10,000 along a 1.000 m road. The average ground slope for first 500 m is 1 in 400, and for the remaining 500 m is 1 in 900. Design the sewer. Give expected peak, average and minimum velocities. Make suitable assumptions, and state them clearly.
3. a) Enumerate the different types of pumps used for sewage pumping. What are their advantages and disadvantages?
b) Explain two pipe systems of plumbing.
4. a) Explain the importance of determination of solids in sewage. How do you determine the suspended solids in a given sample of waste? [7]
b) The 3 day 37°C BOD of a sample of sewage is 300 ppm. What will be its 10 days – 20°C BOD and 5 day 30°C BOD? [7]
5. a) Discuss the process involved in a trickling filter.
b) Explain the methods of aeration in detail.
6. a) Describe the objectives of Imhoff tank treatment process?
b) Design a septic tank for a small colony of 150 persons with daily sewage flow of 135 litres per head per day.
7. a) Explain the objectives of sludge drying?
b) Write notes on Sewage farming.

October 2019 R 16 (SET 3)

PART-A (14 Marks)

1. a) Mention the various aspects you would keep in view while designing a sewer. [3]
b) Under what circumstances manholes are provided in sewerage system.
c) State the principle of sedimentation.
d) What are the modifications of Activated sludge process?
e) What are the objectives of Nitrification?
f) What are the objectives of Sludge treatment?

PART-B (4x14=56 Marks)

2. a) Explain the methods of sewage collection. [6]
b) A 30 cm diameter sewer with an invert slope of 1 in 400 is flowing 1/3rd of the full depth. Calculate the velocity and the rate of flow in the sewer. Is it self-cleaning velocity? $U_{sc} = 0.015$. [8]
3. a) Discuss the different components of a pumping station? [8]
b) Describe the different systems of plumbing? Explain any one in detail.
4. a) Enumerate various methods available for treatment of wastewater. [6]
b) The effluent from a primary settling tank is applied to a standard rate filter at the rate of 4 million liters per day, having a BODs of 175 mg/l. Determine the depth and volume of filter, adopting a surface loading of 2000 l/m²/day and an organic loading of 150 g/m³/day. Also, determine the efficiency of such filter unit, using NRC formula.

5. a) Describe standard and high rate trickling filters and comparison. [8]
 b) Explain grit chamber with neat sketch and design specification.
6. a) Write notes on reuse and recycle of septican effluent. [6]
 b) Design a septic tank for a small colony of 200 persons with daily sewage flow of 135 litres per head per day.
7. a) Write detailed notes on treatment of sludge. [7]
 b) Explain the disposal of sewage into sea.

October 2019 R 16 (SET 4)

PART-A (14 Marks)

1. a) How does the variation of sewage flow affect its velocity in a circular sewer? [3]
 b) Mention which type of pump is most suitable for sewage pumping. Give reasons.
 c) What are the objectives of grit removal?
 d) Distinguish between unit operations and unit processes.
 e) What are the objectives of Denitrification?
 f) Differentiate Aerobic digestion and anaerobic digestion.

PART-B (4x14=56 Marks)

2. a) What are the different hydraulic elements and the relation that exists between them, which govern the discharge through a sewer? [6]
 b) Design a sanitary sewer with the following data:
 (i) Population served = 25,000
 (ii) Expected sewage flow = 135 l/c/d (average)
 (iii) Average slope of the ground = 1 in 500 [8]
1. a) Describe the procedure for laying and testing of sewers. [6]
 b) What are the functions of a manhole. Describe with the help of neat sketches the components of a manhole. [8]
2. a) Draw the layout and general details of a sanitary sewer. [6]
 b) Define "biological treatment of sewage"? Explain the principle of biological treatment?
3. a) Distinguish between standard rate and high rate trickling filter. [7]
 b) Explain the primary treatment processes in wastewater.
4. a) Explain Denitrification process. [6]
 b) Design a septic tank for a small colony of 250 persons with daily sewage flow of 135 litres per head per day.
5. a) Explain sludge digestion? What are the factors affecting it? [7]
 b) Write short notes on Sludge disposal.

14. GATE Questions (Unitwise)

15. Campus Placement/Interview Questions (Unitwise)

16A. Internal (Mid) Examinations Question Papers

16B. First Mid Internal Marks of respective Subject, Mid Marks Analysis and Action Taken Report

		EE-I			
<u>S.NO</u>	ROLL NO	M(10)	Q(10)	A(5)	T(25)
1	16U41A0101				
2	16U41A0102				
3	16U41A0104				
4	16U41A0106				
5	16U41A0107				
6	16U41A0108				
7	16U41A0109				
8	16U41A0110				
9	16U41A0111				
10	16U41A0112				
11	16U41A0113				
12	16U41A0114				
13	16U41A0115				
14	16U41A0116				

15	17U45A0101				
16	17U45A0102				
17	17U45A0103				
18	17U45A0104				
19	17U45A0105				
20	17U45A0106				
21	17U45A0107				
22	17U45A0108				
23	17U45A0109				
24	17U45A0110				
25	17U45A0111				
26	17U45A0112				
27	17U45A0113				
28	17U45A0114				
29	17U45A0115				
30	17U45A0116				
31	17U45A0117				
32	17U45A0118				
33	17U45A0119				
34	17U45A0120				
35	17U45A0121				
36	17U45A0122				
37	17U45A0123				
38	17U45A0124				

39	17U45A0125				
40	17U45A0126				
41	17U45A0127				
42	17U45A0128				
43	17U45A0129				
44	17U45A0130				
45	17U45A0131				
46	17U45A0132				
47	17U45A0133				
48	17U45A0134				
49	17U45A0135				
50	17U45A0136				
51	17U45A0137				
52	17U45A0138				
53	17U45A0139				
54	17U45A0140				
55	17U45A0141				
56	17U45A0142				
57	17U45A0143				
58	17U45A0144				
59	17U45A0145				
60	17U45A0146				
61	17U45A0147				
62	17U45A0148				

63	17U45A0149				
64	17U45A0151				



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Institute NH-16, Anakapalle, Visakhapatnam-

531002, Andhra Pradesh

DEPARTMENT OF CIVIL ENGINEERING ENVIRONMENTAL ENGINEERING- IIMIDIANALYSIS REPORT

PROGRAM : B.Tech

CLASS : IIB.Tech I-Sem., CE

ACADEMIC YEAR : 2021-2022

COURSE NAME & CODE : Environmental Engineering

COURSE INSTRUCTOR : Mrs.K.Manoharini

Date of Mid Exam :

S.No.	% of Internal Marks	Regd. Nos of Students	No. of Students	Suggestions and Action Taken
1	>=75%	18U45A010818U45A011818U45A012118U45A0126 18U45A012718U45A012818U45A013818U45A0139 18U45A014118U45A014418U45A0149	11	Students are suggested to draw the figures and then explain the theory related to it
2	>=50% and <75%	16U41A010517U41A010117U41A010217U41A0103 17U41A010517U41A010717U41A010917U41A0110 18U45A010118U45A010218U45A010318U45A0104 18U45A010518U45A010618U45A010718U45A0109 18U45A011018U45A011118U45A011218U45A0113 18U45A011418U45A011518U45A011618U45A0117 18U45A011918U45A012018U45A012218U45A0123 18U45A012518U45A013118U45A013318U45A0135 18U45A013618U45A013718U45A014218U45A0143 18U45A014518U45A014618U45A014718U45A0148 18U45A015018U45A0151	44	Students are suggested to Practice all the topics of each unit.
3	<50%	17U41A010818U45A0129	02	Mid Question Paper has been given as a Special Assignment. Students have written the Assignment. Planning to conduct Remedial Classes for the students who have got Less than 50% Marks
4	ABSENT	18U45A0132	01	----

AnyOtherRemarks:

CourseInstructor

CourseCo-Ordinator

ModuleCo-Ordinator

ProgramCo-Ordinator

HOD

16C.SecondMidInternalMarksofrespectiveSubject,MidMarksAnalysisandActionTaken
Report

<u>S.NO</u>	ROLL NO	EE-I			
		M(10)	Q(10)	A(5)	T(25)
1	16U41A0101				
2	16U41A0102				
3	16U41A0104				
4	16U41A0106				
5	16U41A0107				
6	16U41A0108				
7	16U41A0109				
8	16U41A0110				
9	16U41A0111				
10	16U41A0112				
11	16U41A0113				
12	16U41A0114				
13	16U41A0115				
14	16U41A0116				
15	17U45A0101				
16	17U45A0102				
17	17U45A0103				
18	17U45A0104				
19	17U45A0105				
20	17U45A0106				
21	17U45A0107				

22	17U45A0108				
23	17U45A0109				
24	17U45A0110				
25	17U45A0111				
26	17U45A0112				
27	17U45A0113				
28	17U45A0114				
29	17U45A0115				
30	17U45A0116				
31	17U45A0117				
32	17U45A0118				
33	17U45A0119				
34	17U45A0120				
35	17U45A0121				
36	17U45A0122				
37	17U45A0123				
38	17U45A0124				
39	17U45A0125				
40	17U45A0126				
41	17U45A0127				
42	17U45A0128				
43	17U45A0129				
44	17U45A0130				
45	17U45A0131				

46	17U45A0132				
47	17U45A0133				
48	17U45A0134				
49	17U45A0135				
50	17U45A0136				
51	17U45A0137				
52	17U45A0138				
53	17U45A0139				
54	17U45A0140				
55	17U45A0141				
56	17U45A0142				
57	17U45A0143				
58	17U45A0144				
59	17U45A0145				
60	17U45A0146				
61	17U45A0147				
62	17U45A0148				
63	17U45A0149				
64	17U45A0151				



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531002, Andhra Pradesh

DEPARTMENT OF CIVIL ENGINEERING

**ENVIRONMENTAL ENGINEERING-
IIMidIIANALYSISREPORT**

PROGRAM :B.Tech
CLASS :IV B.TechI-Sem., CE
ACADEMICYEAR :2019-20
COURSENAME&CODE:EnvironmentalEngineering
COURSEINSTRUCTOR :Mr.B.Seshagiri Rao
DateofMidExam :

S.No.	%ofInternalMarks	Regd.NosofStudents	No.ofStudents	Suggestions andActionTaken
1	>=75%	17U41A010117U41A010717U41A011018U45A0108 18U45A010118U45A010218U45A010418U45A0107 18U45A011618U45A011818U45A011918U45A0126 18U45A012718U45A012818U45A013118U45A0135 18U45A013618U45A013718U45A013918U45A0141 18U45A014418U45A014918U45A0151	23	Students are suggested to draw the figures and then explain the theory related to it
2	>=50%and <75%	16U41A010517U41A010217U41A010317U41A0105 17U41A010917U41A0108 18U45A010518U45A010618U45A010918U45A0110 18U45A011118U45A011218U45A011318U45A0114 18U45A011518U45A011718U45A012218U45A0123 18U45A012518U45A012918U45A013318U45A0138 18U45A014318U45A014518U45A014618U45A0147 18U45A014818U45A0150	28	Students are suggested to Practice all the topics of each unit.
3	<50%	18U45A0120,18U45A0142	02	Suggested to concentrate more on previous papers
4	ABSENT	18U45A0103,18U45A0132,18U45A0121	03	----

AnyOtherRemarks:

CourseInstructor **CourseCo-Ordinator** **ModuleCo-Ordinator** **ProgramCo-Ordinator** **HOD**

17. Detailed notes (Unitwise):

- Handwritten Notes (on A4 Pages) should be prepared for every subject.
- Each Unit should consist of minimum Ten Pages. The total Handwritten Notes must be around 50 to 60 Pages.
- Additional material such as Printout of PPT scan also be added.

18. Quality measurement Sheets

- Teaching evaluation (Feedback received from IQAC)
- Academic Audit report received from IQAC

19. Attainment of Cos and Pos (as per the suggestion of NBACo-Ordinator)
(Detailed Procedure used to calculate the attainment of Cos and POs) Note: Separate sheets must be attached

20. Closure Report/Course Review (By the concerned Faculty):

At the end of the course, the reports should be given by the concerned faculty

PART A:

No. of classes planned using Traditional Teaching Learning Methods (TLM 1):

No. of classes planned using LCD Projector (TLM 2):

No. of classes planned to cover Tutorials (TLM 3):

No. of classes planned using Modern Teaching Learning Methods (TLM 4 to TLM 8)

No. of classes planned using TLM 4

No. of classes planned using TLM 5

No. of classes planned using TLM 6

No. of classes planned using TLM 7

No. of classes planned using TLM 8

No. of classes planned to cover Additional Topics (if any):

Total Number of classes planned -

PART B:

No. of classes taught using Traditional Teaching Learning Methods (TLM 1):

No. of classes taught using LCD Projector (TLM 2):

No. of classes taught to cover Tutorials (TLM 3):

No. of classes taught using Modern Teaching Learning Methods (TLM 4 to TLM 8) No. of classes taught using TLM 4

No. of classes taught using TLM 5

No. of classes taught using TLM 6

No. of classes taught using TLM 7

No. of classes taught using TLM 8

No. of classes taught to cover Additional Topics (if any):

Total Number of classes actually taken -

PART C:

Total Number of students attended for the First Mid exam –
27
Total Number of students attended for the Second Mid exam-
27
Total Number of students attended for the JNTU External
exam -Total number of students passed the Course-
Pass percentage of the Class -
Total number of students passed the Course in ReValuation/Recounting-

Course Instructor

Course Coordinator

Module Co-Ordinator

Program Co-Ordinator

HOD

Academic Convenor

Dean IQAC

Principal

REVISED Bloom's Taxonomy Action Verbs

Definitions	I. Remembering	II. Understanding	III. Applying	IV. Analyzing	V. Evaluating	VI. Creating
Bloom's Definition	Exhibit memory of previously learned material by recalling facts, terms, basic concepts, and answers.	Demonstrate understanding of facts and ideas by organizing, comparing, translating, interpreting, giving descriptions, and stating main ideas.	Solve problems to new situations by applying acquired knowledge, facts, techniques and rules in a different way.	Examine and break information into parts by identifying motives or causes. Make inferences and find evidence to support generalizations.	Present and defend opinions by making judgments about information, validity of ideas, or quality of work based on a set of criteria.	Compile information together in a different way by combining elements in a new pattern or proposing alternative solutions.
Verbs	<ul style="list-style-type: none"> • Choose • Define • Find • How • Label • List • Match • Name • Omit • Recall • Relate • Select • Show • Spell • Tell • What • When • Where • Which • Who • Why 	<ul style="list-style-type: none"> • Classify • Compare • Contrast • Demonstrate • Explain • Extend • Illustrate • Infer • Interpret • Outline • Relate • Rephrase • Show • Summarize • Translate 	<ul style="list-style-type: none"> • Apply • Build • Choose • Construct • Develop • Experiment with • Identify • Interview • Make use of • Model • Organize • Plan • Select • Solve • Utilize 	<ul style="list-style-type: none"> • Analyze • Assume • Categorize • Classify • Compare • Conclusion • Contrast • Discover • Dissect • Distinguish • Divide • Examine • Function • Inference • Inspect • List • Motive • Relationships • Simplify • Survey • Take part in • Test for • Theme 	<ul style="list-style-type: none"> • Agree • Appraise • Assess • Award • Choose • Compare • Conclude • Criteria • Criticize • Decide • Deduct • Defend • Determine • Disprove • Estimate • Evaluate • Explain • Importance • Influence • Interpret • Judge • Justify • Mark • Measure • Opinion • Perceive • Prioritize • Prove • Rate • Recommend • Rule on • Select • Support • Value 	<ul style="list-style-type: none"> • Adapt • Build • Change • Choose • Combine • Compile • Compose • Construct • Create • Delete • Design • Develop • Discuss • Elaborate • Estimate • Formulate • Happen • Imagine • Improve • Invent • Make up • Maximize • Minimize • Modify • Original • Originate • Plan • Predict • Propose • Solution • Solve • Suppose • Test • Theory

Anderson, L. W., & Krathwohl, D. R. (2001). A taxonomy for learning, teaching, and assessing, Abridged Edition. Boston, MA: Allyn and Bacon.

Dad Institute of Engineering and Technology



**Environmental Engineering-
II Lecture Material
3-1 (R19)
B.Tech-Civil Engineering (CE)**

TERMINOLOGY

REFUSE:

This is the most general term to indicate the wastes which include all the rejects left as worthless, sewage, sullage—all these terms are included in this term.

GARBAGE:

It is a dry refuse which includes, waste papers, sweepings from streets and markets, vegetable peelings etc. The quantity of garbage per head per day amounts to be about .14 to .24 kg for Indian conditions. Garbage contains large amount of organic and purifying matter and therefore should be removed as quickly as possible.

RUBBISH:

It consists of sundry solid wastes from the residencies, offices and other buildings. Broken furniture, paper, rag set care included in this term. It is generally dry and combustible.

SULLAGE:

It is the discharge from the bath rooms, kitchens, wash basins etc., it does not include discharge from the lavatories, hospitals, operation theaters, slaughter houses which has a high organic matter.

SEWAGE:

It is a dilute mixture of the wastes of various types from the residential, public and industrial places. It includes sullage water and foul discharge from the water closets, urinals, hospitals, stables, etc.

STORMWATER:

It is the surface runoff obtained during and after the rainfall which enters sewers through inlet. Storm water is not foul as sewage and hence it can be carried in the open drains and can be disposed off in the natural rivers without any difficulty.

SANITARY SEWAGE:

It is the sewage obtained from the residential buildings & industrial effluent establishments. Being extremely foul it should be carried through underground conduits.

DOMESTIC SEWAGE:

It is the sewage obtained from the lavatory basins, urinals & water closets of houses, offices & institutions. It is highly foul on account of night soil and urine contained in it. Night soil starts putrefying & gives off offensive smell. It may contain large amount of bacteria due to the excremental wastes of patients. This sewage requires great handling & disposal.

INDUSTRIAL SEWAGE:

It consists of spent water from industries and commercial areas. The degree of foulness depends on the nature of the industry concerned and processes involved.

SEWERS:

Sewers are underground pipes which carry the sewage to a point of disposal.

SEWERAGE:

The entire system of collecting, carrying & disposal of sewage through sewers is known as sewerage.

DRYWEATHERFLOW(DWF):

Domestic sewage and industrial sewage collectively, is called as DWF.

It does not contain stormwater. It indicates the normal flow during dry season.

BACTERIA:

These are the microscopic organisms. The following are the groups of bacteria:

- Aerobic bacteria: they require oxygen & light for their survival.
- Anaerobic bacteria: they do not require free oxygen and light for survival.
- Facultative bacteria: they can exist in the presence or absence of oxygen. They grow more in absence of air.

INVERT:

It is the lowest point of the interior of the sewer at any c/s.

SLUDGE:

It is the organic matter deposited in the sedimentation tank during treatment.

UNIT-I

Introduction to sanitation – systems of sanitation – relative merits & demerits – collection and conveyance of waste water – sewerage – classification of sewerage systems – Estimation of sewage flow and storm water drainage – fluctuations – types of sewers – Hydraulics of sewers and storm drains – design of sewers – appurtenances in sewerage – cleaning and ventilation of sewers.

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CONCEPTS**Necessity for sanitation**

Every community produces both liquid and solid wastes. The liquid portion – wastewater – is essentially the water supply of the community after it has been fouled by a variety of uses such as spent water from bathroom, kitchen, lavatory basins, house and street washings, from various industrial processes, semi solid wastes of human and animal excreta, dry refuse of house and street sweepings, broken furniture, wastes from industries etc are produced daily.

If proper arrangements for the collection, treatment and disposal are not made, they will go on accumulating and create foul conditions. If untreated water is accumulating, the decomposition of the organic materials it contains can lead to the production of large quantities of malodorous gases. It also contains nutrients, which can stimulate the growth of aquatic plants and it may contain toxic compounds. Therefore in the interest of the community of the city or town, it is most essential to collect, treat and dispose of all the waste products of the city in such a way that it may not cause any hazardous effects on people residing in town and environment.

Waste water engineering is defined as the branch of the environmental engineering where the basic principles of the science and engineering for the problems of the water pollution are studied. The ultimate goal of the waste water management is the protection of the environment in a manner commensurate with the economic, social and political concerns.

Although the collection of stream water and drainage dates from ancient times the collection of waste water can be treated only to the early 1800s. The systematic treatment of waste water followed in the 1800s and 1900s.

Importance of sewerage system

One of the fundamental principles of sanitation of the community is to remove all decomposable matter, solid waste, liquid or gaseous away from the premises of dwellings as

fast as possible after it is produced, to a safe place, without causing any nuisance and dispose it in a suitable manner so as to make it permanently harmless.

Sanitation though motivated primarily for meeting the ends of preventive health has come to be recognized as a way of life. In this context, development of the sanitation infrastructure of any country could possibly serve as a sensitive index of its level of prosperity. It is needless to emphasize that for attaining the goals of good sanitation, sewerage system is very essential. While provision of potable drinking water takes precedence in the order of provision of Environmental Engineering Services, the importance of sewerage system cannot be last sight and cannot be allowed to lag behind, as all the water used by the community has to flow back as the sewage loaded with the wastes of community living, unless properly collected, treated and disposed off, this would create a serious water pollution problems.

Methods of domestic wastewater disposal:

After the wastewater is treated it is disposed in the nature in the following two principal methods

a. Disposal by Dilution where larger receiving water

bodies are available. b. Land disposal where sufficient land is available

The choice of method of disposal depends on many factors and is discussed

later. Sanitary engineering starts at the point where water supply begins. It can be classified as

Collection

works Treatment

works Disposal

works

The collection consists of collecting all types of waste products of town. Refuse is collected separately. The collection works should be such that waste matters can be transported quickly and steadily to the treatment works. The system employed should be self-cleaning and economical.

Treatment is required to treat the sewage before disposal so that it may not pollute the atmosphere & the water body in which it will be disposed of. The type of treatment processes depend on the nature of the wastewater characteristics and hygiene, aesthetics and economic aspects.

The treated water is disposed of in various ways by irrigating fields or discharging into natural water courses.

Different Methods of domestic wastewater disposal include (Systems of Sanitation):

1) CONSERVANCY SYSTEM

2) WATER CARRIAGE SYSTEM

CONSERVANCY SYSTEM:

Sometimes the system is also called as dry system. This is out of date system but is prevailing in small towns and villages. Various types of refuse and storm water are collected conveyed and disposed of separately. Garbage is collected in dustbins placed along the roads from where it is conveyed by trucks one or twice a day to the point of disposal. All the non-combustible portion of garbage such as sand dust clay etc are used for filling the low level areas to reclaim land for the future development of the town. The combustible portion of the garbage is burnt. The decaying matters are dried and disposed of by burning or the manufacture of manure.

Human excreta are collected separately in conservancy latrines. The liquid and semiliquid wastes

are collected separately after removal of night soil it is taken outside the town in

trucks and buried in trenches. After 2-3 years the buried night soil is converted into excellent manure. In conservancy system sewage and storm water are carried separately in closed drains to the point of disposal where they are allowed to mix with river water without treatment.

WATER CARRIAGE SYSTEM

With development and advancement of the cities urgent need was felt to replace conservancy system with some more improved type of system in which human agency should not be used for the collection and conveyance of sewage. After a large number of experiments it was found that the water is the only cheapest substance which can be easily used for the collection and conveyance of sewage. As in this system water is the main substance therefore it is called as WATER CARRIAGE SYSTEM.

In this system the excremental matter is mixed up in large quantity of water their are taken out from the city through properly designed sewerage systems, where they are disposed of after necessary treatment in a satisfactory manner.

The sewage so formed in water carriage system consist of 99.9% of water and .1% solids. All these solids remain in suspension and do not change the specific gravity of water therefore all the hydraulic formulae can be directly used in the design of sewerage system and treatment plants.

SEWERAGE SYSTEMS:

http://Easyengineering.net CONSERVANCY SYSTEM	WATER CARRIAGE SYSTEM
Very cheap in initial cost.	It involves high initial cost.
Due to foul smells from the latrines, they are to be constructed away from living room so building cannot be constructed as compact units.	As there is no foul smell latrines remain clean and neat and hence are constructed with rooms, therefore buildings may be compact.
The aesthetic appearance of the city cannot be improved	Good aesthetic appearance of city can be obtained.
For burial of excremental matter large area is required.	Less area is required as compared to conservancy system.
Excreta is not removed immediately hence its decomposition starts before removal.	Excreta are removed immediately with water, no problem of foul smell or hygienic trouble.
This system is fully depended on human agency .In case of strike by the sweepers; there is danger of insanitary conditions in	As no human agency is involved in this system ,there is no such problem as in case of conservancy system

- 1) SEPARATE SYSTEM OF SEWAGE
- 2) COMBINED SYSTEM OF SEWAGE
- 3) PARTIALLY COMBINED OR PARTIALLY SEPARATE SYSTEM

SEPARATE SYSTEM OF SEWERAGE

In this system two sets of sewers are laid .The sanitary sewage is carried through sanitary sewers while the storm sewage is carried through storm sewers. The sewage is carried to the treatment plant and storm water is disposed of to the river.

Advantages:

- 1) Size of these sewers are small

- 2) Sewage load on treatment unit is less
- 3) Rivers are not polluted
- 4) Stormwater can be discharged to rivers without treatment.

Disadvantage

- 1) Sewerage being small, difficulty in cleaning them
- 2) Frequent choking problem will be their
- 3) System proves costly as it involves two sets of sewers
- 4) The use of storm sewer is only partial because in dry season the will be converted into dumping places and may get clogged.

COMBINED SYSTEM OF SEWAGE

When only one set of sewers are used to carry both sanitary sewage and surface water. This system is called combined system.

Sewage and stormwater both are carried to the treatment plant through combined sewers

Advantages:

- 1) Size of these sewers being large, choking problems are less and easy to clean.
- 2) It proves economical as 1 set of sewers are laid.
- 3) Because of dilution of sanitary sewage with stormwater nuisance potential is reduced

Disadvantages:

- 1) Size of these sewers being large, difficulty in handling and transportation.
- 2) Load on treatment plant is unnecessarily increased
- 3) It is uneconomical if pumping is needed because of large amount of combined flow.
- 4) Unnecessarily stormwater is polluted

PARTIALLY COMBINED OR PARTIALLY SEPARATE SYSTEM

A portion of storm water during rain is allowed to enter sanitary sewer to treatment plants while the remaining stormwater is carried through open drains to the point of disposal. **Advantages:-**

1. The sizes of sewers are not very large as some portion of stormwater is carried through open drains.
2. Combines the advantages of both the previous systems.
3. Silting problem is completely eliminated.

Disadvantages:-

1. During dry weather, the velocity of flow may be low.
2. The stormwater is unnecessarily put load on the treatment plants to extend.
3. Pumping of stormwater is unnecessary over-load on the pumps.

Suitable conditions for separate sewerage systems:-

A separate system would be suitable for use under the following situations: Where rainfall is uneven.

Where sanitary sewage is to be pumped.

The drainage area is steep, allowing to run off quickly.

Sewers are to be constructed in rocky strata. The large combined sewers would be more expensive.

conditions for combined system:-

Rainfall is even throughout the year.

Both the sanitary sewage and the stormwater have to be pumped.

The area to be sewered is heavily built up and space for laying two sets of pipes is not enough.

Effective or quicker flows have to be provided.

After studying the advantages and disadvantages of both the systems, present day construction of sewers is largely confined to the separate system except in those cities where

combined system is already existing. In places where rainfall is confined to one season of the year, like India and even in temperate regions, separate systems are most suitable.

Sl. no.	Separate system	Combined system
1.	The quantity of sewage to be treated is less, because no treatment of storm water is done.	As the treatments of both are done, the treatment is costly.
2.	In the cities of more rainfall this system is more suitable.	In the cities of less rainfall this system is suitable.
3.	As two sets of sewer lines are to be laid, this system is cheaper because sewage is carried in underground sewers and storm	Overall construction cost is higher than separate system.
4.	In narrow streets, it is difficult to use this system.	It is more suitable in narrow streets.
5.	Less degree of sanitation is achieved in this system, as storm water is disposed without any treatment.	High degree of sanitation is achieved in this system.

Sources of Sewage:-

Sanitary sewage is produced from the following sources:

1. When the water is supplied by water works authorities or provided from private sources, it is used for various purposes like bathing, utensil cleaning, for flushing water closets and urinals or washing clothes or any other domestic use. The spent water for all the above needs forms the sewage.
2. Industries use the water for manufacturing various products and thus develop the sewage.
3. Water supplied to schools, cinemas, hotels, railway stations, etc., when gets used develops sewage.
4. Groundwater infiltration into sewer through loose joints.
5. Unauthorized entrance of rainwater into sewer lines.

Nature of Sewage:-

Sewage is a dilute mixture of the various types of wastes from the residential, public and industrial places. The characteristics and composition i.e. the nature of sewage mainly depend on this source. Sewage contains organic and inorganic matters which may be dissolved, suspension and colloidal state. Sewage also contains various types of bacteria, Virus, protozoa, etc. sewage may also contain toxic or other similar materials which might have got entry from industrial discharges. Before the design of any sewage treatment plant the knowledge of the nature of sewage is essential.

Quantity of Sanitary Sewage and Storm Water:-

The determination of sanitary sewage is necessary because of the following factors which depend on this:

1. To design the sewerage scheme as well as to dispose or treat the sewage efficiently.
2. The size, shape and depth of sewers depend on the quantity of sewage.
3. The size of pumping unit depends on the quantity of sewage.

Estimate of Sanitary Sewage:-

Sanitary sewage is mostly the spent water of the community into sewer system with some groundwater and a fraction of the storm runoff from the area, draining into it. Before designing the sewerage system, it is essential to know the quantity of sewage that will flow through the sewer.

These sewage may be classified under two heads:

1. The sanitary sewage, and
2. Stormwater

Sanitary sewage is also called as the Dry Weather Flow (D.W.F), which includes the domestic sewage obtained from residential and industrial etc., and the industrial sewage or trade waste coming from manufacturing units and other concerns.

Quantity of Sewage:-

It is usual to assume that the rate of sewage flow, including a moderate allowance for infiltration equal to average rate of water consumption which is 135 litre/head/day according to Indian Standards. It varies widely depending on size of the town etc. this quantity is known as Dry Weather Flow (D.W.F). It is the quantity of water that flows through sewer in dry weather when no storm water is in the sewer.

Rate of flow varies throughout 24 hours and is usually the greatest in the forenoon and very small from midnight to early morning. For determining the size of sewer, the maximum flow should be taken as three times the D.W.F.

Design Discharge of Sanitary Sewage

The total quantity of sewage generated per day is estimated as product of forecasted population at the end of design period considering per capita sewage generation and appropriate peak factor. The per capita sewage generation can be considered as 75 to 80% of the per capita water supplied per day. The increase in population also results in increase in per capita water demand and hence, per capita production of sewage. This increase in water demand occurs due to increase in living standards, betterment in economical condition, changes in habit of people, and enhanced demand for public utilities. Factors affecting the quantity of sewage flow:-

The quantity of sanitary sewage is mainly affected by the following factors:

1. Population
2. Type of area
3. Rate of water supply
4. Infiltration and exfiltration

In addition to above, it may also be affected by habits of people, number of industries and water pressure etc.

The quantity of sanitary sewage directly depends on the population. As the population increases the quantity of sanitary sewage also increases. The quantity of water supply is equal to the rate of water supply multiplied by the population. There are several methods used for forecasting the population of a community. The quantity of sanitary sewage also depends on the type of area as residential, industrial or commercial. The quantity of sewage developed from residential areas depend on the rate of water supply to that area, which is expressed as litres/capita/day and this quantity is obtained by multiplying the population with this factor.

The quantity of sewage produced by various industries depends on their various industrial processes, which is different for each industry. Similarly the quantity of sewage obtained from commercial and public places can be determined by studying the development of other such places.

Rate of water

Truly speaking the quantity of used water discharged into a sewer system should be a little less than the amount of water originally supplied to the community. This is because of the fact that all the water supplied does not reach sewers owing to such losses as leakage in pipes or such deductions as lawn sprinkling, manufacturing processes etc. However, these losses may be largely made up by such additions as surface drainage, groundwater infiltration, water supply from private wells etc. On an average, therefore, the quantity of

sewage maybe considered to be nearly equal to the quantity of water supplied. Ground water infiltration and exfiltration.

The quantity of sanitary sewage is also affected by groundwater infiltration through joints. The quantity will depend on, the nature of soil, materials of sewers, type of joints in sewer line, workmanship in laying sewers and position of underground water table.

Infiltration causes increase to the —legitimate flows in urban sewerage systems. Infiltration represents a slow response process resulting in increased flows mainly due to seasonally-elevated groundwater entering the drainage system, and primarily occurring through defects in the pipe network.

Exfiltration represents losses from the sewer pipe, resulting in reduced conveyance flows and is due to leaks from defects in the sewer pipe walls as well as overflow discharge into manholes, chambers and connecting surface water pipes. The physical defects are due to a combination of factors including poor construction and pipe joint fittings, root penetration, illicit connections, biochemical corrosion, soil conditions and traffic loadings as well as aggressive groundwater.

It is clear that Infiltration and Exfiltration involve flows passing through physical defects in the sewer fabric and they will often occur concurrently during fluctuations in groundwater levels, and particularly in association with wet weather events; both of which can generate locally high hydraulic gradients. Exfiltration losses are much less obvious and modest than infiltration gains, and are therefore much more difficult to identify and quantify.

However, being dispersed in terms of their spatial distribution in the sewer pipe, exfiltration losses can have potentially significant risks for groundwater quality. The episodic but persistent reverse —pumping effect of hydraulic gain and loss will inevitably lead to long term scouring of pipe surrounds and foundations resulting in pipe collapse and even surface subsidence.

Suggested estimates for groundwater infiltration for sewers laid below ground water table areas follows:

	Minimum	Maximum
Litre/ day/ hectare	5,000	50,000
Lpd/ km of sewer/cm dia.	500	5,000

Design period

Following design period can be considered for different components of sewerage scheme.

1. Laterals less than 15 cm diameter: Full development
2. Trunk or main sewers: 40 to 50 years
3. Treatment Units: 15 to 20 years
4. Pumping plant: 5 to 10 years

Variations in sewage flow:-

This sewage flow, like the water supply flow, is not constant in practice but varies. The fluctuation may, in a similar way, be seasonal or monthly, daily and hourly.

Variation occurs in the flow of sewage over annual average daily flow. Fluctuation in flow occurs from hour to hour and from season to season. The typical hourly variation in this sewage flow is shown in the Figure. If the flow is gauged near its origin, the peak flow will be quite pronounced. The peak will defer if the sewage has to travel long distance. This is because of the time required in collecting sufficient quantity of sewage required to fill these sewers and time required in travelling. As sewage flow in sewer lines, more and more sewage is mixed in it due to continuous increase in the area being served by the sewer line. This leads to reduction in the fluctuations in the sewage flow and the lag period goes on increasing. The magnitude of variation in the sewage quantity varies from place to place and it is very difficult to predict.

For smaller township this variation will be more pronounced due to lower length and travel time before sewage reaches to the main sewer and for large cities this variation will be less. The seasonal variations are due to climatic effect, more water being used in summer than in winter. The daily fluctuations are the outcome of certain local conditions, involving habits and customs of people. Thus, in U.S.A. and other European countries, Monday is the washing day, as such, amount of sewage flow would be much greater than on any other day. In India, however, Sundays or other holidays involve activities which permit greater use of water. Hourly variations are because of varying rates of water consumption in different hours of the day.

The first peak flow generally occurs in the late morning it is usually about 200 percent of the average flow while the second peak flow generally occurs in the early evening between 6 and 9 p.m. and the minimum flow occurring during the night after twelve or early hours of the morning is generally about half of the average flow.

Effects of Flow Variation on Velocity in a Sewer

Due to variation in discharge, the depth of flow varies, and hence the hydraulic mean depth (r) varies. Due to the change in the hydraulic mean depth, the flow velocity (which depends directly on $r^{2/3}$) gets affected from time to time. It is necessary to check the sewer for maintaining a minimum velocity of about 0.45 m/s at the time of minimum flow (assumed to be 1/3rd of average flow). The designer should also ensure that a velocity of 0.9 m/s is developed at least at the time of maximum flow and preferably during the average flow periods also. Moreover, care should be taken to see that at the time of maximum flow, the velocity generated does not exceed the scouring value.

Quantity of stormwater

When rain falls over the ground surface, a part of it percolates into the ground, a part is evaporated in the atmosphere and the remaining part overflows as storm water. This quantity of storm water is very large as compared with sanitary sewage. Factors affecting stormwater:-

The following are factors which affect the quantity of stormwater:

1. Rainfall intensity and duration.
2. Area of the catchment.
3. Slope and shape of the catchment area.
4. Nature of the soil and the degree of porosity.
5. Initial state of the catchment.

If rainfall intensity and duration is more, large will be the quantity of storm water available. If the rainfall takes place very slowly even though it continues for the whole day, the quantity of storm water available will be less. Harder surface yields more runoff than soft, rough surfaces. Greater the catchment area greater will be the amount of storm water. Fanshaped and steep areas contribute more quantity of storm water. In addition to the above it also depends on the temperature, humidity, wind etc.

Estimate of quantity of stormwater:-

Generally there are two methods by which the quantity of stormwater is calculated:

1. Rational method
2. Empirical formulae method

In both the above methods, the quantity of stormwater is a function of the area, the intensity of rainfall and the coefficient of runoff.

Rational method:-

Runoff from an area can be determined by the Rational Method. The method gives a reasonable estimate up to a maximum area of 50 ha (0.5 Km²).

Assumptions and Limitations

Use of the rational method includes the following assumptions and limitations:

Precipitation is uniform over the entire basin. Precipitation does not vary with time or space.

Storm duration is equal to the time of concentration.

A design storm of a specified frequency produces a design flood of the same frequency.

The basin area increases roughly in proportion to increases in length.

The time of concentration is relatively short and independent of storm intensity.

The runoff coefficient does not vary with storm intensity or antecedent soil moisture.

Runoff is dominated by overland. Basin storage effects are negligible.

The minimum duration to be used for computation of rainfall intensity is 10 minutes. If the time of concentration computed for the drainage area is less than 10 minutes, then 10 minutes should be adopted for rainfall intensity computations. This method is mostly used in determining the quantity of storm water. The storm water quantity is determined by the rational formula:

$$Q = \text{————}$$

SEWER DESIGN

Design philosophy

A sewer system is a network of pipes used to convey storm runoff and/or wastewater in an area. The design of sewer system involves the determination of Diameters, Slopes, and Crown or invert elevations for each pipe in the system.

Constraints and assumptions

Free surface flow exits for the design discharges; that is, the sewer system is designed for "gravity of flow"; pumping stations and pressurized sewers should be avoided as much as possible (are not considered here).

The sewers are of commercially available circular sizes. The design diameter is the smallest commercially available pipe having a flow capacity equal to or greater than the design discharge and satisfying all the appropriate constraints.

Sewers must be placed at a depth such that they will not be susceptible to frost, will be able to drain basements, and

will have sufficient cushioning to prevent breakage due to ground surface loading. To these ends, minimum cover depths must be specified.

These sewers are joined at junctions such that the crown elevation of the upstream sewer is no lower than the downstream sewer.

To prevent or reduce excessive deposition of solid material in the sewers, a minimum permissible flow velocity at design discharge or at barely full-pipe gravity flow is specified. To prevent scour and other undesirable effects of high-velocity flow, a maximum permissible flow velocity is also specified.

At any junction or

manhole, the downstream sewer cannot be smaller than any of the upstream sewers at that junction.

The sewer system is a dendritic, or branching, network converging in the downstream direction without closed loops.

Design Steps

Step 1 - Topographical map

Obtain or develop a map of the contributing area
Add location and level of existing or proposed details such as: Contours

Physical features (e.g. rivers)

road layout

Buildings

Sewers and other services

Outfall point (e.g. near lowest point, next to receiving water body)

Step 2- Preliminary horizontal layout

Sketch preliminary system layout (horizontal alignment):

Locate pipe so all potential users can readily connect into the

system. Try to locate pipes perpendicular to contours

Try to follow natural drainage patterns

Locate manholes in readily-accessible positions

Step 3- Preliminary sewer sizing

Establish preliminary pipe sizes and gradients

Step 4- Preliminary vertical layout

Draw preliminary longitudinal profiles (vertical alignment):

Ensure pipes are deep enough so all users can connect into the system. Try to

locate pipes parallel to the ground surface

Ensure pipes arrive above outfall level. Avoid

pumping if possible

Step 5- Revise layout

Revise the horizontal and/or vertical alignment to minimize system cost by reducing

pipe lengths

pipe sizes

pipe depths

Design criteria

The following criteria need to be formulated for design of sewer systems:

Peak rates of dry weather flow (wastewater + groundwater infiltration) heavy producers

of allowance for illicit rainwater connection to sanitary sewers design storm runoff coefficient. Pipe

profiles (and materials)

Hydraulic

friction constants Minimums

slopes of sewers

Outlet levels (maximum water level, invert for stormwater)

Infiltration to sewer pipes

Assume specific rate of groundwater infiltration (inl/s/ha) for sewers with their invert located

below the groundwater table

Allowance

for illicit inflow Compile available

sewer sizes **Stormwater quantities**

quantities

The amount of stormwater to be transported is determined

with the rational method. Indicate what design frequency (return period) is used

Determine the rainfall intensity-

duration curve for the required frequency. Indicate runoff coefficients

Determine the hydraulic performance of

selected profiles. Establish partial flow diagrams if necessary

Design of sanitary sewer systems

Public sanitary sewers perform two primary functions:

Safely carry the design peak discharge,

Transport suspended material to prevent deposition in the sewer. In designing a sewer system, the desi

gner must conduct preliminary investigations, review design considerations and select basic design data and criteria,

Design the sewers which include preparation of a preliminary sewer system and design of individual sewers, and

Prepare contract drawings and specifications.

Comprehensive preliminary investigations of the area to be served are required not only to obtain the data needed for design and construction but also to record pertinent information about the local conditions before construction begins. These are

Maps and other drawings of the area;

Locations of streets, alleys, railways, public parks and buildings, ponds, streams, drainage ditches and other features and structure which may be influenced or influence these sewer systems;

A benchmark on each block of every street;

If possible contours at suitable intervals, high and low points and changes in surface slopes;

Local rainfall and runoff data, if any, otherwise measurements in the field should be taken;

Character of the soil in which these sewers are

to construct; and Local wages of unskilled and skilled labor.

Designing a sanitary sewer involves estimation of waste flow rates for the design data and evaluation of any local conditions, which may affect the hydraulic operation of the system; the selection of the hydraulic design equation, alternative sewer pipe materials and minimum and maximum sizes, minimum and maximum velocities and slopes; the evaluation of alternative alignments or designs.

Design flow: Peak hourly flow and peak infiltration allowances

for the entire service area are used for the design of new sanitary sewers.

Hydraulic design equation: Manning equations are commonly used.

$v =$

Design Procedures

Layout the sewer: Draw a line to represent the proposed sewer in each street or alley to be served. Near or on the line; indicate by an arrow the direction in which the wastewater is to flow. Except in special cases, the sewer should slope with the surface of the street. It is usually more economical to plan the system so that the wastewater from any street will flow to the point of disposal by the most direct (and, consequently, the shortest) route. In general, the laterals connect with the mains and these, in turn, connect with the trunk sewer, which leads to the point of discharge or to an intercepting sewer. Locate the manholes: Locate a manhole at:

(1) Changes in direction;

(2) Changes in slope;

(3) At pipe junctions with the exception of building connections;

(4) At the upper end and ends of all laterals for cleansing and flushing the lines; and

(5) At intervals from 90 to 120 m or less, as required. Give each manhole an identification number.

Establishing the limits of the service area: Sketch the limits of the service areas. Search the limits of the service area for each lateral. If a single lateral will be required to accommodate an area larger than can be served by the minimum size of sewer with the minimum slope the area should be subdivided further. Where the streets are laid out assume that the limits are midway between them. If the street layout is not shown on the plan, the limits of the different service areas cannot be determined as closely and the topography may serve as a guide.

Determine the area of each service area. Measure the area of each service area by using a scale, and enter the value on the map.

1. Summarize the basic design criteria.

a.

Design period (usually saturation period used

); b. Population density;

c. Residential wastewater flow (Obtain the peaking factor);

d. Infiltration allowances;

e. Inflow allowances

f. Hydraulic design equation;

g. Minimum pipe size;

h. Minimum velocity; and

i. Minimum cover.

Prepare tabulation form to record the data and steps in the compilations for each section of sewer between Manholes.

Minimum slopes of sewers

To assure that sewers will carry suspended sediment, two approaches

have been used: The minimum (or self-cleansing) velocity and

The minimum boundary shear stress method, also called the "tractive force"

Self-cleansing - a full-pipe velocity of at least 0.6 m/s

To assure that sewers will carry suspended sediment, two approaches have been used:

The minimum (or self-cleansing) velocity and the minimum boundary shear stress

method, also called "tractive force" self-cleansing - a full-pipe velocity of at least 0.6 m/s

Design of storm sewers

Generally, storm sewers are designed to provide a safe passage of vehicles, and to collect, convey and discharge for frequently occurring, low-return-period storms. Storm sewer design involves estimation runoff from an area design of the sewer and other hydraulic structures in the drainage system.

Design flow

Design flow is the maximum flow that can pass through a specified structure safely. In determining this design flow the possibility of occurrence has been fixed. Once this is fixed the design flow magnitude can be determined.

Generally, a design frequency is selected to match the facility's cost, amount of traffic, potential flood hazard to property, expected level of service, political considerations, and budgetary constraints, considering the magnitude and risk associated with damages from larger flood events.

The frequency with which a given flood can be expected to occur is the reciprocal of the probability or chance that the flood will be equaled or exceeded in a given year. If a flood has a 20 percent chance of being equaled or exceeded each year, over a long period of time, the flood will be equaled or exceeded on an average of once every five years. This is called the **Recurrence Interval (RI)**. Thus the exceedence probability equals $100/RI$.

Generally, to design drainage facilities the recurrence interval shown in table can be used.

Table Return Period Based on Type of Structures.

Drainage Type	Return Period
Side Ditch	10
Pipe Culvert	10
Slab/Box Culvert	25
Bridge	50/100

The commonly used hydrologic methods used to estimate are the following:

- **Rational Method**- only for drainage areas less than 50 hectares (0.5 kilometer²);
- **SCS and other Unit Hydrograph Methods**- for drainage areas greater than 50 hectares;
- **Suitable Computer Programs**- such as HYDRAIN's HYDRO, HEC 1, and TR-20 will be used to facilitate tedious hydrologic calculations.

Rational Method

Runoff from an area can be determined by the Rational Method. The method gives a reasonable estimate up to a maximum area of 50 ha (0.5 Km²).

The rational method makes the following assumptions:

- Precipitation is uniform over the entire basin.
- Precipitation does not vary with time or space.
- Storm duration is equal to the time of concentration.
- A design storm of a specified frequency produces a design flood of the same frequency.
- The basin area increases roughly in proportion to increases in length.
- The time of concentration is relatively short and independent of storm intensity.
- The runoff coefficient does not vary with storm intensity or antecedent soil moisture.
- Runoff is dominated by overland flow.
- Basin storage effects are negligible.

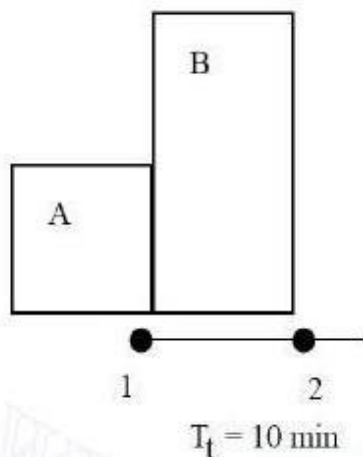
Thus, the peak runoff is calculated according to the following formula: Where,

$$Q = \text{runoff} [m^3/s]$$

$$Q = CiA/360$$

C = runoff coefficient which can be given for a land use or surface type
i = design rainfall intensity [mm/hr]
A = area [ha]

Example A storm sewer is proposed to drain a 12 hectares drainage area shown in the figure below. With given data in the table below determine the design discharge needed to convey 5-year peak discharge.



Site	Area (ha)	C	Inlet time (min)
A	4	0.8	10
B	8	0.5	30

Solution

Upstream Area (Manhole 1): $A = 4 \text{ ha}$

$$C = 0.8$$

$$t = 10 \text{ min}$$

$$i = 2700 / (10 + 15) = 108 \text{ mm/hr}$$

$$Q_p = CiA / 360 = (0.8 \times 108) \times 4 / 360 = 0.96 \text{ m}^3/\text{sec}$$

Downstream Area (Manhole 2):

$$A = 4 + 8 = 12 \text{ ha}$$

$$C = (0.8 \times 4 + 0.5 \times 8) / 12 = 0.6$$

$$\text{Time from A} - 1 - 2 = 10 + 10 = 20 \text{ min}$$

$$\text{Time from B} - 2 = 30 \text{ min (max)}$$

$$t = 30 \text{ min}$$

$$i = 2700 / (30 + 15) = 60 \text{ mm/hr}$$

$$Q_p = CiA / 360 = (0.6 \times 60) \times 12 / 360 = 1.2 \text{ m}^3/\text{sec}$$

Appurtenances in sewerage

The structures, which are constructed at suitable intervals along the sewerage system to help it efficient operation and maintenance, are called as sewer appurtenances. These include:

- (1) Manholes,
- (2) Drop manholes,
- (3) Lampholes,
- (4) Clean-outs,
- (5) Street inlets called Gullies,
- (6) Catchbasins,
- (7) Flushing Tanks,
- (8) Grease & Oil traps,
- (9) Inverted Siphons, and
- (10) Storm Regulators.

UNIT-2

Introduction

There are certain locations where it is possible to convey sewage by gravity to a central treatment facility or storm water is conveyed up to disposal point entirely by gravity. Whereas, in case of large area being served with flat ground, localities at lower elevation or widely undulating topography it may be essential to employ pumping station for conveyance of sewage to central treatment plant. Sewage and storm water is required to be lifted up from a lower level to a higher level at various places in a sewerage system. Pumping of sewage is also generally required at these sewage treatment plant.

Pumping of sewage is different than water pumping due to polluted nature of the wastewater containing suspended solids and floating solids, which may clog the pumps. The dissolved organic and inorganic matter present in the sewage may chemically react with the pump and pipe material and can cause corrosion. The disease causing bacteria present in the sewage may pose health hazard to the workers. Sedimentation of organic matter in the sump well may lead to decomposition and spreading of foul odour in the pumping station, requiring proper design to avoid deposition. Also, variation of sewage flow with time makes it a challenging task.

Pumping stations are often required for pumping of

(1) untreated domestic wastewater, (2) storm water runoff, (3) combined domestic wastewater and storm water runoff, (4) sludge at a wastewater treatment plant, (5) treated domestic wastewater, and (6) recycling treated water or mixed liquor at treatment plants. Each pumping application requires specific design and pump selection considerations. At sewage treatment plant pumping is also required for removal of grit from grit chamber and pumping may be required for conveying separated grease and floating solids to disposal facility.

Generally a pumping station should contain at least three pumping units of such capacity to handle the maximum sewage flow if the largest unit is out of service. The pumps should be selected to provide as uniform a flow as possible to the treatment plant. All pumping stations should have an alarm system to signal power or pump failure and every effort should be made to prevent or minimize overflow. Flow measuring device such as venturimeter shall be provided at the pumping station. In all cases raw-sewage pumps should be protected by screens or racks unless special devices such as self cutting grinder pumps are provided. Housing for electric motors should be made above ground and in dry wells electric motors should be provided protection against flooding. Good ventilation in dry well should be provided, preferably of forced air type, and accessibility for repairs and replacements should be ensured.

The site selection for the pumping station is important and the area selected should never get flooded. The station should be easily accessible in all weathers. The storm water pumping station should be so located that the water may be impounded without causing damage to the properties. Location of the pumping station should be finalized considering the future expansion and expected increase in the sewage flow. There needs to be enough space in the pumping station to replace low capacity pump with higher capacities as per the need in future. The capacity of the pumping station is based on the present and future sewage flow. Generally design period up to 15 years is considered for pumps. The civil structure and the pipelines shall be adequate to serve for the design period of 30 years.

Types of Pumps

Following types of pumps are used in the sewerage system for pumping of sewage, sewage sludge, grit matter, etc. as per the suitability:

- a. Radial-flow centrifugal pumps
- b. Axial-flow and mixed-flow centrifugal pumps
- c. Reciprocating pistons or plunger pumps
- d. Diaphragm pumps
- e. Rotary screw pumps
- f. Pneumatic ejectors
- g. Air-lift pumps

Other pumps and pumping devices are available, but their use in environmental engineering is infrequent.

Radial-Flow Centrifugal pumps:

These pumps consist of two parts: (1) the casing and (2) the impeller. The impeller of the pump rotates at high speed inside the casing. Sewage is drawn from the suction pipe into the pump and curved rotating vanes throw it up through outlet pipe because of centrifugal force. Radial-flow pumps throw the liquid entering the center of the impeller out into a spiral volute or casing. The impellers of all centrifugal pumps can be closed, semi open, or open depending on the application. Open impeller type pumps are more suitable because suspended solids and floating matter present in the sewage can be easily pumped without clogging. These pumps can have a horizontal or vertical design. These pumps are commonly used for any capacity and head. These pumps have low specific speed up to 4200.

Axial-flow Centrifugal pumps:

Axial-flow designs can handle large capacities but only with reduced discharge heads. They are constructed vertically. The vertical pumps have positive submergence of the impeller. These are used for pumping large sewage flow, more than $2000 \text{ m}^3/\text{h}$ and head up to 9.0 m. These pumps have relatively high specific speed of 8000 – 16000. The water enters in this pump axially and the head is developed by the propelling action of the impeller vanes.

Mixed flow pumps:

These pumps develop heads by combination of centrifugal action and the lift of the impeller vane on the liquid. They are having single impeller. The flow enters the pump axially and discharges in an axial and radial direction into volute type casing. The specific speed of the pump varies from 4200 to 9000. These are used for medium heads ranging from 8 m to 15 m. Most water and wastewater can be pumped with centrifugal pumps. They should not be used for the following:

- Pumping viscous industrial liquids or sludges, where the efficiencies of centrifugal pumps are very low, and therefore positive displacement pumps are used for such applications.
- Low flows against high heads. Except for deep-well applications, the large number of impellers needed is a disadvantage for the centrifugal design.

The rotational speed of impeller affects the capacity, efficiency, and extent of cavitation. Even if the suction lift is within permissible limits, cavitations can be a problem and should be checked. Centrifugal pumps are classified on the basis of their specific speed (N_s) at the point of maximum efficiency. The specific speed of the pump is defined as speed of the impeller in revolution per minute such that it would deliver discharge of $1 \text{ m}^3/\text{min}$ against 1.0 m of head; and it is determined using the following equation:

$$N_s = \frac{3.65n\sqrt{Q}}{H^{0.75}}$$

Where, Q = flow in m^3/min ; H = Head in m ; and n = speed in rpm .

The pumps with low specific speed are suitable for more suction lift than the pumps with high specific speed. The axial flow pumps with high specific speed will not work with any suction lift; rather these pumps require positive suction head and some minimum submergence for trouble-free operation. It is advisable to avoid suction lift for the centrifugal pumps. Hence pumps are generally installed either to work submerged in the wet well or installed in the dry well at such a level that the impeller will be below the level of the liquid in the wet well.

Positive displacement pumps:

These pumps include reciprocating piston, plunger, and diaphragm pumps. Almost all reciprocating pumps used in environmental engineering are metering or power pumps. A piston or plunger is used in a cylinder, which is driven forward and backward by a crankshaft connected to an outside driving unit. Adjusting metering pump flow involves merely changing the length and number of piston strokes. A diaphragm pump is similar to a reciprocating piston or plunger, but instead of a piston, it contains a flexible diaphragm that oscillates as the crankshaft rotates. Plunger and diaphragm pumps feed metered amounts of chemicals (acids or caustics for pH adjustment) to a water or wastewater stream. These are not suitable for sewage pumping because solids and rags present in the sewage may clog them. These pumps have high initial cost and very low efficiency.

Rotary Screw Pumps:

In this type, a motor rotates a vane screw or rubber stator on a shaft to lift or feed sludge or solid waste material to a higher level or the inlet of another pump. These are used in the square grit chamber for removal of grit.

Air Pumps:

These pumps include pneumatic ejectors and airlifts. In pneumatic ejector wastewater flows into a receiver pot and an air pressure system then blows the liquid to a treatment process at a higher elevation. The air system can use plant air (or steam), a pneumatic pressure tank, or an air compressor. This pumping system has no moving parts in contact with the waste; thus, no clogging of impeller is involved. Ejectors are normally maintenance free and operate for long time. Airlift pumps consist of an updraft tube, an air line, and an air compressor or blower. Airlifts blow air at the bottom of a submerged updraft tube. As the air bubbles travel upward, they expand reducing density and pressure within the tube. Higher flows can be lifted for short distances in this way. Airlifts are used in wastewater treatment to transfer mixed liquors or slurries from one process to another. These pumps have very low efficiency and can lift the sewage up to small head.

Efficiencies of Pumps

Efficiencies of the pumps range from 85% for large capacity centrifugals (radial-flow centrifugals and axial-flow and mixed-flow centrifugals) to below 50% for many smaller units. For reciprocating pistons or plunger pumps efficiency varies from 30% onward depending on horsepower and number of cylinders. For diaphragm pumps, efficiency is about 30%, and for rotary screw type, pneumatic ejectors type and air-lift pumps it is below 25%.

Materials for Construction of Pumps

For pumping of water using radial-flow centrifugal and axial-flow and mixed-flow centrifugal type pumps normally bronze impellers, bronze or steel bearings, stainless or carbon steel shafts, and cast iron housing is used. For domestic wastewater pumping using radial-flow centrifugal and axial-flow and mixed-flow centrifugal type pumps similar material is used except that they are often made from cast iron or stainless steel impellers. For industrial wastewater and chemical feeders using radial-flow centrifugal or reciprocating piston or plunger type pumps, a variety of materials depending on corrosiveness are used. In diaphragm pumps the diaphragm is usually made of rubber. Rotary screw type, pneumatic ejectors type and air-lift pumps normally have steel components.

Pumping System Design

To choose the proper pump, the environmental engineer must know the capacity, head requirements, and liquid characteristics. This section addresses the capacity and head requirements.

Capacity

To compute capacity, the environmental engineer should first determine average system flow rate, then decide if adjustments are necessary. For example, when pumping wastes from a community sewage system, the pump must handle peak flows roughly two to five times the average flow, depending on community size. Summer and winter flows and future needs also dictate capacity. Population increase trends and past flow rates should also be considered in this evaluation. The capacity of the pumping station should be so determined that the pump of minimum duty should also run for at least 5 min. In addition, the capacity of the well should be such that with any combination of inflow and pumping, the cycle of operation for each pump will not be less than 5 min and the maximum detention time in the wet well will not exceed 30 min at average flow.

The capacity of the pumps installed should meet the peak flow rate with about 100% standby. Two or more number of pumps should be provided. The size and number of pumps for larger pumping station is so selected that variation in the flow rate can be adjusted by manipulating speed of the pump or throttling the delivery valve, without starting or stopping the pumps too frequently. The general practice is to provide three pumping sets in small stations consisting of one pump of capacity equal to dry weather flow (DWF), second pump with capacity of 2 times DWF and third pump of capacity 3 times DWF. For larger pumping stations five pump sets are provided with capacities of 2 units of 0.5 DWF, 2 pumps of 1 DWF and one pump of 3 DWF.

Head Requirement

Head describes pressure in terms of lift. The discharge head on a pump is a sum of the following contributing factors:

1) Static Head (h_d) -

The vertical distance through which the liquid must be lifted i.e. the lowest water level in wet well and highest point on the discharge side.

2) Friction Head (h_f) - The resistance to flow caused by friction in the pipes, valves, and bends. Entrance and transition losses shall also be included. The loss of head in friction in the pipes is estimated from the well known equation $h_f = fL v^2 / (2gD)$

3) Velocity Head (h_v) - The head required to impart energy into a fluid to induce velocity.

Normally this head is quite small and can be ignored unless the total head is low. This is estimated as $v^2/2g$.

4) Pressure Head (hp) - The pressure differential that the pump must develop to deliver water on the delivery side under higher pressure. The pressure on water in sump well is usually atmospheric pressure, whereas when pumping into sewer there would be potential head at the point of delivery, against which the pump has to deliver. Thus, this is the difference between pressures on the liquid in the wet well and at the point of delivery.

Total Head (H) of pumping is thus expressed by the following equation:

$$H = h_d + h_f + h_v + h_p \quad (2)$$

Suction Lift

The amount of suction lift that can be handled must be carefully computed. It is limited by the barometric pressure (which depends on elevation and temperature), the vapor pressure (which also depends on temperature), friction and entrance losses on the suction side, and the net positive suction head (NPSH) - a factor that depends on the shape of the impeller and is obtained from the pump manufacturer.

Horsepower

The horsepower required to drive the pump is called brake horsepower (BHP). The following equation determines the brake horsepower: BHP

$$= (w \cdot Q \cdot H) / (75 \cdot \eta_p \cdot \eta_m) \quad (3)$$

Where, Q = discharge (m^3/s); H = head of water (m); w = Density of water (kg/m^3); η_p = Efficiency of the pump; and η_m = efficiency of the driving motor.

Types of Pumping Stations

Pumping stations can be configured in a wide variety of arrangements, depending on size and application. The classifications for such pumping-station configurations are: wet well/dry well, wet well only with submersible pumps, and wet well only with non-submersible pumps.

Wet well and dry well:

In this configuration, two pits (wells) are required: one to hold the fluid, and one to house the pumps and appurtenances (Figure 9.1). This is required for fluids that cannot be primed or conveyed long distances in suction piping, this option is typically used to pump large volumes of raw wastewater, where uninterrupted flow is critical and wastewater solids could clog suction piping. While construction costs of this type may be higher and a heating, ventilation, and cooling (HVAC) system is necessary due to installation below ground. This configuration is best for operation and maintenance activities because operators can see and touch the equipment.

Wet well with submersible pumps:

In this configuration, one well holds both the pumps and the wastewater being pumped. The pump impeller is submerged or nearly submerged in the wastewater. Additional piping is not required in this type to convey the wastewater to the impeller. This option is common worldwide, and the submersible centrifugal pumps can be installed and operated cost-effectively. When vertical pumps are installed the driving motor is mounted on the floor above the ceiling of the wet well.

Wet well with non-submersible Pumps:

In this configuration, one well holds the wastewater. The pumps are installed above the water level in wet well. This option is used in areas where the wastewater can be "pulled"

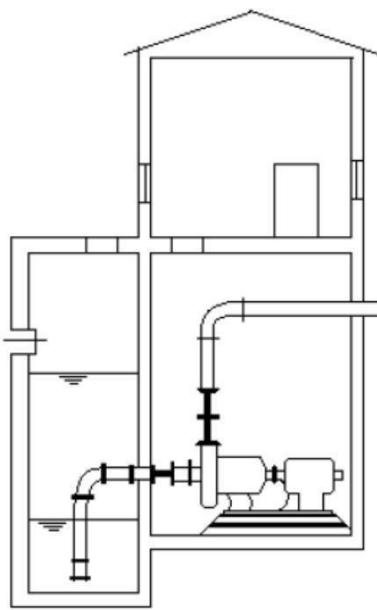
through suction piping e.g., treated or finished water or where shutdowns or failures would not

be immediately critical e.g., a package plant's raw wastewater lift stations, equalization of secondary treated wastewater, etc. In selecting the best design for an application, environmental engineers should consider the following factors:

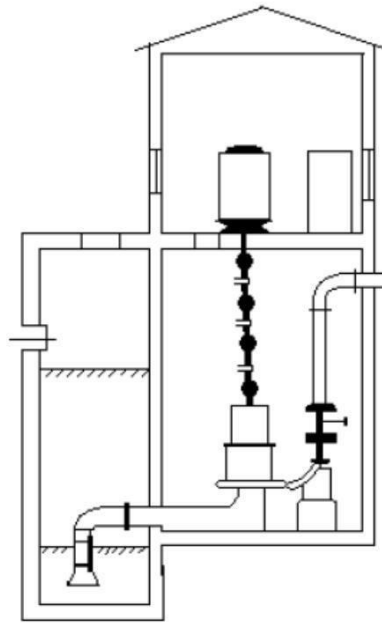
□ Many gases are formed by domestic wastewater, including some that are flammable. When pumps or other equipment are located in rooms below ground level, the possibility of explosion or gas buildup exists, and ventilation is extremely important.

□ When wastewater is pumped at high velocities or through long lines, the hammering caused by water can be a problem. Valves and piping should be designed to withstand these pressure waves. Even pumps that discharge to the atmosphere should use check valves to cushion the surge. Coarse bar screens shall be provided ahead of pumping station when centrifugal pumps are installed.

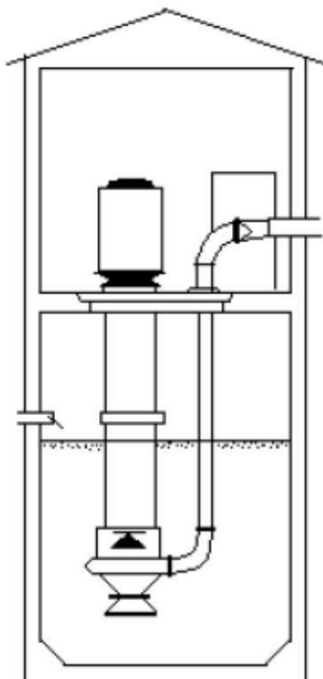
□ Most of the places dry-well design is preferred. The pumping station must be able to adjust the variation of wastewater flow. The smallest capacity pump should be able to pump from the wetwell and discharge at a self-cleansing velocity of about 0.6 m/s. Pumping stations typically include at least two pumps and a basic wet-well level control system. One pump is considered a "standby" pump, although the controls typically cycle back and forth during normal flows so they receive equal wear.



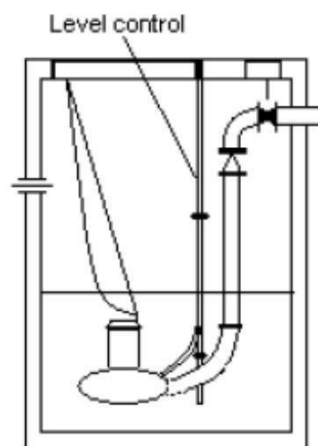
(a)



(b)



(c)



(d)

Figure Pumping stations (a) Pumping station with horizontal pumps installed in dry well, (b) Pumping station with vertical pump in dry well, (c) Pumping station with vertical pumps in wet well, and (d) Wet well with submersible sewage pump

Example: 1

A per capita water demand of a township is 200 LPCD having total population of 50000 persons. The sewage generated from this town is required to be lifted for 10 m of static head and 100 m distance. Consider loss of head in bends and valves of 0.4 m. Determine (a) size of the sump well, (b) horsepower required for the pump, (c) diameter of the rising main. Assume suitable data as required.

Solution

Estimation of sewage flow considering sewage generation equal to 80% of the water supply

Average sewage flow = $50000 \times 200 \times 0.8 \times 10^{-3} = 8000 \text{ m}^3/\text{d} = 0.093$

m^3/s Peak sewage flow, considering peak factor of 3 = $0.278 \text{ m}^3/\text{s}$

Considering velocity of 1 m/s in rising main, diameter required

$$D = \sqrt{\frac{0.278 \times 4}{\pi}} = 0.595 \text{ m}$$

Provided diameter of 0.6 m, hence actual velocity = $0.278 \times 4 / (\pi D^2) = 0.984 \text{ m/s}$

Design of sump well

Design the sump for minimum time of 15 min for any pump to run continuously. Quantity

of sewage = $0.278 \times 60 \times 15 = 250.2 \text{ m}^3$

Quantity of sewage in rising main = $(\pi D^2) \times L / 4 = \pi \times 0.6^2 \times 100 / 4 =$

28.26 m^3 Net storage capacity of the sump = $250.2 + 28.26 = 278.46 \text{ m}^3$

Provide 3 sump units, two for storage of sewage and one as standby, with the effective water depth of

3.0 m. Hence the surface area of each sump = $278.46 / (2 \times 3) = 47.08 \text{ m}^2$

Provide circular or rectangular shaped three sump wells each having surface area of 47.08 m^2 and depth of 3.0 m.

Check for detention time of sewage in the sump at average inflow = $\text{volume} / \text{flow} = 47.08 \times 3 / (0.093 \times 60) = 25.1 \text{ min}$ (less than 30 min, hence acceptable)

Check for minimum duration of pumping

If pump with the maximum discharge of $0.278 \text{ m}^3/\text{s}$ (peak flow) is operated, the maximum duration of storage at average flow = 30 min

Volume of sewage collected at average flow = $0.093 \times 60 \times 30 = 167.4 \text{ m}^3$

Hence duration of pumping for maximum capacity pump = $167.4 / (0.278 \times 60) = 10 \text{ min}$. Hence, for lower capacity pump the continuous duration of operation will be more than 10 min, which is greater than minimum operation duration of 5 min.

Power of pump

Considering friction factor of 0.04, the frictional head loss = $hf = f L v^2 / (2gD)$

= $0.04 \times 100 \times (0.984)^2 / (2 \times 9.81 \times 0.6)$

= 0.33 m

Velocity head = $v^2 / 2g = (0.984)^2 / (2 \times 9.81) = 0.05$

Total head of pumping = $10 + 0.33 + 0.4 + 0.05 = 10.78 \text{ m}$

Considering efficiency of pump = 65% and efficiency of motor = 75%; hence HP of motor required for highest capacity pump (to be able to pump peak flow) = $0.278 \times 1000 \times 10.78 / (0.65 \times 0.75) = 82 \text{ HP}$

Provide minimum 3 pumps one with 82 HP to handle peak flow alone and other two pumps of capacity to handle of 1 DWF and 2 DWF. The power required for these pumps need to be calculated considering discharge for each pump, and hence the change in velocity and head loss, and following the similar procedure as mentioned above.

UNIT-III

3.1 Sewage Characteristics

Characterization of wastes is essential for an effective and economical waste management program. It helps in the choice of treatment methods deciding the extent of treatment, assessing the beneficial uses of wastes and utilizing the waste purification capacity of natural bodies of water in a planned and controlled manner. While analysis of wastewater in each particular case is advisable, data from the other cities may be utilized during initial stage of planning.

Domestic sewage comprises spent water from kitchen, bathroom, lavatory, *etc.* The factors which contribute to variations in characteristics of the domestic sewage are daily per capita use of water, quality of water supply and the type, condition and extent of sewerage system, and habits of the people. Municipal sewage, which contains both domestic and industrial wastewater, may differ from place to place depending upon the type of industries and industrial establishment. The important characteristics of sewage are discussed here.

3.1.1 Temperature

The observations of temperature of sewage are useful in indicating solubility of oxygen, which affects transfer capacity of aeration equipment in aerobic systems, and rate of biological activity. Extremely low temperature affects adversely on the efficiency of biological treatment systems and on efficiency of sedimentation. In general, under Indian conditions the temperature of the raw sewage is observed to be between 15 and 35°C at various places in different seasons.

3.1.2 The pH

The hydrogen ion concentration expressed as pH, is a valuable parameter in the operation of biological units. The pH of the fresh sewage is slightly more than the water supplied to the community. However, decomposition of organic matter may lower the pH, while the presence of industrial wastewater may produce extreme fluctuations. Generally the pH of raw sewage is in the range 5.5 to 8.0.

3.1.3 Colour and Odour

Fresh domestic sewage has a slightly soapy and cloudy appearance depending upon its concentration. As time passes the sewage becomes stale, darkening in colour with a pronounced smell due to microbial activity.

3.1.4 Solids

Though sewage generally contains less than 0.5 percent solids, the rest being water, still the nuisance caused by the solids cannot be overlooked, as these solids are highly degradable and therefore need proper disposal. These sewage solids may be classified into dissolved solids, suspended solids and volatile suspended solids. Knowledge of the volatile or organic fraction of solid, which decomposes, becomes necessary, as this constitutes the load on biological treatment units or oxygen resources of a stream when sewage is disposed off by dilution. The estimation of suspended solids, both organic and inorganic, gives a general picture of the load on sedimentation and grit removal system during sewage treatment. Dissolved inorganic fraction is to be considered when sewage is used for land irrigation or any other reuse is planned.

3.1.5 Nitrogen and Phosphorus

The principal nitrogen compounds in domestic sewage are proteins, amines, amino acids, and urea. Ammonia nitrogen in sewage results from the bacterial decomposition of these organic constituents. Nitrogen being an essential component of biological protoplasm, its concentration

is important for proper functioning of biological treatment systems and disposal on land. Generally, the domestic sewage contains sufficient nitrogen, to take care of the needs of the biological treatment.

For industrial wastewater if sufficient nitrogen is not present it is required to be added externally. Generally nitrogen content in the untreated sewage is observed to be in the range of 20 to 50 mg/L measured as TKN.

Phosphorus is contributing to domestic sewage from food residues containing phosphorus and their breakdown products. The use of increased quantities of synthetic detergents adds substantially to the phosphorus content of sewage. Phosphorus is also an essential nutrient for the biological processes. The concentration of phosphorus in domestic sewage is generally adequate to support aerobic biological wastewater treatment. However, it will be a matter of concern when the treated effluent is to be reused. The concentration of PO_4 in raw sewage is generally observed in the range of 5 to 10 mg/L.

3.1.6 Chlorides

Concentration of chlorides in sewage is greater than the normal chloride content of water supply. The chloride concentration in excess than the water supplied can be used as an index of the strength of the sewage. The daily contribution of chloride averages to about 8 gm per person. Based on an average sewage flow of 150 LPCD, this would result in the chloride content of sewage being 50 mg/L higher than that of the water supplied. Any abnormal increase should indicate discharge of chloride bearing wastes or saline groundwater infiltration, the latter adding to the sulphates as well, which may lead to excessive generation of hydrogen sulphide.

3.1.7 Organic Material

Organic compounds present in sewage are of particular interest for environmental engineering. A large variety of microorganisms (that may be present in the sewage or in the receiving water body) interact with the organic material by using it as an energy or material source. The utilization of the organic material by microorganisms is called metabolism. The conversion of organic material by a microorganism to obtain energy is called catabolism and the incorporation of organic material into the cellular material is called anabolism.

To describe the metabolism of microorganisms and oxidation of organic material, it is necessary to characterize quantitatively concentration of organic matter in different forms. In view of the enormous variety of organic compounds in sewage it is totally unpractical to determine these individually. Thus a parameter must be used that characterizes a property that all these have in common. In practice two properties of almost all organic compounds can be used:

(1) organic compound can be oxidized; and (2) organic compounds contain organic carbon.

In environmental engineering there are two standard tests based on the oxidation of organic material: 1) the Biochemical Oxygen Demand (BOD) and 2) the Chemical Oxygen Demand (COD) tests. In both tests, the organic material concentration is measured during the test.

The essential differences between the COD and the BOD tests are in the oxidant utilized and the operational conditions imposed during the tests such as biochemical oxidation and chemical oxidation. The other method for measuring organic material is the development of the Total Organic Carbon (TOC) test as an alternative to quantify the concentration of the organic material.

Biochemical Oxygen Demand (BOD): The BOD of the sewage is the amount of oxygen required for the biochemical decomposition of biodegradable organic matter under aerobic

conditions. The oxygen consumed in the process is related to the amount of decomposable organic matter. The general range of BOD observed for raw sewage is 100 to 400 mg/L. Values in the lower range are being common under average Indian cities.

Chemical Oxygen Demand (COD): The COD gives the measure of the oxygen required for chemical oxidation. It does not differentiate between biological oxidisable and nonoxidisable material. However, the ratio of the COD to BOD does not change significantly for particular waste and hence this test could be used conveniently for interpreting performance efficiencies of the treatment units.

In general, the COD of raw sewage at various places is reported to be in the range 200 to 700 mg/L. In COD test, the oxidation of organic matter is essentially complete within two hours, whereas, biochemical oxidation of organic matter takes several weeks. In case of wastewaters

with a larger range of organic compounds, an extra difficulty in using BOD as a quantitative parameter is that the rate of oxidation of organic compounds depends on the nature and size of its molecules. Smaller molecules are readily available for use by bacteria, but large molecules and colloidal and suspended matters can only be metabolized after preparatory steps of hydrolysis. It is therefore not possible to establish a general relationship between the experimental five-day BOD and the ultimate BOD of a sample, *i.e.*, the oxygen consumption after several weeks. For sewage (with $k=0.23 \text{ d}^{-1}$ at 20°C) the BOD₅ is 0.68 times of ultimate BOD, and ultimate BOD is 87% of the COD. Hence, the COD/BOD ratio for these sewage is around 1.7.

3.1.8 Toxic Metals and Compounds

Some heavy metals and compounds such as chromium, copper, cyanide, which are toxic may find their way into municipal sewage through industrial discharges. The concentration of these compounds is important if the sewage is to be treated by biological treatment methods or disposed off in stream or on land. In general these compounds are within toxic limits in sanitary sewage; however, with receipt of industrial discharges they may cross the limits in municipal wastewaters.

3.2 Effect of Industrial Wastes

Wastewaters from industries can form an important component of sewage in both volume and composition. It is therefore necessary that details about nature of industries, the quantity and characteristics of the wastewater and their variations, which may affect the sewerage system and sewage treatment process, should be collected.

In case, where wastewaters high in suspended solids and BOD are to be accepted, provision should be made in the design of the treatment plant to handle such wastes. In certain instances, it is more economical to tackle the industrial waste at the source itself. Where, the wastewater has high or low pH, corrective measures are necessary before admitting them to the sewers or the treatment plant. Toxic metals and chemicals having adverse effects on biological treatment processes, or upon fish life in a natural water course, or render the receiving water stream unfit as a source of water supply, should be brought down to acceptable limits at the source itself. Oil and grease in excessive amounts not only add considerably to the cost of treatment, but also pose a disposal problem. The industrial wastewaters may be discharged into public sewers if the effluents meet the tolerance limits prescribed by the authority. If the wastewaters are to be discharged into inland surface waters, tolerance limits set by the concerned authority should be satisfied.

3.3 Effluent Disposal and Utilization

The sewage after treatment may be disposed either into a water body such as lake, stream, river, estuary, and ocean or on to land. It may also be utilized for several purposes such as (a) industrial reuse or reclaimed sewage effluent cooling system, boiler feed, process water, *etc.*, (b) reuse in agriculture and horticulture, watering of lawns, golf courses and similar purpose, and (c) groundwater recharge for augmenting groundwater resources for downstream users or for preventing a line water intrusion in coastal areas.

3.4 Status of Wastewater Generation, Collection, and Treatment in Indian Metro Cities

The prime cause of critical unsanitary conditions in many cities in India is due to the lack of facilities to collect wastewater and to dispose of it after treatment. Data on wastewater generation and collection is less when compared to information on water supply. Hence, it is difficult to assess the total pollution potential. As per the CPCB reports, the total wastewater generated by 23 metro cities is 9,275 MLD [CPCB, 1997]. Out of this, about 58.5% is generated by the first four metro cities, *viz.* Bombay, Calcutta, Delhi and Chennai. The city of Bombay generates the maximum wastewater to the tune of 2,456 MLD and Madurai generates the least with 48 MLD [CPCB, 1997]. From the available data it may be seen that the ratio of industrial to municipal wastewater varies from 0.06% to 2%. Out of the 23 metro cities, 19 cities have sewerage coverage for more than 75% of the population and the remaining 4 cities have more than 50% coverage. On the whole 78% of the total metro population is provided with sewerage facility, compared to 63% in 1988 [CPCB, 1997].

Out of 9275 MLD of total wastewater generated, only 31% (2,923 MLD) is treated before letting out and the rest *i.e.*, 6,352 MLD is disposed off untreated. Three cities have only primary treatment facilities and thirteen have primary and secondary facilities. The municipalities dispose off their treated or partly treated or untreated wastewater into natural drains joining rivers or lakes or used on land for irrigation or fodder cultivation or into the sea or combination thereof.

It is found that in 12 metro cities there is some level of organized sewage farming under the control of government or local body. The municipal corporations of Bhopal, Calcutta, Hyderabad, Indore, Jaipur, Madras, Nagpur, Patna, Pune, Surat, Vadodara and Varanasi have sewage farms organized by government / farmers and controlled by Government / Municipal Corporation / irrigation departments. The cost of sewage charge was in the range of Rs.400/ hectare / year in Jaipur to Rs.75/hectare / year in Hyderabad. The average sale price of sewage works out to be Rs.188/hectare/year for metro cities.

3.5 Economic Value of Sewage

The sewage contains nutrients, which if not optimally reused may cause eutrophication in receiving water bodies, thus causing their premature ageing. Hence, instead of directly discharging the effluents into water bodies it can be used for irrigation or fodder cultivation. The economic value of sewage can be assessed based on its nutrient value. This will guide for considering sewage as a source of income, and to make sewage treatment economically viable.

The nutrient value of sewage in terms of nitrogen 30 mg/L, phosphate 7.5 mg/L, and potassium 25 mg/L is provided by CPCB [1997]. The total value of nutrient in sewage assuming @ Rs.4220/- per tone of nutrient (as per 1996 cost), works out to be Rs. 1018 million, *i.e.*, Rs. 890.6 million towards nutrients plus Rs.127.4 million towards the cost of water.

A realistic rate for tariff towards sewage supplied for sewage farming should consider the cost of nutrients apart from the cost of water supplied. At present the sewage is charged at average rate of Rs. 188/hectare/ annum, which is towards the cost of irrigation water only. If nutrients in these sewage areas are to be accounted for, then an additional cost of Rs. 263/MLD or Rs. 1315 per

hectare/annum should be levied for application level of 500 cm per hectare per annum. Hence, the tariff should be levied at Rs. 1503 per hectare/annum (Rs. 1315 + 188) from cultivators [CPCB, 1997].

3.6 Wastewater Treatment

Treatment and safe disposal of wastewater is necessary. This will facilitate protection of environment and environmental conservation, because the wastewater collected from cities and towns must ultimately be returned to receiving water or to the land. Once the minimum effluent quality has been specified, for maximum allowable concentrations of solids (both suspended and dissolved), organic matter, nutrients, and pathogens, the objective of the treatment is to attain reliably these standards. The role of design engineer is to develop a process that will guarantee the technical feasibility of the treatment process, taking into consideration other factors such as construction and maintenance costs, the availability of construction materials and equipment, as well as specialized labour.

Primary treatment alone will not produce an effluent with an acceptable residual organic material concentration. Almost invariably biological methods are used in the treatment systems to effect secondary treatment for removal of organic material. In biological treatment systems, the organic material is metabolized by bacteria. Depending upon the requirement for the final effluent quality, tertiary treatment methods and/or pathogen removal may also be included.

Today majority of wastewater treatment plants use aerobic metabolism for the removal of organic matter. The popularly used aerobic processes are the activated sludge process, oxidation ditch, trickling filter, and aerated lagoons. Stabilization ponds use both the aerobic and anaerobic mechanisms. In the recent years due to increase in power cost and subsequent increase in operation cost of aerobic process, more attention is being paid for the use of anaerobic treatment systems for the treatment of wastewater including sewage. Recently at a few places the high rate anaerobic process such as Upflow Anaerobic Sludge Blanket (UASB) reactor followed by oxidation pond is used for sewage treatment.

3.6.1 Characterization of Wastewater

The wastewater after treatment is ultimately disposed on to land or into the water body. Normally the treatment consists of removal of SS and organic matter either in suspended or soluble form, which consumes DO from the water body. The plant can be designed for 100% removal of this pollutant, but the treatment will become uneconomical. In addition, the existing water courses can assimilate certain portion of pollution load without seriously affecting the environment. Thus, major portion of pollutants are removed in treatment plants and the remaining treatment is left with natural purification process. Therefore, before proceeding with the design of the treatment plant, it is essential to determine

- 1) The characteristics of the raw wastewater, and
- 2) The required degree of treatment

i.e., the required characteristics of the treatment plant effluent.

The characteristic of the wastewater differs from industry to industry and from city to city for domestic wastewater, depending upon the standard of living of the people and commercial and industrial activities in the city. In absence of any data for Indian cities, the per capita SS can be considered as 90 to 95 gm per day and BOD as 40 to 45 gm/day. The BOD associated with suspended solids is usually at a rate of 0.25 kg of BOD per kg of SS.

3.6.2 Characteristics of the Treatment Plant Effluent

The required quality of treatment plant effluent is dictated by the quality requirements of the receiving water. The quality requirements of the receiving water are established either by law or by vigorous engineering analysis giving consideration to natural purification or self-purification that occurs in the receiving water. It can either be regulated by Stream Standards looking in to the assimilative capacity of the water body or discharge standards which will be implemented uniformly under jurisdiction of the authority without looking in to the river water quality at specific location. In India the effluent standards required for domestic sewage and industrial effluent is available on the Central Pollution Control Board (CPCB) website (<http://cpcb.nic.in/GeneralStandards.pdf>).

3.7 Classification and Application of Wastewater Treatment Methods

The degree of treatment required can be determined by comparing the influent wastewater characteristics to the required effluent characteristics, adhering to the regulations. Number of different treatment alternatives can be developed to achieve the treated wastewater quality.

3.7.1 Classification of Treatment Methods

The individual treatment methods are usually classified as:

Physical unit operations
Chemical unit processes
Biological unit processes.

Physical Unit Operations:

Treatment methods in which the application of physical forces predominates are known as physical unit operations. Most of these methods are based on physical forces, e.g. screening, mixing, flocculation, sedimentation, flotation, and filtration.

Chemical Unit Processes:

Treatment methods in which removal or conversion of contaminant is brought by addition of chemicals or by other chemical reaction are known as chemical unit processes, for example, precipitation, gas transfer, adsorption, and disinfection.

Biological Unit Processes:

Treatment methods in which the removal of contaminants is brought about by biological activity are known as biological unit processes.

This is primarily used to remove biodegradable organic substances from the wastewater, either in colloidal or dissolved form.

In the biological unit process, organic matter is converted into gases that can escape to the atmosphere and into bacterial cells, which can be removed by settling.

Biological treatment is also used for nitrogen removal and for phosphorus and sulphate removal from the wastewater. The different treatment methods used in wastewater treatment plants are classified into three different categories as:

Primary Treatment: Refers to physical unit operations.

Secondary Treatment: Refers to chemical and biological unit processes.

Tertiary Treatment: Refers to any one or combination of two or all three i.e., physical unit operations and chemical or biological unit processes, used after secondary treatment.

3.7.2 Elements of Plant Analysis and Design

The important terms used in analysis and design of treatment plants are (CPHEEO, 1993):

Flow Sheet: It is the graphical representation of a particular combination of unit operations and processes used in treatment.

Process Loading Criteria (or designed criteria): The criteria used as the basis for sizing the individual unit operation or process is known as process loading criteria.

Solid Balance: It is determined by identifying the quantities of solids entering and leaving each unit operation or process.

Hydraulic profile: This is used to identify the elevation of free surface of wastewater as it flows through various treatment units.

Plant Layout: It is spatial arrangement of the physical facilities of the treatment plant identified in the flow sheet.

3.7.3 Order of Reaction

The reactions occurring during wastewater treatment are slow and hence, kinetic considerations are important for design. The general equation used for relating the rate of change of concentration with respect to time can be expressed as

$$dS/dt = K \cdot S^n$$

Where, S is the concentration of the reacting substance, K is the reaction rate constant per unit time, and n denotes the order of the reaction (n = 1 for first order reaction, n = 2 for second order reaction, and so on).

The value of K depends on the environmental conditions in the reactor, such as (a) temperature, (b) presence of toxicity, (c) presence of catalyst, (d) availability of nutrients and growth factors.

Zero order reactions (n = 0) are independent of the substance concentration and hence their rate (dS/dt) is constant. Certain catalytic reactions occur in this way and sometimes even biological reaction may follow zero order reaction.

In first order reactions, the rate of change of concentration of substance is proportional to the concentration of that substance. This concentration of the substance and rate will diminish with respect to time. Decomposition of single substrate exhibits the true first order reaction.

Biological stabilization of organic matter in batch reactor is a typical example of a pseudo first-order reaction. The rate of reaction is proportional to the concentration of a single item, organic matter in this case, provided the other parameters controlling reactions are favourable. If the substrate concentration (organic matter) is maintained constant within the narrow range (as in the case of continuous flowing, completely mixed reactors), then the rate of reaction is practically constant and then it is like pseudo-zero-order type of reaction. Some biological treatment systems behave in this manner.

There are various complex processes whose overall rate is approximately first order in nature.

With a complex substrate (sewage or industrial wastewaters) over all reaction rate may appear like a first order reaction, although the individual substrate among the several may exhibit the zero order reaction. This is because, the rate of reaction may be higher initially due to higher utilization of easily biodegradable substrate, but rate will slow down with respect to time due to more difficult substrate left in the reactor.

3.7.4 Types of Reactors Used

a) **Batch Reactor:** These reactors are operated as fill and draw type. In this the wastewater flow is not continuous in the reactor. The reactors are operated in batch mode with fill time, reaction time, and withdrawal time. For example, BOD test, Sequencing Batch Reactor (SBR). The

reactor content may be completely mixed to ensure that no temperature or concentration gradient exists. All the elements in the reactor, under batch mode of operation, are exposed to treatment for the same length of time for which the substrate is held in the reactor. Hence, they are like ideal plug flow reactors.

b) **Plug-Flow (tubular flow) Reactor:** In this reactor, the fluid particles pass through the tank and are discharged in the same sequence in which they enter in the tank. The particles remain in the tank for a time equal to theoretical detention time. There is no overtaking or falling behind; no intermixing or dispersion. Longitudinal dispersion is considered as minimum and this type can occur in high length to width ratio of the tanks.

For example, grit chamber, aeration tank of ASP with high length to width ratio.

c) **Continuous-flow Stirred Tank (Complete – mixed) reactor:** In this reactor, particles are dispersed immediately throughout the tank as they enter the tank. Thus, the content in the reactor are perfectly homogeneous at all points in the reactor. This can be achieved in square, circular or rectangular tank. The particles leave the tank in proportion to their statistical population. The concentration of the effluent from the reactor is the same as that in the reactor.

d) **Arbitrary Flow:** Any degree of partial mixing between plug flow and completely mixing condition exists in this reactor. Each element of the incoming flow resides in the reactor for different length of time. It is also called as intermixing or dispersed flow and lies between ideal plug flow and ideal completely mixed reactor. This flow condition can be used in practice to describe the flow conditions in most of the reactors.

e) **Packed Bed Reactor:** They are filled with some packing medium, such as, rock, slag, ceramic or synthetic plastic media. With respect to flow they can be an anaerobic filter, when completely filled and no air is supplied, or aerobic (trickling filter) when flow is intermittent or submerged aerobic filter when compressed air is supplied from the bottom.

f) **Fluidized Bed Reactor:** This reactor is similar to packed bed except packing medium is expanded by upward movement of fluid (or air) than resting on each other in fixed bed. The porosity or degree of fluidization can be controlled by controlling flow rate of fluid (wastewater or air).

3.7.5 Flow Patterns of Reactors

The flow pattern in the reactors depends on mixing conditions in them. This mixing in turn depends upon the shape of the reactor, energy spent per unit volume of the reactor, the size and scale of the unit, up-flow velocity of the liquid, rate of biogas generation (in an anaerobic reactor) or the rate of gas supplied (in an aerobic reactor), etc. Flow pattern affects the time of exposure to treatment and substrate distribution in the reactor. Depending upon the flow pattern the reactors can be classified as:

- (a) Batch reactors,
- (b) Ideal plug flow reactors,
- (c) Ideal completely-mixed flow reactors,
- (d) Non-ideal, dispersed flow reactors, and
- (e) series or parallel combinations of the reactors.

The hydraulic regime in the reactor can be defined with respect to the 'Dispersion number', which characterizes mixing condition in the reactor (Arceivala and Asolekar, 2007). Dispersion Number = D/UL

Where,

D = Axial or longitudinal dispersion coefficient, L^2/t

U = Mean flow velocity along the reactor, $L/tL =$

Length of axial travel path, L

For ideal plug flow $D/UL = 0$, since, dispersion is zero by definition. $D/UL \leq 0.2$ indicate the regime approaching plug flow conditions.

$D/UL \geq 3.0$ to 4.0 indicates approaching completely mixed conditions.

3.8 Sewage Treatment Flow Sheet

The design of process flow sheet involves selection of an appropriate combination of various unit operations and unit processes to achieve a desired degree of contaminant removal. The selection of unit operations and processes primarily depends on the characteristics of the sewage and the required level of contaminants permitted in the treated effluents. The design of process flow sheet is an important step in overall design of wastewater treatment and requires thorough understanding of the treatment units. It calls for optimization of wastewater treatment system coupled with stage wise optimal design of individual operation/ process to achieve a minimal cost design.

The main contaminants in domestic sewage, to be removed, are biodegradable organics, Suspended Solids (SS) and pathogens, with first two having been considered as the performance indicators for various treatment units. In general the objective of the domestic wastewater treatment is to bring down BOD less than 30 mg/L and SS less than 30 mg/L for disposal into inland water bodies.

The conventional flow sheet of sewage treatment plant consists of unit operations such as screening, grit removal, and Primary Settling Tank (PST), followed by unit process of aerobic biological treatment such as Activated Sludge Process (ASP) or Trickling Filter. The sludge removed from primary and secondary sedimentation tanks are digested anaerobically followed by drying of anaerobically digested sludge on sand drying beds. This process flow sheet is presented in Figure 3.1.

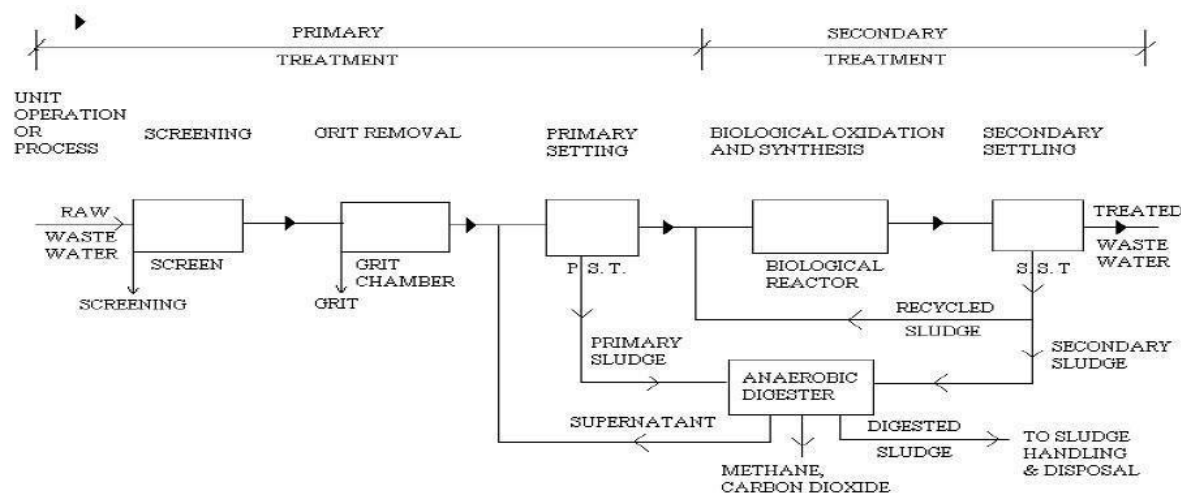
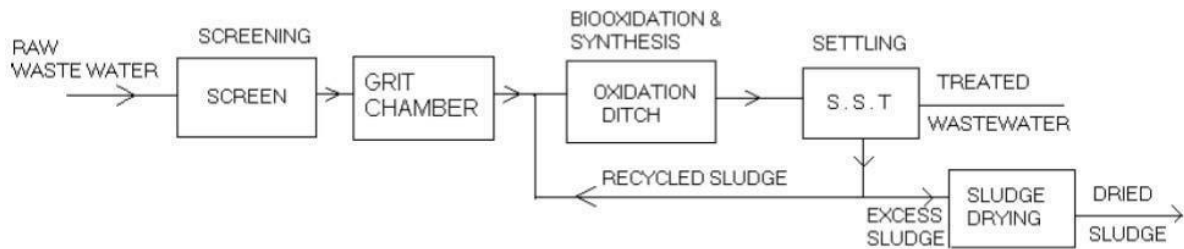


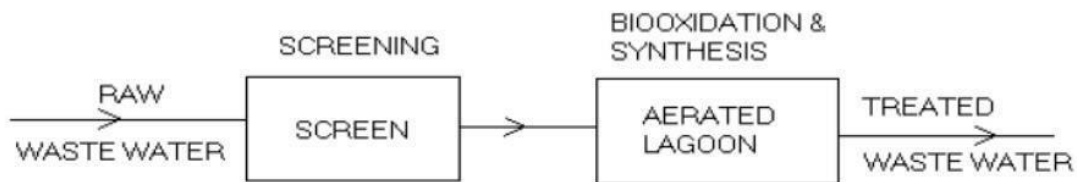
Figure 3.1 Process Flow-sheet of Conventional Domestic Sewage Treatment Plant

It is possible to replace the activated sludge process or trickling filter process by low cost treatment devices such as oxidation ditch, aerated lagoon or waste stabilization ponds. Such

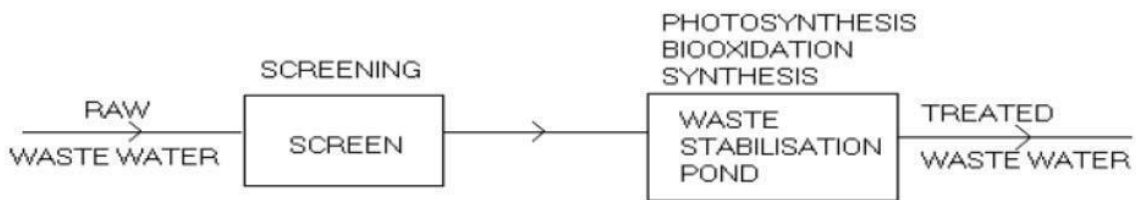
treatment devices obviate the necessity of some of the unit operations and processes like primary sedimentation and anaerobic digestion. Some of the process flow sheets are shown in Figure 3.2.



a) Process Flow sheet Incorporating Oxidation Ditch



b) Process Flow sheet Employing Aerated Lagoon



c) Process Flow sheet Employing Waste Stabilization Pond

Figure 13.2 Process flow sheet using oxidation ditch, aerated lagoon, and waste stabilization pond

With the better understanding of microbiology and biochemistry of anaerobic treatment, it is now feasible to treat dilute organic wastewaters such as domestic wastewater directly through anaerobic treatment using recently developed innovative device such as Up flow Anaerobic Sludge Blanket Reactor (UASBR), Fluid-Bed Submerged Media Anaerobic Reactor (FBSMAR) and Anaerobic Filter (AF) or Static-Bed SMAR (SB-SMAR) and Anaerobic Rotating Biological Contactor (AnRBC). Though, enough field data is to be generated as yet on their performance, it is generally reported that BOD₅ removal efficiencies may range from 60-80%. Consequently, post treatment will generally be required to achieve the

prescribed effluent standards. The process flow sheetanaerobicprocessisdepictedinFigure3.3.

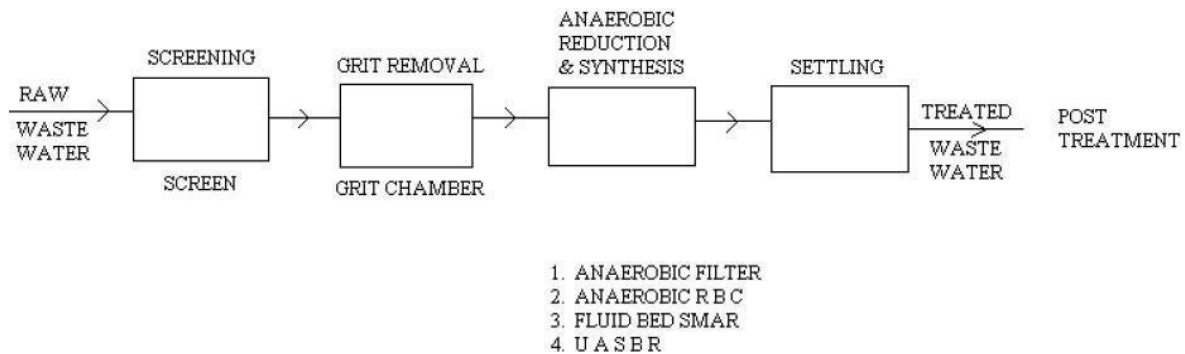


Figure 3.3 Process flowsheet employing an anaerobic treatment system (CPHEEO, 1993)

3.9 Primary Treatment Units

Primary treatment consists solely separating the floating materials and also the heavy settleable organic and inorganic solids. It also helps in removing the oils and grease from the sewage. This treatment reduces the BOD of the wastewater by about 15 to 30%. The operations used are screening for removing floating papers, rags, cloths, etc., grit chambers or detritus tanks for removing grit and sand, and skimming tanks for removing oils and grease; and primary settling tank is provided for removal of residual suspended matter. The organic solids, which are separated out in the sedimentation tanks in primary treatment, are often stabilized by anaerobic decomposition in digestion tank or incinerated. After digestion the sludge can be used as manure after drying on sludge drying beds or by some other means.

3.9.1 Bar Screens

Bar screen is a set of inclined parallel bars, fixed at a certain distance apart in a channel. These are used for removing larger particles of floating and suspended matter. The wastewater entering the screening channel should have a minimum self-clearing velocity 0.375 m/sec. Also the velocity should not rise to such extent as to dislodge the screenings from the bars. The slope of the hand-cleaned screens should be between 300 and 450 with the horizontal and that of mechanically cleaned screens may be between 450 and 800. The submerged area of the surface of the screen, including bars and opening should be about 200% of the c/s area of the extract sewer for separate sewers and 300% for combined sewers.

Clear spacing of bars for hand cleaned bar screens may be from 25 to 50 mm and that for mechanically cleaned bars may range from 15 mm to 75 mm. The width of the bars, facing the flow may be 8 mm to 15 mm and depth may vary from 25 mm to 75 mm, but sizes less than 8x25 mm are normally not used.

3.9.2 Grit Chamber

Grit chambers are designed to remove grit consists of sand, gravel, cinders or other inert solid materials that have specific gravity about 2.65, which is much greater than those of the organic solids in the wastewater. In this chamber particles settle as individual entities and there is no significant interaction with the neighboring particles. This type of settling is referred as

free settling zone - Is settling. For proper functioning of the grit chamber, the velocity through the

grit chamber should not be allowed to change in spite of the change in flow. One of the most satisfactory types of automatic velocity control is achieved by providing a proportional weir at the outlet.

The horizontal flow grit chambers should be designed in such a way that under the most adverse conditions, all the grit particles of size 0.20 mm or more in diameter should reach the bed of the channel prior to reaching outlet end. The length of the channel depends on the depth required which again depends on the settling velocity. A minimum allowance of approximately twice the maximum depth should be given for inlet and outlet zones. An allowance of 20-50% of the theoretical length of the channel may also be given.

Width of grit chamber should be between 1 m to 1.5 m and depth of flow is normally kept shallow. For total depth of channel a free board of about 0.3 m and grit space about 0.25 m should be provided. For larger plants two or more number of grit chambers in parallel may be used. In grit chamber the recommended detention time is about 30 to 60 seconds.

3.9.3 Skimming Tank

The floating solid materials such as soap, vegetables, debris, fruit skins, pieces of corks, etc. and oil and grease are removed from the wastewater in skimming tanks. A skimming tank is a chamber designed so that floating matter rises and remains on surface of the wastewater until removed, while the liquid flows continuously through outlet or partition below the waterlines. The detention time in skimming tank is 3 minutes. To prevent heavy solids from settling at the bed, compressed air is blown through the diffusers placed in the floor of the tank. Due to compressed air supply, the oily matters rise upward and are collected in the side trough, from where they are removed. In conventional sewage treatment plant separate skimming tank is not used and these materials are removed by providing baffle ahead of the effluent end of the primary sedimentation tank.

3.9.4 Primary Sedimentation Tank

Effluent of the grit chamber, containing mainly lightweight organic matter, is settled in the primary sedimentation tanks. The objective of treatment by sedimentation is to remove readily settleable solids and floating material and thus to reduce the suspended solids content when they are used as preliminary step to biological treatment, their function is to reduce the load on the biological treatment units.

The primary sedimentation tanks are usually designed for a flow through velocity of 1 cm/sec at average rate of flow. The detention period in the range of 90 to 150 minutes may be used for design. These tanks may be square, circular, or rectangular in plan with depth varying from 2.3 to 5 m. The diameter of circular tanks may be up to 40 m. The width of rectangular tank may be 10 to 25 m and the length may be up to 100 m. But to avoid water currents due to wind, length is limited up to 40 m. The slope of sludge hoppers in these tanks is generally 2:1 (vertical:horizontal). The slope of 1% is normally provided at the bed for rectangular tanks and 7.5 to 10% for circular tanks. This slope is necessary so that solids may slide to the bottom by gravity.

3.10 Secondary Treatment

The effluent from primary treatment is treated further for removal of dissolved and colloidal organic matter in secondary treatment. This is generally accomplished through biochemical decomposition of organic matter, which can be carried out either under aerobic or anaerobic conditions. In these biological units, bacteria's decompose the fine organic matter, to produce clearer effluent. The end products of aerobic decomposition are mainly carbon dioxide and bacterial cells, and that for an anaerobic process are CH₄, CO₂ and bacterial cells.

The biological reactor in which the organic matter is decomposed (oxidized) by aerobic bacteria may consist of:

- 1) Filters (trickling filters),
- 2) Activated Sludge Process (ASP),
- 3) Oxidation ponds, etc.

The bacterial cells separated out in secondary settling tanks will be disposed after stabilizing them under aerobic or anaerobic process in a sludge digestion tank along with the solids settled in primary sedimentation tanks.

3.10.1 Trickling Filter

Trickling filters can be used for complete treatment for domestic waste and as roughing filter for strong industrial waste prior to activated sludge process. The primary sedimentation tank is provided prior to trickling filter so that the settleable solids in the sewage may not clog the filter. The trickling filter is followed by secondary settling tank for removal of settleable biosolids produced in infiltration process.

As the wastewater trickles through the filter media (consisting of rocks of 40 to 100 mm size or plastic media), a biological slime consisting of aerobic bacteria and other biota builds up around the media surface. Organic material in the sewage is absorbed on the biological slime, where they are partly degraded by the biota, thus increasing the thickness of the biofilm.

Eventually there is a scouring of the biofilm and fresh biofilm begins to grow on the media. This phenomenon of detachment of the biofilm is called sloughing of the filter. The trickling filters are classified as low rate and high rate depending on the organic and hydraulic loadings. Low rate filters are designed for hydraulic loading of 1 to 4 m³/m².d and organic loadings as 80 to 320 g BOD/m³.d. The high rate trickling filters are designed for hydraulic loading of 10 to 30 m³/m².d (including recirculation) and organic loading of 500 to 1000 g BOD/m³.d (excluding recirculation). Generally recirculation is not adopted in low rate filter and recirculation ratio of 0.5 to 3.0 or higher is used in case of high rate trickling filters. The depth of media varies from 1.0 to 1.8 m for high rate filters and 2.0 to 3.0 m for low rate filters. The bed of trickling filter is provided with slope 1 in 100 to 1 in 50. The under drainage system consists of 'V' shaped or half round channels, cast in concrete floor during its construction. Revolving distributors are provided at top with two or four horizontal arms of the pipe having perforations or holes. These rotating arms remain 15 to 25 cm above the top surface of the media. The distribution arms are rotated by the electric motor or by back reaction on the arms by the wastewater, at about 2 rpm. The head of 30 to 80 cm of wastewater is required to rotate the arms.

3.10.2 Activated Sludge Process

It is aerobic biological treatment system. The settled wastewater is aerated in an aeration tank for a period of few hours. During the aeration, the microorganisms in the aeration tank stabilize the organic matter. In this process part of the organic matter is synthesized into new cells and part is oxidized to derive energy. The synthesis reaction followed by subsequent separation of the resulting biological mass and the oxidation reaction is the main mechanism of BOD removal in the activated sludge process.

The biomass generated in the aeration tank is generally flocculent and it is separated from the aerated wastewater in a secondary settling tank and is recycled partially to the aeration tank. The mixture of recycled sludge and wastewater in the aeration tank is referred as mixed liquor. The recycling of sludge helps in the initial build-up of a high concentration of active microorganism in the mixed liquor, which accelerates BOD removal. Once there required

concentration of microorganisms in the mixed liquor has been reached its further increase is prevented by the regulating quantity of sludge recycled and wasting the excess sludge from the system.

Aeration units are main units of activated sludge process, the main aim of which is to supply oxygen to the wastewater to keep the reactor content aerobic and to mix up the return sludge with wastewater thoroughly. The usual practice is to keep the detention period between 6 to 8 hours for treatment of sewage or similar industrial wastewater. The volume of aeration tank is also decided by considering the return sludge, which is about 25 to 50% of the wastewater volume.

Normally liquid depth provided should be between 3 and 4.5 m. A free board of 0.3 to 0.6 m is also provided. The mode of air supply in aeration tank can be either diffused air aeration, by supplementing compressed air from tank bottom, or by mechanical aerators provided at surface or by both diffused aeration and mechanical aerators. Depending on flow regime the activated sludge process can be classified as conventional (plug flow) and completely mixed activated sludge process. The modification of activated sludge process such as extended aeration is popularly used for treatment of wastewaters. The extended aeration is design for higher hydraulic retention time (18 h) and low F/M ratio (0.05 to 0.15 kg COD/kg VSS.d).

3.10.3 Secondary Settling Tank (SST)

Design of secondary settling is somewhat different than that of the primary settling tanks. In the secondary settling tank the function served is clarification as well as thickening of the sludge. This type of settling which takes place in secondary settling tank is referred as zone settling followed by compression. The SST is designed for detention period of 1.5 to 2.5 h.

The depth of the tank can be between 2.5 and 4.5 m. The area of the tank is worked out on the basis of surface overflow rate, overflow rate for SST of trickling filter should be 15-25 m³/m².d and for SST of ASP 15-35 m³/m².d at average flow. The length of effluent weir should be such that the weir loading rate is less than 185 m³/m.d.

3.10.4 Oxidation Ponds

Oxidation ponds are the stabilization ponds, which received partially treated sewage. It is an earthen pond dug into the ground with shallow depth. The pond should be at least 1.0 m deep to discourage growth of aquatic weeds and should not exceed 1.8 m. The detention time in the pond is usually 1 to 4 weeks depending upon sunlight and temperature. Better efficiency of treatment is obtained if several ponds are placed in series so that the sewage flows progressively from one to another unit until it is finally discharged.

The surface area of the pond may be worked out by assuming a suitable value of organic loading which may range from 150-300 kg/ha/d in hot tropical countries like India. Each unit may have an area ranging between 0.5 to 1.0 hectare.

The length of the tank may be kept about twice the width. A free board of about 1 m may also be provided above a capacity corresponding to 20-30 days of detention period. Properly operated ponds may be as effective as trickling filter in reducing the BOD of sewage. The BOD removal efficiency of pond is up to 90% and Coliform removal efficiency of pond is up to 99%.

3.10.5 Sludge Treatment

Sludge drying beds are commonly used in small wastewater treatment plants to dewater the sludge prior to final disposal. Two mechanisms are involved in the process, such as filtration of water through the sand, and evaporation of water from sludge surface. The filtered water is returned to the plant for treatment. The process is well suited to sludge, which has under gone

proper aerobic or anaerobic digestion. Sludge from the conventional activated sludge, contacted stabilization, trickling filter, and rotating biological contactor processes usually contain a large amount of volatile solid, which tends to be an unpleasant odour problem. Therefore, this method is generally not suitable for handling this sludge without prior stabilization, and digestion of sludge is essential prior to application of sludge on sludge drying beds.

A typical sludge drying bed consists of 15 to 30 cm of coarse sand layer underlain by approximately 20 to 45 cm of grade gravel ranging in size from 0.6 to 4 cm. Open jointed tubes of 10 to 15 cm diameter spaced at 2.5 to 6 cm are laid in the gravel to provide drainage for liquid passing through the bed. Sludge is applied to the drying bed in a layer of 20 to 30 cm, depending upon local climatic conditions the sludge is allowed to dry for two to four weeks.

Enclosing drying beds with glass can improve the performance of the dewatering process, particularly in cold or wet climates. For an enclosed bed the area required for a bed may be reduced to two-thirds as compared to area required for open beds.

3.11 Tertiary Treatment

This treatment is sometimes called as the final or advanced treatment and consists of removing the organic matter left after secondary treatment, removal of nutrients from sewage, and particularly to kill the pathogenic bacteria. Disinfection is normally carried out by chlorination for safe disposal of treated sewage in water body which is likely to be used at downstream for water supplies. However, for other reuses tertiary treatment is required for further removal of organic matter, suspended solids, nutrients and total dissolved solids as per the needs.

This sewage treatment is generally confined to secondary treatment only. Various physical, chemical and biological processes are available for treatment, depending upon the particular requirements. The choice of treatment methods depends on several factors, including the disposal facilities available. Actually, the distinction between primary, secondary & tertiary treatment is rather arbitrary, since many modern treatment methods incorporate physical, chemical, and biological processes in the same operations.

This secondary treatment can be achieved by aerobic process or anaerobic process. Conventionally the aerobic process i.e. activated sludge process is used for sewage treatment. As a low cost treatment option, oxidation pond can also be used for sewage treatment. With the advent of the energy crises, the use of anaerobic processes are being taken into consideration in greater depth as a substitute for the traditional energy dependent activated process or large area demanding oxidation ponds. The application of anaerobic process for wastewater treatment is attractive only if large volumes of wastewater can be forced through the system in a relatively short period of time. This will give low hydraulic retention time and therefore anaerobic reactor becomes space efficient.

Today majority of wastewater treatment plants use aerobic metabolism for the removal of organic matter. The most well known aerobic processes are the activated sludge process, oxidation ditch, oxidation pond, trickling filter, and aerated lagoons. Stabilization ponds use both the aerobic and anaerobic mechanisms. In the recent years due to increase in power cost and subsequent increase in operation cost of aerobic process, more attention is being paid for the use of anaerobic treatment systems for the treatment of wastewater including sewage. At a few places the high rate anaerobic process such as UASB reactor is successfully used for treatment of sewage.

3.12 Effluent Quality Requirement

For disposal of treated effluent in the waterbody or reuse for irrigation the effluent standards are defined by Central Pollution Control Board (www.cpcb.nic.in). For discharge of treated sewage in water body the standard for BOD and SS is 30 mg/L and for application on land for irrigation it is 100 mg/L. For details about other parameters refer to the CPCB website.

3.13 Screens

The primary treatment incorporates unit operations for removal of floating and suspended solids from the wastewater. They are also referred as the physical unit operations. The unit operations used are screening for removing floating papers, rags, cloths, plastics, cans, stoppers, labels, etc.; grit chambers or detritus tanks for removing grit and sand; skimming tanks for removing oils and grease; and primary settling tank for removal of residual settleable suspended matter.

Screen is the first unit operation in wastewater treatment plant. This is used to remove larger particles of floating and suspended matter by coarse screening. This is accomplished by a set of inclined parallel bars, fixed at certain distance apart in a channel. The screen can be of circular or rectangular opening. The screen composed of parallel bars or rods is called a rack.

The screens are used to protect pumps, valves, pipelines, and other appurtenances from damage or clogging by rags and large objects. Industrial wastewater treatment plant may or may not need the screens. However, when packing of the product and cleaning of packing bottles/containers is carried out, it is necessary to provide screens even for industrial wastewater treatment plant to separate labels, stopper, cardboard, and other packing materials. The cross section of the screen chamber is always greater (about 200 to 300 %) than the incoming sewer. The length of this channel should be sufficiently long to prevent eddies around the screen. The schematic diagram of the screen is shown in the Figure

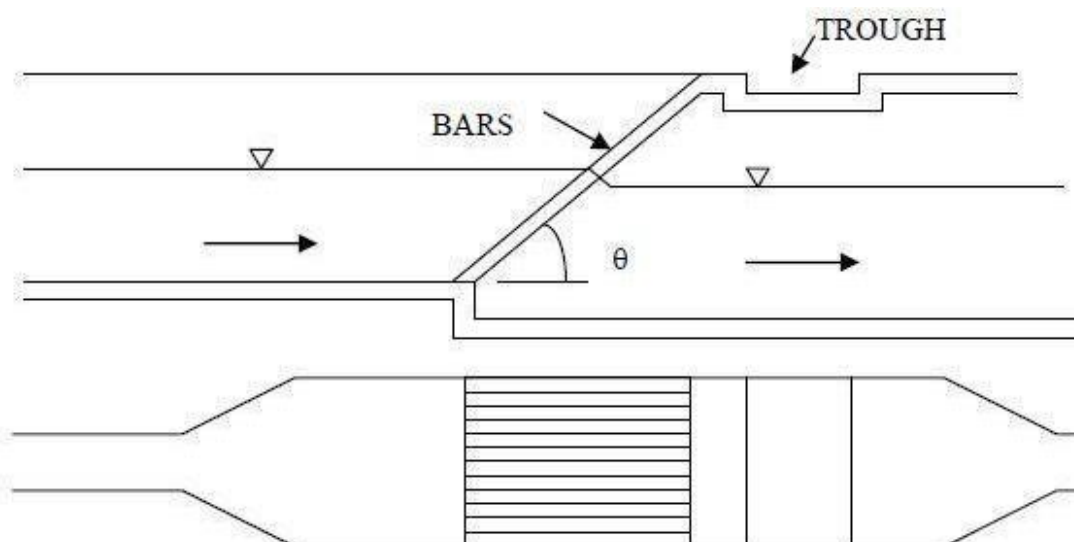


Figure:BarScreen

3.13.1 Types of Screens

Screens can be broadly classified depending upon the opening size provided as coarse screen (bar screens) and fine screens. Based on the cleaning operation they are classified as manually cleaned screens or mechanically cleaned screens. Due to need of more and more compact treatment facilities many advancement in the screen design are coming up.

3.13.1.1 Coarse Screen

It is used primarily as protective device and hence used as first treatment unit. Common type of these screens are bar racks (or bar screen), coarse woven-wire screens, and comminutors. Bar screens are used ahead of the pumps and grit removal facility. This screen can be manually cleaned or mechanically cleaned. Manually cleaned screens are used in small treatment plants. Clear spacing between the bars in these screens may be in the range of 15 mm to 40 mm.

3.13.1.2 Grinder or Comminutor

It is used in conjunction with coarse screens to grind or cut the screenings. They utilize cutting teeth (or shredding device) on a rotating or oscillating drum that passes through stationary combs (or disks). Object of large size are shredded when it will pass through the thin opening of size 0.6 to 1.0 cm. Provision of bypass to this device should always be made.

3.13.1.3 Fine Screen

Fine screens are mechanically cleaned screens using perforated plates, woven wire cloths, or very closely spaced bars with clear openings of less than 20 mm, less than 6 mm typical. Commonly these are available in the opening size ranging from 0.035 to 6 mm. Fine screens are used for pretreatment of industrial wastewaters and are not suitable for sewage due to clogging problems, but can be used after coarse screening. Fine screens are also used to remove solids from primary effluent to reduce clogging problem of trickling filters. Various types of micro screens have been developed that are used to upgrade effluent quality from secondary treatment plant. Fine screen can be fixed or static wedge-wire type, drum type, step type and centrifugal screens. Fixed or static screens are permanently set in vertical, inclined, or horizontal position and must be cleaned by rakes, teeth or brushes. Movable screens are cleaned continuously while in operation. Centrifugal screens utilize the rotating screen that separate effluent and solids are concentrated.

3.13.1.4 Types of Medium and Fine Screens

Inclined (fixed): These are flat, cage, or disk type screens meant for removal of smaller particles. These are provided with opening of 0.25 to 2.5 mm. They are used for primary treatment of industrial effluents.

Band: It consists of an endless perforated band that passes over upper and lower sprocket. Brushes are installed to remove the material retained over the screen. Water jet can be used to flush the debris. Opening size of 0.8 to 2.5 mm is provided in this screen. They are used for primary treatment of industrial effluents.

Drum Screen or strainer: It consists of a rotating cylinder that has screen covering the circumferential area of the drum. The liquid enters the drum axially and moves radially out. The solids deposited are removed by a jet of water from the top and discharged into a trough. The micro-strainers have very fine size screens and are used to polish secondary effluent or remove algae from the effluent of stabilization ponds. Opening size of 1 to 5 mm and 0.25 to 2.5 mm is

used for primary treatment and opening size of 6 to 40 μm is used for polishing treatment of secondary effluents.

3.13.2 Screen Chamber

It consists of rectangular channel. Floor of the channel is normally 7 to 15 cm lower than the invert of the incoming sewer. Bed of the channel may be flat or made with desired slope. This channel is designed to avoid deposition of grit and other materials in it. Sufficient straight approach length should be provided to assure uniform distribution of screenings over the entire screen area. At least two barrages, each designed to carry peak flow, must be provided. Arrangement to stopping the flow and draining the channel should be made for routine maintenance. The entrance structure should have a smooth transition or divergency to avoid excessive head loss and deposition of solids (Figure 14.2). Effluent structure should be having uniform convergence. The effluent from the individual rack may be combined or kept separate as necessary.

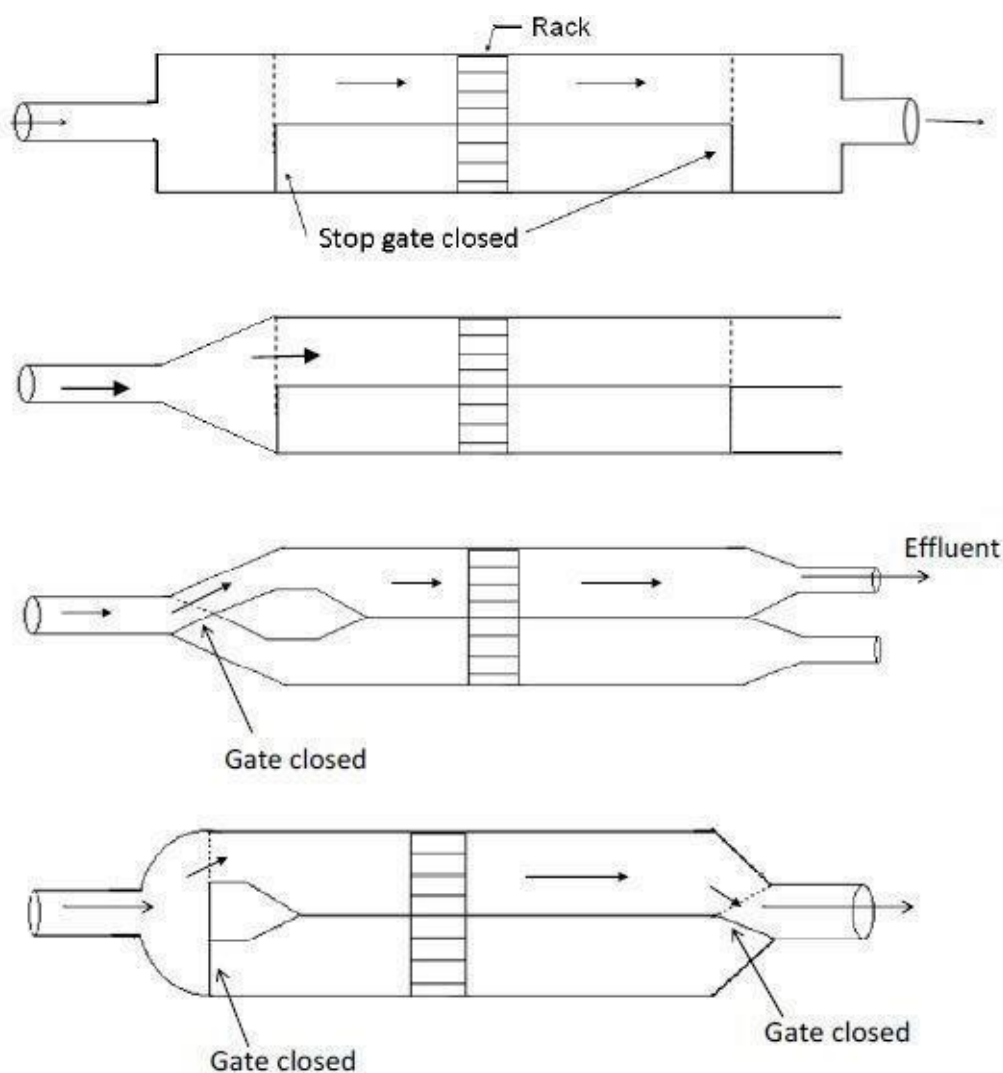


Figure Double chamber bars screen and influent and effluent arrangement

3.13.3 Requirements and Specifications for Design of Bar Screen

1. The velocity of flow ahead of and through a screen varies materially and affects its operation. Lower the velocity through the screen, the greater is the amount of screening that would be removed. However, at lower velocity greater amount of solids would be deposited at the bottom of the screen channel.

2. Approach velocity of wastewater in the screening channel shall not fall below a self-cleansing velocity of 0.42 m/sec or rise to a magnitude at which screenings will be dislodged from the bars. The suggested approach velocity is 0.6 to 0.75 m/sec for the grit-bearing wastewaters.

Accordingly the bed slope of the channel should be adjusted to develop this velocity.

The suggested maximum velocity through the screen is 0.3 m/sec at average flow for hand-cleaned bar screens and 0.75 m/sec at the normal maximum flow for mechanically cleaned bar screen (Rao and Dutta, 2007). Velocity of 0.6 to 1.2 m/sec through the screen opening for the peak flow gives satisfactory result.

3. Head losses due to installation of screens must be controlled so that backwater will not cause the entrant sewer to operate under pressure. Head loss through a bar rack can be calculated by using Kirchner's equation:

$$h = \beta (W/b)^{4/3} h_v \sin \theta \quad (1)$$

where, h = head loss, m

β = Bar shape factor

= 2.42 for sharp-edged rectangular bars

= 1.83 for rectangular bars with semicircular upstream

= 1.79 for circular bars

= 1.67 for rectangular bars with both u/s and d/s faces as semicircular.

W = Width of bars facing the flow,

b = Clear spacing between the bars, m

h_v = Velocity head of flow approaching the bars, m

$$= V^2 / 2g$$

V = geometric mean of the approach velocity, m/sec $\theta = A$

n = angle of inclination of the bars with horizontal.

Usually accepted practice is to provide loss of head of 0.15 m but the maximum loss of head with the clogged hand cleaned screen should not exceed 0.3 m. For mechanically cleaned screen, the head loss is specified by the manufacturer, and it can be between 150 to 600 mm.

The head loss through the cleaned or partially clogged flat bar screen can also be calculated using following formula:

$$h = 0.0729 (V^2 - v^2) \quad (2)$$

Where, h = loss of head, m

V = velocity through the screen, m/sec

v = velocity before the screen, m/sec

The head loss through the fine screen can be calculated as:

$$h = (1 / (2g \cdot C_d)) (Q/A)^2 \quad (3)$$

Where, g = gravity acceleration (m/sec²); C_d is coefficient of discharge = 0.6 for clean rack; Q is discharge through screen (m³/sec); and A is effective open submerged area (m²).

4. The slope of the hand cleaned screen should be in between 30° to 60° with horizontal. The mechanically cleaned bar screens are generally erected almost vertical; however the angle with the horizontal can be in the range 45° to 85° .

5. The submerged area of the surface of the screen, including bars and opening should be about 200% of the cross sectional area of the incoming sewer for separate system, and 300% for the combined system.

6. The clear spacing between the bars may be in the range of 15 mm to 75 mm in case of mechanically cleaned bar screen. However, for the manually cleaned bar screen the clear spacing used is in the range 25 mm to 50 mm. Bar Screens with opening between 75 to 150 mm are used ahead of raw sewage pumping. For industrial wastewater treatment the spacing between the bars could be between 6 mm and 20 mm.

7. The width of bars facing the flow may vary from 5 mm to 15 mm, and the depth may vary from 25 mm to 75 mm. Generally bars with size less than 5 mm x 25 mm are not used. These bars are welded together with plate from downstream side to avoid deformation.

3.13.4 Quantities of Screening

The quantity of screening varies depending on the type of rack or screen used as well as sewer system (combined or separate) and geographic location. Quantity of screening removed by bar screen is 0.0035 to $0.0375 \text{ m}^3 / 1000 \text{ m}^3$ of wastewater treated (Typical value = $0.015 \text{ m}^3 / 1000 \text{ m}^3$ of wastewater) (Metcalf & Eddy, 2003). In combined system, the quantity of screening increases during storm and can be as high as $0.225 \text{ m}^3 / 1000 \text{ m}^3$ of wastewater. For industrial wastewater quantity of the screening depends on the characteristics of the wastewater being treated.

3.13.5 Disposal of Screenings

Screening can be discharged to grinders or disintegrator pumps, where they are ground and returned to the wastewater. Screenings can be disposed off along with municipal solid waste on sanitary landfill. In large sewage treatment plant, screenings can be incinerated. For small wastewater treatment plant, screenings may be disposed off by burial on the plant site.

Example: 1

Design a bar screen chamber for average sewage flow 20 MLD, minimum sewage flow of 12 MLD and maximum flow of 30 MLD.

Solution:

1. Average flow = 20 MLD
= $0.231 \text{ m}^3 / \text{Sec}$

Maximum Flow = 30 MLD
= $0.347 \text{ m}^3 / \text{Sec}$

Minimum flow = 12 MLD
= $0.139 \text{ m}^3 / \text{Sec}$

2. Assume manual cleaning and angle of inclination of bars with horizontal as 30° .

Assume size of bars 9 mm x 50 mm, 9 mm facing the flow. A clear spacing of 30 mm between the bars is provided.

3. Assume velocity of flow normal to screen as 0.3 m/sec at average flow.

4. Net submerged area of the screen opening required

=

$$\frac{0.231 \text{ m}^3/\text{Sec}}{0.3 \text{ m/sec}} = 0.77 \text{ m}^2$$

Assume velocity of flow normal to the screen as 0.75 m/sec at maximum flow, hence net submerged area of screen opening

$$\frac{0.347 \text{ m}^3/\text{Sec}}{0.75 \text{ m/sec}} = 0.46 \text{ m}^2$$

Provide net submerged area = 0.77 m²

5. Gross submerged area of the screen

When 'n' numbers of bars are used the ratio of opening to the gross width will be $[(n+1)30]/[(n+1)30 + 9x n] \approx 0.77$ (for 20 to 30 number of bars)

Therefore gross submerged area of the screen $0.77 / 0.77 = 1 \text{ m}^2$

6. The submerged vertical cross sectional area of the screen = $1.0 \times \sin 30 = 0.5 \text{ m}^2$ This is equal to cross area of screen chamber, therefore velocity of flow in screen chamber

$$= 0.231 / 0.5 = 0.462 \text{ m/sec}$$

This velocity is greater than the self-cleansing velocity of 0.42 m/sec

7. Provide 30 numbers of bars. The gross width of the screen chamber will be:

$$= 30 \times 0.009 + 31 \times 0.03 = 1.2 \text{ m}$$

Therefore, liquid depth at average flow = $0.5 / 1.2 = 0.416 \text{ m}$
Provide freeboard of 0.3 m

Hence, total depth of the screen = $0.416 + 0.3 = 0.716 \text{ m}$, say 0.75 m

Thus, the size of the channel = 1.2 m (width) \times 0.75 m (depth)

8. Calculation for bed slope:

$$R = A/P = (0.416 \times 1.2) / (2 \times 0.416 + 1.2) = 0.246 \text{ m}$$

$$\text{Now, } V = (1/n) R^{2/3}$$

$$S^{1/2} S^{1/2} = V \cdot n / R^{2/3}$$

$$= 0.462 \times 0.013$$

$$/(0.246)^{2/3} S^{1/2} = 0.0153$$

Therefore bed slope is nearly 1 in 4272 m

9. Head loss through the screen, h, when screen is not clogged. $h =$

$$\beta (W/b)^{4/3} h_v \sin \theta$$

$$= 2.42 (9/30)^{4/3} [(0.462)^2 / (2 \times 9.81)] \sin$$

$$30 = 2.65 \times 10^{-3} \text{ m} = 2.65 \text{ mm}$$

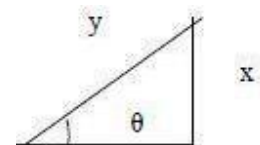
For half-clogged screen, the head loss can be worked out using opening width a half

$$\text{Thus, } b = 30/2 = 15 \text{ mm}$$

$$\text{And } h = 6.67 \times 10^{-3} \text{ m} = 6.67 \text{ mm} < 150$$

mm. However, provide 150 mm drop of a screen.

If this head loss is very excessive, this can be reduced by providing bars with rounded edges at upstream, or by reducing width of bars to 6 to 8 mm, or by slight reduction in velocity.



$$\sin 30 = x/Y$$

Except for the change in shape of bars in other cases the channel dimensions will change. For minimum flow and maximum flow, the depth of flow can be worked out using Manning's formula using known discharge, and check for velocity under both these cases, as self cleansing and non-scouring, respectively, and also depth of flow at maximum discharge.

Exercise: Determine headloss through a bar screen when it is 50% clogged. The approach velocity of wastewater in the channel is 0.6 m/sec, velocity of flow through the clear rack is 0.8 m/sec. Clear opening area in the screen is 0.2 m². Consider flow coefficient for clogged bar screen as 0.6.

Answer:

Q5: Headloss through a bar screen when it is 50% clogged = 0.187 m

3.14 Grit Chamber

Grit chamber is the second unit operation used in primary treatment of wastewater and it is intended to remove suspended inorganic particles such as sand and gritty matter from the wastewater. This is usually limited to municipal wastewater and generally not required for industrial effluent treatment plant, except some industrial wastewaters which may have grit. The grit chamber is used to remove grit, consisting of sand, gravel, cinder, or other heavy solids materials that have specific gravity much higher than those of the organic solids in wastewater. Grit chambers are provided to protect moving mechanical equipment from abrasion and abnormal wear; avoid deposition in pipelines, channels, and conduits; and to reduce frequency of digester cleaning. Separate removal of suspended inorganic solids in grit chamber and suspended organic solids in primary sedimentation tank is necessary due to different nature and mode of disposal of these solids. Grit can be disposed off after washing, to remove higher size organic matter settled along with grit particles; whereas, the suspended solids settled in primary sedimentation tank, being organic matter, requires further treatment before disposal.

3.14.1 Horizontal Velocity in Flow Through Grit Chamber

The settling of grit particles in the chamber is assumed as particles settling as individual entities and referred as Type – I settling. The grit chamber is divided in four compartments: inlet zone, outlet zone, settling zone and sludge zone (Figure)

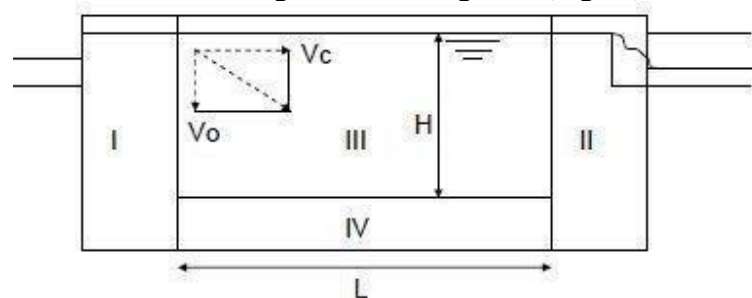


Figure 15.1 Compartments of grit chamber

Zone –

I: Inlet zone: This zone distributes the incoming wastewater uniformly to entire cross-section of the grit chamber.

Zone – II: Outlet zone: This zone collects the wastewater after grit removal.

Zone – III: Settling zone: In this zone settling of grit material occurs.

Zone – IV: Sludge zone: This is a zone where settled grit accumulates.

L – Length of the settling zone

H – Depth of the settling zone

v – Horizontal velocity of wastewater

V_o – Settling velocity of the smallest particle intended to be removed in grit chamber. Now, if V_s is the settling velocity of any particle, then

For $V_s \geq V_o$ these particles will be totally removed, For $V_s < V_o$,

these particles will be partially removed,

Where, V_o is settling velocity of the smallest particle intended to be removed. The smallest particle expected to be removed in the grit chamber has size 0.2 mm and sometimes in practice even size of the smallest particle is considered as 0.15 mm. The terminal velocity with which this smallest particle will settle is considered as V_o . This velocity can be expressed as flow or discharge per unit surface area of the tank, and is usually called as 'surface overflow rate'

or 'surface settling velocity'. Now for 100 percent removal of the particles with settling velocity $V_s \geq V_o$, we have

$$\text{Detention time} = L/v = H/V_o \text{ Or } L/H = v/V_o \quad (1)$$

To prevent scouring of already deposited particles

the magnitude of ' v ' should not exceed critical horizontal velocity V_c , and

the above equation becomes $L/H = V_c/V_o$

The critical velocity, V_c , can be given by the following equation (Rao and Dutta, 2007):

$$V_c = \sqrt{\left[\frac{8\beta}{f} g(S-1)D \right]} \quad (2)$$

where, β = constant

= 0.04 for ungranular sand

= 0.06 for non-uniform sticky material

f = Darcy-Weisbach friction factor = 0.03 for gritty matter g =

Gravitational acceleration,

S = Specific gravity of the particle to be removed (2.65 for sand), and D =

Diameter of the particle, m

The grit chambers are designed to remove the smallest particle of size 0.2 mm with specific gravity around 2.65. For these particles, using above expression the critical velocity comes out to be $V_c = 0.228$ m/sec.

3.14.3 Horizontal Flow Rectangular Grit Chamber

A long narrow channel is used in this type of grit chamber (Figure 15.2). The wastewater moves through this channel in more or less plug flow condition with minimal mixing to support settling of the particles. Higher length to width ratio of the channel is used to minimize mixing. For this purpose a minimum allowance of approximately twice the maximum depth or 20 to 50% of the theoretical length of the channel should be given for inlet and outlet zones. The width of this channel is kept between 1 and 1.5 m and the depth of flow is normally kept shallow. A free board of minimum 0.3 m and grit space of about 0.25 m is provided. For large sewage treatment plant, two or more number of grit chambers are generally provided in parallel. The detention time of 30 to 60 seconds is recommended for the grit chamber.

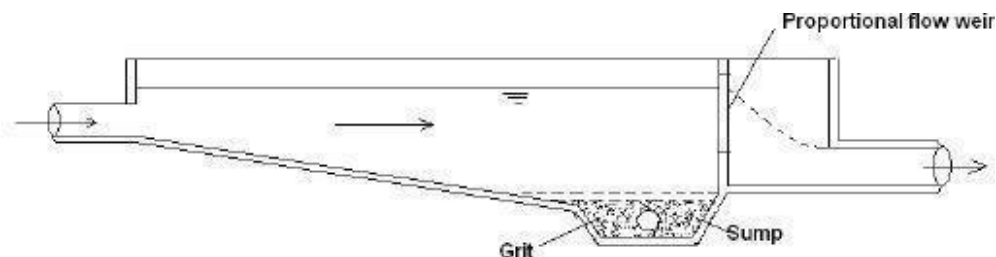


Figure Horizontal flow grit chamber

Example:1

Design a grit chamber for population 50000 with water consumption of 135 LPCD.

Solution

Average quantity of sewage, considering sewage generation 80% of water supply, is
 $= 135 \times 50000 \times 0.8 = 5400 \text{ m}^3/\text{day} = 0.0625 \text{ m}^3/\text{sec}$ Maximum flow

$\text{flow} = 2.5 \times \text{average flow}$

$= 0.0625 \times 2.5 = 0.156 \text{ m}^3/\text{sec}$

Keeping the horizontal velocity as $0.2 \text{ m}/\text{sec}$ ($< 0.228 \text{ m}/\text{sec}$) and detention time period as one minute.

Length of the grit chamber = velocity \times detention time

$= 0.2 \times 60 = 12.0 \text{ m}$

Volume of the grit chamber = Discharge \times detention time

$= 0.156 \times 60 = 9.36 \text{ m}^3$

Cross sectional area of flow 'A' = Volume/Length = $9.36/12 =$

0.777 m^2 Provide width of the chamber = 1.0m, hence depth = 0.777 m

Provide 25% additional length to accommodate inlet and outlet zones. Hence,

the length of the grit chamber = $12 \times 1.25 = 15.0 \text{ m}$

Provide 0.3m freeboard and 0.25m grit accumulation zone depth, hence total depth

$= 0.777 + 0.3 + 0.25 = 1.33 \text{ m}$

and width = 1.0 m

3.14.6 Square Grit Chamber

The horizontal flow rectangular grit chamber faces the problem of sedimentation of organic matter along with grit particles, requiring external washing of the grit before disposal. This problem can be minimized by providing square shape of the grit chamber rather than long rectangular channel. Also, this shape will facilitate compact design of sewage treatment plant.

Hence these days' square grit chambers are used. In square grit chamber, the flow distribution may not be uniform due to non-ideal plug flow conditions, and hence continuous removal of grit is generally considered essential. These are designed based on overflow rates that are dependent on the particle size and temperature of wastewater. Minimum two number of grit chambers should be used to facilitate maintenance of the raking mechanism, whenever required. The grit deposited at the bottom is raked by rotating mechanism to a sump at the side of the tank, from which it is moved up by an inclined reciprocating rake or screw pump mechanism (Figure 15.5). While passing up the incline conveyer, organic solids are separated from grit and flow back into the basin. Thus, cleaned washed grit is obtained, compared to the grit obtained from separate grit washers.

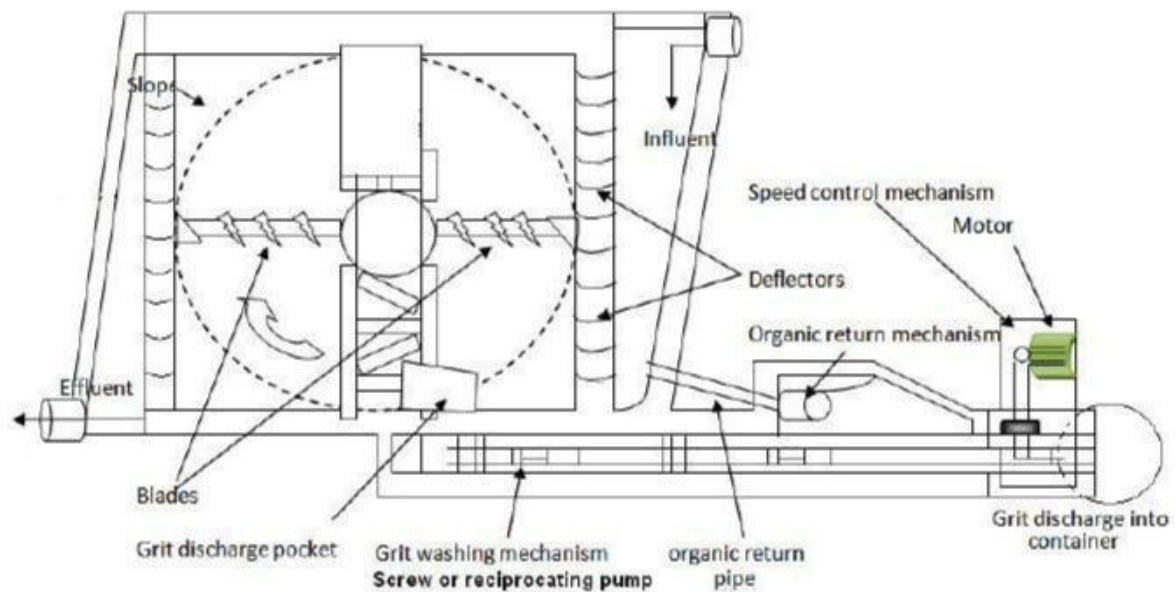


Figure Square grit chamber

3.14.7 Aerated Grit Chamber

Excessive wear of grit handling equipment and necessity of separate grit washer can be eliminated by using aerated grit chamber. It is designed for typical detention time of 3 minutes at maximum flow. Grit hopper of about 0.9 m deep with steeply sloping sides is located along one side of tank under air diffusers (Figure 15.6). The diffusers are located at about 0.45 to 0.6 m from the bottom. The size of particles removed will depend upon velocity of roll or agitation. The airflow rate can be easily adjusted to control efficiency and 100% removal of grit can be achieved. Wastewater moves in the tank in helical path and makes two or three passes across the bottom of the tank at maximum flow (and more at less flow).

Wastewater is introduced in the direction of roll in the grit chamber. The expansion in volume due to introduction of air must be considered in design. The aerated grit chambers are equipped with grit removal grab buckets, traveling on monorails over the grit collection and storage trough. Chain and bucket conveyers can also be used. Two grit chambers in parallel are used to facilitate maintenance. Typical design details for aerated grit chamber are provided below (Metcalf and Eddy, 2003):

Depth: 2 to 5 m

Length: 7.5 to 20 m

Width: 2.5 to 7.0 m

Width to depth ratio: 1:1 to 5:1

Detention time at peak flow: 2 to 5 min (3 minutes typical)
 Air supply: 3 m³/min. m of length: 0.15 to 0.45 (0.3 typical)

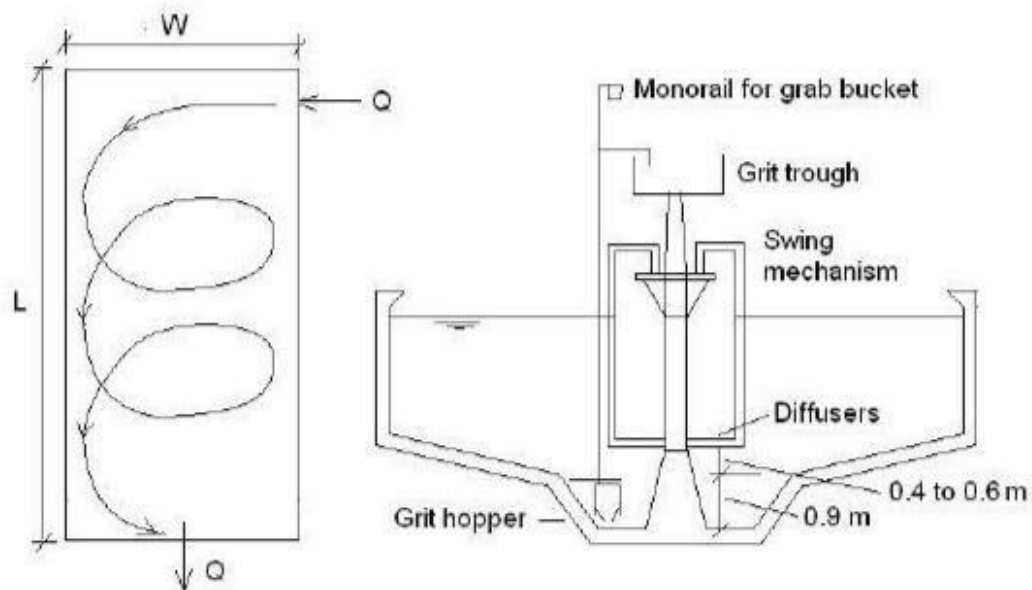


Figure A aerated grit chamber (first figure showing the helical flow pattern of the wastewater in grit chamber and second showing cross section of grit chamber)

Example:

Design an aerated grit chamber for treatment of sewage with average flow of 60 MLD. Consider the peak factor of 2.

Solution:

1. Average flow = 60 MLD = 0.694 m³/sec, and Peak flow = 0.694 x 2.0 = 1.389 m³/sec

2. Volume of grit chamber

Provide two chambers to facilitate periodic cleaning and maintenance
Provide detention time = 3.0 min

Volume of each tank = $1.389 \times 3 \times 60 / 2 = 125.01 \text{ m}^3$

3. Dimensions of aeration basin:

Provide depth to width ratio of 1:1.2

Provide depth = 3.0 m, hence width = $1.2 \times 3.0 = 3.6 \text{ m}$ Length =

$125.01 / (3 \times 3.6) = 11.575 \text{ m}$

Increase length by 20% to account for inlet and outlet conditions. Total length = $11.575 \times 1.2 = 13.89 \text{ m}$.

4. Determine the air-supply requirement
Consider 0.3 m³/min. of length air supply

Air Requirement = $13.89 \times 0.3 = 4.17$

m³/min Provide air swing arrangement at 0.5 m from floor

5. Quantity of grit:

Consider grit collection 0.015 / 10³ m³

Volume of grit = Peak flow

x assumed grit collection $1.389 \times 60 \times 60 \times 24 \times 0.015 \times 10^{-3} = 1.8 \text{ m}^3/\text{d}$

6. Check for surface overflow rate (SOR)

The settling velocity of the smallest particle = 2.4 cm/sec,

the actual SOR in the grit chamber = $1.389 / (2 \times 3.6 \times 11.575) = 0.0167 \text{ m/s} = 1.67 \text{ cm/sec}$, which is less than the settling velocity of the smallest particle hence design is safe.

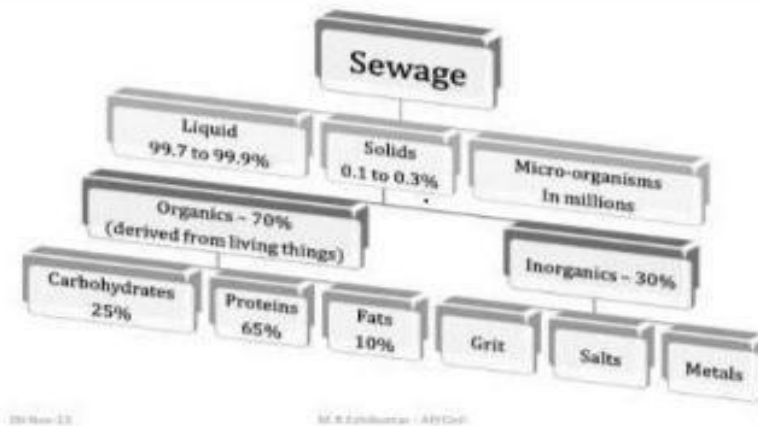
3.14.8 Vortex-Type Grit Chamber

These types of grit chambers are used in small plants and these require lesser area as compared to earlier types. In this type, grit is removed with vortex flow pattern. The wastewater enters tangentially and exits in the perpendicular direction of motion either from top or from side. Due to inertia the grit particles will remain in the chamber and liquid free from grit will only escape. The rotating turbine maintains constant velocity and helps in separating organic matter and grit. The centrifugal force on the grit particle can also be maintained without turbine by properly introducing wastewater in the tangential direction in the chamber. Toroidal flow path is followed by the grit particles due to action of propeller (Metcalf and Eddy, 2003). Grit particle settles by the action of gravity into hopper from where it is removed by a grit pump or air lift pump. Washed grit, free from the organic matter, can be obtained from this device.

PRIMARY TREATMENT OF SEWAGE

The most modern of Watercare's wastewater treatment plants – including the plants at Mangere and Rosedale – use primary (mechanical), secondary (biological), tertiary (filtration) and ultraviolet (radiation) methods to treat domestic and industrial wastewater (sewage) and stormwater. The average volume of wastewater treated is 300,000 cubic metres per day. Wastewater treatment is designed to safeguard public health and to protect the environment. Wastewater (sewage) is 99 percent water and usually contains:

Composition of Domestic Sewage



Need for Wastewater Treatment

- To remove or alter solids in wastewater
- To prevent water pollution
- To avoid environmental degradation
- To avoid damage to soil structure
- To minimize the discharge of wastewater into the environment

Organic material – solid organic wastes such as food scraps, toilet wastes, paper etc. (including leaves/wood etc from storm water infiltration). Food processing and textile industries contribute large quantities of organic materials, i.e. fruit/vegetable pulp, wool etc.

Grease and oils – household wastes contain cooking oil/ fat, soap and body oils from baths/showers. Industrial wastes can contain greasy organic compounds and inorganic (mineral) oils.

Inorganic material – wastewater contains sand, silt and gravel (grit). Most of this comes from storm water infiltration.

Nutrients –

our bodies need nutrients like phosphorus and nitrogen and these are naturally excreted in our wastes.

Some industrial wastes also contain nutrients.

Metals – tiny amounts of metals, ie iron, copper and zinc, are naturally present in human wastes. Others such as lead, chromium and cadmium can be present from stormwater run-off and industry.

Chemicals – as a result of household cleaning (eg dish washing detergents and shampoos) or through process wastes from industry, many different chemicals are contained in wastewater, some of which are toxic.

Micro-organisms – bacteria, viruses and other micro-organisms that live in the human gut and are excreted in large numbers. Most of these organisms are harmless and some are even beneficial. Sick people, however, can excrete large numbers of pathogenic (disease-causing) micro-organisms, which end up in the wastewater flow. The contents of the stream will vary depending on the season, day, time and the type of industries being served.

Pre-treatment

Pre-treatment, which includes screening and grit removal, is carried out at the start of the treatment process. Pre-treatment is designed to remove solid objects, along with grease and oil, which impede efficient wastewater treatment and are undesirable in the end product biosolids.

Removal of solid objects is also undertaken to protect machinery (especially pumping equipment) and to prevent blockages in smaller pipes and channels, which transport the wastewater around the treatment plant.

Pre-treatment also reduces the biochemical oxygen demand (BOD) of the wastewater. BOD is a measure of the strength or pollution potential of the wastewater.

Pre-treatment occurs when wastewater from Auckland's wastewater Interceptors enters a mixing chamber at the start of processing. The interceptors – Western, Eastern, Southwestern and Southern interceptors – are Auckland's main sewers (the Southern interceptor combines with the Eastern before it enters the treatment plant.) Odorous air and gases are extracted at this point and at numerous stages throughout the treatment process and passed through odour control biofilters. After the mixing chamber, the wastewater flows into six channels, each capable of taking 2,700 litres per second.

UNIT-IV

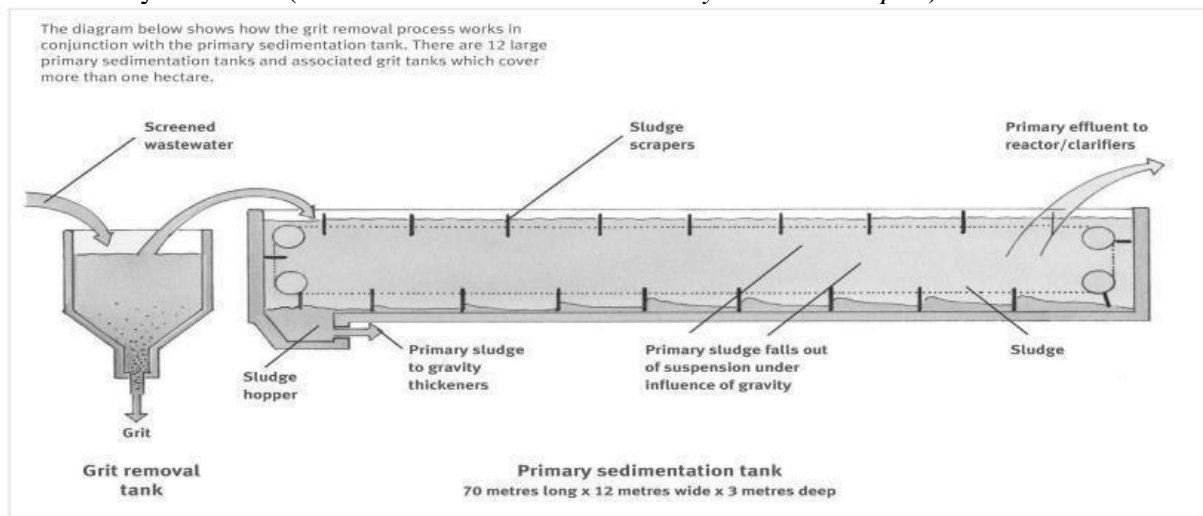
Primary sedimentation tanks

The 12 primary sedimentation tanks are each 70 metres long and 12 metres wide, with an average water depth of 2.8 metres. These are large tanks which are redesigned to allow the wastewater to flow slowly through in a smooth motion, free from turbulence enabling the organic solids to settle to the bottom. Retention time in the primary tanks is two to three hours.

The sludge is collected by two parallel, chain-driven flight scrapers. These move continuously along the sloping floors of the tanks, slowly ploughing the sludge towards the end of the tank where a cross collector (also chain and flight) moves the sludge into a deep hopper. From here, it is removed by new centrifugal pump to a sludge sump.

Scum, which rises to the surface of the tanks, is directed by fan-shaped water jets to the inlet end of the tank. Here, it is lifted over a wall and into a trough by rotating scum collectors and carried into the sludge sump. The sludge and scum from the primary Sedimentation tanks are pumped to the gravity thickeners. After the sludge has been thickened in the gravity thickeners, it is sent to the gravity belt thickeners for further thickening before being sent to the digesters. At this stage, over 70 percent of the suspended solids have been separated from the liquid waste stream with 40 percent of the BOD removed.

After separation in the primary sedimentation tanks, the liquid stream is conveyed via the interstage pump station at a rate of up to nine cubic metres per second to the reactor/clarifiers for secondary treatment. (See the information sheet *Secondary treatment – liquid*).



Odour control

Odour control is an important aspect of the wastewater treatment process. Odorous air is collected at various stages of treatment by ventilation fans and ducted to booster fans, which pass it through earth filters (biofilters).

There are six earth filter beds covering the primary treatment stage. Each filter bed is 800 millimetre deep and divided in two sections. The filters cover a combined area of about 6,200 square metres.

Each filter has been upgraded with new media (designed by Watercare scientists) made up of scoria and bark instead of scoria and soil. Bark has the advantage over soil in that its quality is more easily controlled and it allows for a less dense mixture, giving less resistance to airflow.

The new improved biofilter media is more effective and has a longer working life. Odorous air is evenly distributed beneath the media by a system of header and distribution pipes. As it percolates upwards, the odorous compounds are treated by bacteria within the media. Odorous compounds are removed by physical and bacterial processes before being discharged to air. Biofilters also treat air extracted from other areas of the treatment plant including the pretreatment mixing chamber, gravity thickeners, the splitter boxes and the biosolids dewatering building.

Septic Tank

- Primary Sedimentation tank
- Detention period - 12 to 36 hours
- Works on the principle of anaerobic decomposition
- Rectangular chambers - either single or multiple compartment type - constructed below GL
- Removes about 60 to 70% dissolved matter from

it

M.S. Enduser - AFD/06

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Design Considerations

Number of souls per house hold: **5**

Number of fixtures per house hold: **1**

% of unit discharging simultaneously: **60**

Discharge from each unit: **10 Lpm at peak hours**

Surface area of sedimentation: **1 m²/10Lpm of peak discharge**

Minimum depth for sedimentation: **30cm**

Minimum detention time: **24 hours**

Volume of fresh sludge: **0.0005m³ / capita / day**

Digestion period: **45 days**

Digested sludge: **0.03 to 0.07 m³ / capita / annum**

Minimum total volume of septic tank: **2 times the daily DF**

Cleaning interval: **1 to 4 years**

Length to width ratio: **2 to 3 : 1**

Recommended size of Septic Tank				
No of Users	Length	Breadth	Liquid depth, m (Cleaning interval of)	
	m	m	2 years	3 years
5	1.5	0.75	1.0	1.05
10	2.0	0.90	1.0	1.40
15	2.0	0.90	1.3	2.00
20	2.3	1.10	1.3	1.80

06-Nov-12

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Construction Aspects

- Baffle or tee is to penetrate at least 150mm below the liquid level
- Inspection pipes at the top of the tank
- No tank shall have more than 3 compartments
- Structure with more than 1 compartment produce better quality effluent
- First compartment is twice the size of second
- Liquid depth - 1.0 to 1.8m

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Design a septic tank for a population of 150 in a housing colony.

Given:

Population of the colony: 150 persons

Solution:

Peak discharge = $150 \times 1 \times 0.6 \times 10 / 5 = 180$ Lpm

Surface area required = $180 / 10 = 18$ m²

At 30 cm depth for sedimentation,

Volume for sedimentation = $18 \times 0.3 = 5.40$ m³

Volume for fresh sludge = $0.0005 \times 150 \times 45 = 3.38$ m³

Assume a cleaning interval of one year and sludge accumulation at 0.05 m³ / capita / year,

Volume of digested sludge = $0.05 \times 150 \times 1 = 7.50$ m³

Total volume required = $5.40 + 3.38 + 7.50 = 16.28$ m³

Depth required = $16.28 / 18 = 0.90$ m

Total depth including free board = 1.20 m

Result:

Size of the first compartment at L:W ratio of 2:1,

6.0 m x 3.0 m

Size of the second compartment is 50% of the first,

3.0 m x 3.0 m

Overall dimension of the septic tank,

9.0 m x 3.0 m x 1.20 m

SECONDARY TREATMENT OF SEWAGE

The quality of effluent provided by secondary treatment may not be always sufficient to meet discharge requirements. i.e.

When large quantities are discharged into small streams delicate ecosystems are encountered

Further treatment may be required to remove nutrients

(N,P), suspended solids, dissolved inorganic salts and refractory organics

2.1 Nutrient Removal

a. Nitrogen Removal

-Nitrification-denitrification

-Air Stripping

b. Phosphorus Removal

The quality of effluent provided by secondary treatment may not be always sufficient to meet discharge requirements. i.e.

When large quantities are discharged into small streams delicate ecosystems are encountered

Further treatment may be required to remove nutrients

(N,P), suspended solids, dissolved inorganic salts and refractory organics

Nitrogen Removal using Nitrification-Denitrification

Ammonification

Nitrogen compounds result in wastewater from biological decomposition of proteins and from urea discharged in body waste.

This nitrogen is bound in complex organic molecules and is called **Organic Nitrogen**. While traveling through sewer pipes, the majority of organic-nitrogen is converted to ammonia through the process of hydrolysis.

Biological Characteristics

Microorganisms may be classified according to nutrient requirements. All organisms require:

An Energy source –

for (1) maintenance and (2) biosynthesis. A Carbon Source – for growth of microbes

Heterotrophic – these are microorganisms that use organic compounds as BOTH a carbon source and as an energy source. These organisms are mostly employed in WWT **Chem-**

Autotrophs –

these are organisms that use inorganic compounds as BOTH an energy source and a carbon source.

Nitrification

Typical wastewater influent can contain 85 mg/L total

Nitrogen. Though conventional treatment can remove 20–

30%, Nitrification-Denitrification can remove 70– 90%

Ammonia Nitrogen is the most reduced nitrogen compound found in wastewater. This compound can be converted to Nitrogen by biological processes. This process is done in two (2) steps:

Ammonia is first oxidized to

Nitrate

Nitrate is reduced to molecular Nitrogen

The organisms responsible for nitrification are chem- autotrophic bacteria, *nitrosomonas*

and *nitrobacter*. These are aerobic bacteria and therefore need free oxygen to work.

Ammonia Nitrogen can be biologically oxidized by chem-autotrophic bacteria to nitrates if molecular oxygen is present:

These reactions require a great supply of oxygen. Contact time in secondary treatment may be sufficient to convert organic nitrogen to ammonia nitrogen but not sufficient to convert ammonia nitrogen to nitrates.

This reaction consumes about 4.6 mg of O_2 7.1 mg alkalinity per mg ammonia nitrogen. Under favourable conditions this process can be accomplished in combination with carbonaceous removal in secondary systems. e.g. Extended Aeration System or done more efficiently, using a separate nitrification reactor.

De-Nitrification

Nitrate is reduced to nitro gas by the same facultative, heterotrophic bacteria involved in oxidation of carbonaceous material.

Denitrification occurs when oxygen levels are depleted and nitrate becomes the primary oxygen source for microorganisms.

The process is performed under anoxic conditions, when the dissolved oxygen concentration is less than 0.5 mg/L, ideally less than 0.2.

When bacteria break apart nitrate (NO_3^-) to gain the oxygen (O_2), the nitrate is reduced to nitrous oxide (N_2O), and, in turn, nitro gas (N_2).

For the process to proceed, the bacteria needs a carbon source. This can be obtained from carbon within the waste or a small amount of primary effluent can be added.

Alternatively, a source of carbon can be provided (Methanol).

After leaving the anoxic tank, the wastewater is aerated for 10 to 15 minutes to drive off the Nitro gas and add oxygen to the wastewater before sedimentation.

The process consists of converting the ammonium to the gaseous phase and then dispersing the liquid in air.

The gaseous phase NH_3 and the aqueous phase NH_4^+ exist together in equilibrium and the dominance of any one is dependent on pH and Temperature. A pH of >11 is required for complete conversion to NH_3 .

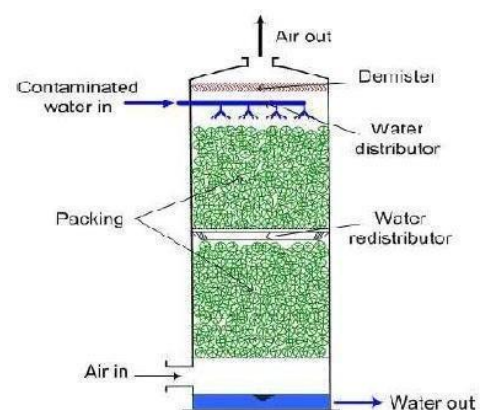
The Operation

Lime is used to raise the pH to >11

Stripping of de-gasification is most efficiently done using a counter current spray tower.

Design Parameters are:

- 2000-6000 m^3 of air / m^3 wastewater
- Tower Depths >7.5m
- HRL 40-46 L/min / m^2 of tower
- **Advantages and Disadvantages of the air Stripping**
- Air stripping is the most economical means of removing nitrogen, however, as temperature approaches freezing the efficiency drops significantly.
- Noise pollution by roaring fans.



-
- Air pollution by odor caused by release of ammonia gas.
 - Addition of lime causes softening of WW of alkalinity.

- The precipitation of calcium carbonate on the packed media therefore requires continuous cleaning.

Phosphorus Removal

Characteristics of Phosphates in WW

- Phosphorus is a constituent of municipal wastewater, averaging around 15 – 10 mg/L. It exists in 3 forms
- Organically bound phosphorus – Body waste and food waste
- Polyphosphates – Used extensively in detergents and contributes to about half the phosphorus in WW
- Orthophosphates – Results due to biological decomposition of organically bound phosphates and hydrolysis of polyphosphates
- Thus, the principal phosphate found in WW is Orthophosphates
- Orthophosphates consist of (phosphate) PO_3^{4-} , HPO_4^{2-} and $H_2PO_4^-$ and form chemical bonds with cations and positive radicals.
- These compounds are highly soluble, thus negligible removal occurs in primary treatment. However, $<3\text{mg/L}$ is removed in biomass from secondary treatment due to utilization by microorganisms.

At Slightly Acidic pH

- Chemical precipitation is the principal method used to remove phosphorus. At slightly acidic pH, orthophosphates combine with trivalent aluminum or iron cations to form appt.
- Since domestic wastewater only contains trace amounts of iron and aluminum, thus,
- Alum (aluminum sulphate) or Ferric Chloride will have to be added.

At Higher pH

- Calcium forms an insoluble complex with phosphate at $pH > 9.0$.
- The addition of lime can provide both the calcium and P adjustments necessary.

Process Selection

- The removal of phosphorus can occur as part of the primary or secondary treatment process or as a tertiary process. The choice of process depends on efficiency requirements,
 - a. If up to 1mg/L is acceptable for discharge, iron or aluminum salts added to the primary or secondary process is often done.
 - b. If greater efficiency is needed, tertiary system is employed with the addition of lime.

Solids Removal - Suspended Solids Removal

- The removal of suspended solids from wastewater refers to the removal of particles and flocs of small or too light weight to be removed in gravity settling.
- These particles may have been brought over from secondary treatment or ppt in tertiary treatment.

Methods of removal

1. Centrifugation
2. Air Floatation
3. Mechanical Microstraining
4. Filtration (most common)

Filtration

Slow Sand Filters

-
- This method is most successful as a polishing step in oxidation ponds.

- (Not suitable for effluent from conventional treatment due to clogging)

Granular-media Filtration

The bed comprised of one or multiple media beds and is most suited for effluent from secondary treatment

Moving Bed Filters

These are continuously cleaned, with the rate of cleaning adjusted to match the solids loading rate. This system has the ability to filter raw sewage.

Pulse-bed Filters

Compressed air is periodically injected to break up the thin surface mat of deposits. This system has the ability to filter raw sewage.

Solids Removal-Dissolved Solids Removal

Secondary treatment as well as nutrient removal decreases the dissolved organic solids present in WW. However, neither process completely removes ALL organic dissolved solids OR significant amounts of inorganic dissolved solids.

If substantial reduction in dissolved solids is required, further treatment would be needed.

These techniques are similar to that used in the advanced treatment

of Water for removal: Ion Exchange

Microporous Membrane

Filtration Adsorption

Chemical

Oxidation Chemical

Oxidation

This technique can be used as an alternative to adsorption for the removal of refractory organic compounds from water and wastewater treatment system. The target contaminants include; large complex organic, ring-structured detergents, phenolic & humic compounds. These are broken down into simple compounds by strong oxidants e.g. Ozone, Chlorine.

Advantage and Disadvantages

Advantages

Removal of ammonia

Oxidation

of inorganic substances as iron and manganese Disinfection

Disadvantage

Chlorine reacts with some organics to form haloform High

dosages of ozone is required 3:1

Wastewater Disposal

The most common method of disposal is by dilution. Disposal to a stream is dependent of the level of dilution capable by the stream as well as the sensitivity of the stream to small changes

Otherwise, tertiary treatment may be needed before discharge. This is normally in the form of nutrient removal.

Natural Evaporation

The process is most useful in climates where evaporation exceeds precipitation.

The system is essentially large oxidation ponds with a surface area suited to the rate of inflow.

Ocean Disposal

This is an efficient and cost-effective method. The effluent is transported out to sea by pipelines along the ocean floor and discharged at multiple points. The length of the outfall depends on the ocean currents and volume of wastewater.

Land Application

Land application can be a form of disposal as well as a method of reuse. These include Irrigation and Rapid Infiltration

Irrigation

1. Wastewater is applied to land surface to provide both water and nutrients for plant growth.
2. Applications include agriculture, civil culture; maintain vegetation in parks, golf courses, along roadways and airport runways.
3. In most cases food chain crops (i.e. crops consumed by humans and those animals whose products are consumed by humans) may not be irrigated by effluent. However, field crops such as cotton, sugar beets, and crops for seed production are grown with wastewater effluent.

UNIT

DISPOSAL OF SEWAGE AND SLUDGE

As research into the characteristics of wastewater has become more extensive, and as the techniques for analyzing specific constituents and their potential health and environmental effects have become more comprehensive, the body of scientific knowledge has expanded significantly. Many of the new treatment methods being developed are redesigned to deal with health and environmental concerns associated with findings of recent research. However, the advancement in treatment technology effectiveness has not kept pace with the enhanced constituent detection capability. Pollutants can be detected at lower concentrations than can be attained by available treatment technology. Therefore, careful assessment of health and environmental effects and community concerns about these effects becomes increasingly important in wastewater management. The need to establish a dialogue with the community is important to assure that health and environmental issues are being addressed.

Water quality issues arise when increasing amounts of treated wastewater are discharged to water bodies that are eventually used as water supplies. The waters of the Mississippi River and many rivers in the eastern United States are used for municipal and industrial water supplies and as repositories for the resulting treated wastewater. In southern California, a semiarid region, increasing amounts of reclaimed wastewater are being used or are planned to be used for groundwater recharge to augment existing potable water supplies. Significant questions remain about the testing and level of treatment necessary to protect human health where the commingling of highly treated wastewater with drinking water sources results in indirect potable reuse.

WASTEWATER CHARACTERISTICS

Prior to about 1940, most municipal wastewater was generated from domestic sources. After 1940, as industrial development in the United States grew significantly, increasing amounts of industrial wastewater have been and continue to be discharged to municipal collection systems.

The amounts of heavy metals and synthesized organic compounds generated by industrial activities have increased, and some 10,000 new organic compounds are added each year. Many of these compounds are now found in the wastewater from most municipalities and communities. As technological changes take place in manufacturing, changes also occur in the compounds discharged and the resulting wastewater characteristics. Numerous compounds generated from industrial processes are difficult and costly to treat by conventional wastewater treatment processes. Therefore, effective industrial pretreatment becomes an essential part of an overall water quality management program. Enforcement of an industrial pretreatment program is a daunting task, and some of the regulated pollutants still escape to the municipal wastewater collection system and must be treated. In the future with the objective of pollution prevention, every effort should be made by industrial dischargers to assess the environmental impacts of any new compounds that may enter the wastewater stream before being approved for use. If a compound cannot be treated effectively with existing technology, it should not be used.

Improved Analytical Techniques

Great strides in analytical techniques have been made with the development of new and more sophisticated instrumentation. While most constituent concentrations are reported in milligrams per liter (mg/L), measurements in micrograms per liter ($\mu\text{g/L}$) and nanograms per

liter (ng/L) are now common. As detection methods become more sensitive and a broader range of compounds are monitored in water supplies, more contaminants that affect humans and the environment will be found. Many trace compounds and microorganisms, such as *Giardia lamblia* and *Cryptosporidium parvum*, have been identified that potentially may cause adverse health effects. Increased analytical sophistication also allows the scientist and engineer to gain greater knowledge of the behavior of wastewater constituents and how they affect process performance and effluent quality.

Importance of Improved Wastewater Characterization

Because of changing wastewater characteristics and the imposition of stricter limits on wastewater discharges and biosolids that are used beneficially, greater emphasis is being placed on wastewater characterization. Because process modeling is widely used in the design and optimization of biological treatment processes (e.g., activated sludge), thorough characterization of wastewater, particularly wastewaters containing industrial waste, is increasingly important.

Process modeling for activated sludge as it is currently conceived requires experimental assessment of kinetic and stoichiometric constants. Fractionation of organic nitrogen, chemical oxygen demand (COD), and total organic carbon into soluble and particulate constituents is now used to optimize the performance of both existing and proposed new biological treatment plants designed to achieve nutrient removal. Techniques from the microbiological sciences, such as RNA and DNA typing, are being used to identify the active mass in biological treatment processes.

Wastewater Disinfection.

Changes in regulations and the development of new technologies have affected the design of disinfection systems. Gene probes are now being used to identify where specific groups of organisms are found in treated secondary effluent (i.e., in suspension or particle-associated). Historically, chlorine has been the disinfectant of choice for wastewater. With the increasing number of permits requiring low or nondetectable amounts of chlorine residual in treated effluents, dechlorination facilities have had to be added, or chlorination systems have been replaced by alternative disinfection systems such as ultraviolet (UV) radiation (see Fig. 1–6). Concerns about chemical safety have also affected design considerations of chlorination and dechlorination systems. Improvements that have been made in UV lamp and ballast design within the past 10 years have improved significantly the performance and reliability of UV disinfection systems. Effective guidelines have also been developed for the application and design of UV systems (NWRI, 2000). Capital and operating costs have also been lowered. It is anticipated that the application of UV for treated drinking water and for storm water will continue to increase in the future. Because UV produces essentially no troublesome byproducts and is also effective in the reduction of NDMA and other related compounds, its use for disinfection is further enhanced as compared to chlorine compounds.

Combined Sewer Overflows (CSOs), Sanitary Sewer Overflows (SSOs), and Nonpoint Sources.

Overflows from combined sewer and sanitary sewer collection systems have been recognized as difficult problems requiring solution, especially for many of the older cities in the United States. The problem has become more critical as greater development changes the amount and characteristics of storm water runoff and increases the channelization of runoff into storm, combined, and sanitary collection systems. Combined systems carry a mixture of wastewater and storm water runoff and, when the capacity of the interceptors is reached, overflows occur to the receiving waters. Large overflows

can impact receiving water quality and can prevent attainment

of mandated standards. Recreational beach closings and shellfish bed closures have been attributed to CSOs (Lape and Dwyer, 1994). Federal regulations for CSOs are still under development and have not been issued at the time of writing this text (2001).

A combination of factors has resulted in the release of untreated wastewater from parts of sanitary collection systems. These releases are termed sanitary system overflows (SSOs). The SSOs may be caused by (1) the entrance of excessive amounts of stormwater, (2) blockages, or (3) structural, mechanical, or electrical failures. Many overflows result from aging collection systems that have not received adequate upgrades, maintenance, and repair. The U.S. EPA has estimated that at least 40,000 overflows per year occur from sanitary collection systems. The untreated wastewater from these overflows represents a threat to public health and the environment. The U.S. EPA is proposing to clarify and expand permit requirements for municipal sanitary collection systems under the Clean Water Act that will result in reducing the frequency and occurrence of SSOs (U.S. EPA 2001). At the time of writing this text (2001) the proposed regulations are under review. The U.S. EPA estimates that nearly \$45 billion is required for constructing facilities for controlling CSOs and SSOs in the United States (U.S. EPA, 1997).

The effects of pollution from nonpoint sources are growing concerns as evidenced by the outbreak of gastrointestinal illness in Milwaukee traced to the oocysts of *Cryptosporidium parvum*, and the occurrence of *Pfiesteria piscicida* in the waters of Maryland and North Carolina. *Pfiesteria* is a form of algae that is very toxic to fish life. Runoff from pastures and feedlots has been attributed as a potential factor that triggers the effects of these microorganisms.

Future Trends in Wastewater Treatment

In the U.S. EPA Needs Assessment Survey, the total treatment plant design capacity is projected to increase by about 15 percent over the next 20 to 30 years. During this period, the U.S. EPA estimates that approximately 2,300 new plants may have to be built, most of which will be providing a level of treatment greater than secondary. The design capacity of plants providing greater than secondary treatment is expected to increase by 40 percent in the future (U.S. EPA, 1997). Thus, it is clear that the future trends in wastewater treatment plant design will be for facilities providing higher levels of treatment.

Some of the innovative treatment methods being utilized in new and upgraded treatment facilities include vortex separators, high rate clarification, membrane bioreactors, pressure driven membrane filtration (ultra filtration and reverse osmosis), and ultraviolet radiation (low pressure, low- and high-intensity UV lamps, and medium-pressure, high-intensity UV lamps).

Some of the new technologies, especially those developed in Europe, are more compact and are particularly well suited for plants where available space for expansion is limited.

In recent years, numerous proprietary wastewater treatment processes have been developed that offer potential savings in construction and operation. This trend will likely continue, particularly where alternative treatment systems are evaluated or facilities are privatized.

Privatization is generally defined as a public-private partnership in which the private partner arranges the financing, design, building, and operation of the treatment facilities. In some cases, the private partner may own the facilities. The reasons for privatization, however, go well beyond the possibility of installing proprietary processes. In the United States, the need for private financing appears to be the principal rationale for privatization; the need to preserve local control appears to be the leading pragmatic rationale against privatization.

WASTEWATER RECLAMATION AND REUSE

In many locations where the available supply of fresh water has become inadequate to meet water needs, it is clear that the once-used water collected from communities and municipalities must be viewed not as a waste to be disposed of but as a resource that must be reused. The concept of reuse is becoming accepted more widely as other parts of the country experience water shortages. The use of dual water systems, such as now used in St.

Petersburg in Florida and Rancho Viejo in California, is expected to increase in the future. In both locations, treated effluent is used for landscape watering and other non-potable uses. Satellite reclamation systems such as those used in the Los Angeles basin, where wastewater flows are mined (withdrawn from collection systems) for local treatment and reuse, are examples where transportation and treatment costs of reclaimed water can be reduced significantly. Because water reuse is expected to become of even greater importance in the future, reuse applications are considered in Chap. 13.

Current Status

Most of the reuse of wastewater occurs in the arid and semiarid western and southwestern states of the United States; however, an increasing number of reuse projects are occurring in the south including Florida and South Carolina. Because of health and safety concerns, water reuse applications are mostly restricted to non-potable uses such as landscape and agricultural irrigation. In a report by the National Research Council (1998), it was concluded that indirect potable reuse of reclaimed water (introducing reclaimed water to augment a potable water source before treatment) is viable. The report also stated that direct potable reuse (introducing reclaimed water directly into a water distribution system) was not practicable. Because of the concerns about potential health effects associated with the reclaimed water reuse, plans are proceeding slowly about expanding reuse beyond agricultural and landscape irrigation, groundwater recharge for repelling saltwater intrusion, and non-potable industrial uses (e.g., boiler water and cooling water).

New Directions and Concerns

Many of the concerns mentioned in the National Research Council (NRC, 1998) report regarding potential microbial and chemical contamination of water supplies also apply to water sources that receive incidental or unplanned wastewater discharges. A number of communities use water sources that contain a significant wastewater component. Even though these sources, after treatment, meet current drinking water standards, the growing knowledge of the potential impacts of new trace contaminants raises concern. Conventional technologies for both water and wastewater treatment may be incapable of reducing the levels of trace contaminants below where they are not considered as a potential threat to public health. Therefore, new technologies that offer significantly improved levels of treatment or constituent reduction need to be tested and evaluated. Where indirect potable reuse is considered, risk assessment also becomes an important component of a water reuse investigation.

Future Trends in Technology

Technologies that are suitable for water reuse applications include membranes (pressure driven, electrically driven, and membrane bioreactors), carbon adsorption, advanced oxidation, ion exchange, and air stripping. Membranes are most significant developments as new products are now available for a number of treatment applications. Membranes had been limited

previously todesalination,buttheyarebeing testedincreasinglyfor wastewatertoapplicationsto

produce high-quality treated effluent suitable for reclamation. Increased levels of contaminant removal not only enhance the product for reuse but also lessen health risks.

BIOSOLIDS AND RESIDUALS MANAGEMENT

The management of the solids and concentrated contaminants removed by treatment has been and continues to be one of the most difficult and expensive problems in the field of wastewater engineering. Wastewater solids are organic products that can be used beneficially after stabilization by processes such as anaerobic digestion and composting. With the advent of regulations that encourage biosolids use, significant efforts have been directed to producing a "cleansludge" that meets heavy metals and pathogen requirements and is suitable for land application. Regulations for Class B biosolids call for reduced density in pathogenic bacteria and enteric viruses, but not to the levels of Class A biosolids. Further, the application of Class B biosolids to land is strictly regulated, and distribution for home use is prohibited. Other treatment plant residuals such as grit and screenings have to be rendered suitable for disposal, customarily in landfills. Landfills usually require some form of dewatering to limit moisture content. With the increased use of membranes, especially in wastewater reuse applications, a new type of residual, brine concentrate, requires further processing and disposal.

Solar evaporation ponds and discharge to a saltwater environment are only viable in communities where suitable and environmental geographic conditions prevail; brine concentration and residuals solidification are generally too complex and costly to implement.

Current Status

Treatment technologies for solids processing have focused on traditional methods such as thickening, stabilization, dewatering, and drying. Evolution in the technologies has not occurred as rapidly as in liquid treatment processes, but some significant improvements have occurred. Centrifuges that produce a sludge cake with higher solids content, egg-shaped digesters that improve operation, and dryers that minimize water content are just a few examples of products that have come into use in recent years. These developments are largely driven by the need to produce biosolids that are clean, have less volume, and can be used beneficially.

Landfills still continue to be used extensively for the disposal of treatment plant solids, either in sludge-only monofills or with municipal solid waste. The number and capacity of landfills, however, have been reduced, and new landfill locations that meet public and regulatory acceptance and economic requirements are increasingly difficult to find. Incineration of solids by large municipalities continues to be practiced, but incineration operation and emission control is subject to greater regulatory restrictions and adverse public scrutiny. Alternatives to landfills and incineration include land application of liquid or dried biosolids and composting for distribution and marketing. Land application of biosolids is used extensively to reclaim marginal land for productive uses and to utilize nutrient content in the biosolids. Composting, although a more expensive alternative, is a means of stabilizing and distributing biosolids for use as a soil amendment. Alkaline stabilization of biosolids for land application is also used but to a lesser extent.

New Directions and Concerns

Over the last 30 years, the principal focus in wastewater engineering has been on improving the quality of treated effluent through the construction of secondary and advanced wastewater treatment plants. With improved treatment methods, higher levels of treatment must be provided not only for conventional wastewater constituents but also for the removal of specific compounds such as nutrients and heavy metals. A by-product of these efforts has been the increased generation of solids and biosolids per person served by a municipal wastewater

system. In many cases, the increase in solids production clearly taxes the capacity of existing solids processing and disposal methods.

In addition to the sheer volume of solids that has to be handled and processed, management options continue to be reduced through stricter regulations. Limitations that affect options are:

(1) landfill sites are becoming more difficult to find and have permitted, (2) air emissions from incinerators are more closely regulated, and (3) new requirements for the land application of biosolids have been instituted. In large urban areas, haul distances to landfill or land application sites have significantly affected the cost of solids processing and disposal. Few new incinerators are being planned because of difficulties in finding suitable sites and obtaining permits. Emission control regulations of the Clean Air Act also require the installation of complex and expensive pollution control equipment.

More communities are looking toward (1) producing Class A biosolids to improve beneficial reuse opportunities or (2) implementing a form of volume reduction, thus lessening the requirements for disposal. The issue—"are Class A biosolids clean"—will be of ongoing concern to the public. The continuing search for better methods of solids processing, disposal, and reuse will remain as one of the highest priorities in the future. Additionally, developing meaningful dialogue with the public about health and environmental effects will continue to be very important.

Future Trends in Biosolids Processing

New solids processing systems have not been developed as rapidly as liquid unit operations and processes. Anaerobic digestion remains the principal process for the stabilization of solids.

Egg-shaped digesters, developed in Europe for anaerobic digestion, are being used more extensively in the United States because of advantages of easier operation, lower operation and maintenance costs, and, in some cases, increased volatile solids destruction (which also increases the production of reusable methane gas) (see Fig. 1-8). Other developments in anaerobic and aerobic digestion include temperature-phased anaerobic digestion and autothermal aerobic digestion (ATAD), another process developed in Europe. These processes offer advantages of improved volatile solids destruction and the production of stabilized biosolids that meet Class A requirements.

High solids centrifuges and heat dryers are expected to be used more extensively. High solids centrifuges extract a greater percentage of the water in liquid sludge, thus providing a dryer cake. Improved dewatering not only reduces the volume of solids requiring further processing and disposal, but allows composting or subsequent drying to be performed more efficiently. Heat drying provides further volume reduction and improves the quality of the product for potential commercial marketing.